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# Ultra-trace Th and U Measurements in Metals with Inductively Coupled Plasma Mass Spectrometry (ICP-MS)

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Th and U analyze by ICP-MS

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Summary

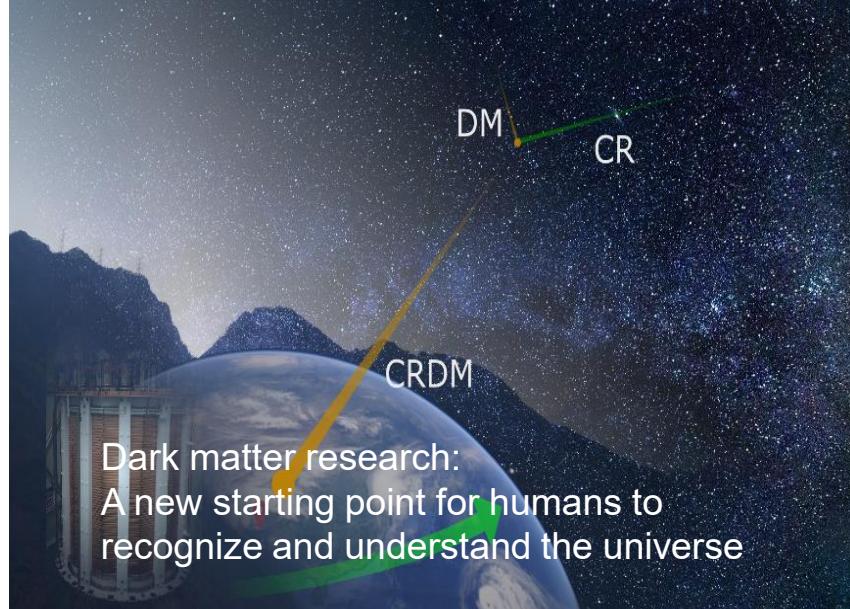
# 1.1 Rare event & Radioactive background



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The measurement, screening, and manufacturing of radio-pure materials have always been key tasks in rare event experiments

# 1.2 Why ICP-MS?

## Critical Need: Sub-ppb Th/U screening for detector materials

### Nuclear Activation Analysis (NAA)

- Scarce neutron reactor access, cumbersome handling, long time

### $\gamma$ -Spectrometry

- Insufficient sensitivity below ppb levels, long counting time

### ICP-MS

- ⚡ **Multi-element Capability:** Simultaneous analysis
- ⚡ **Unmatched Sensitivity:** Sub-ppt detection limits.
- ⚡ **Rapid Analysis:** Minutes per sample

# 1.3 Our Infrastructure: Scale and Precision

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## ICP-MS Platform & 200 m<sup>2</sup> Ultra-Clean Lab



Thermo fisher iCAP Q ICP-MS



PE-NexION2000G ICP-MS



PE-NexION5000G ICP-MS



Clean room



Clean bench



PFA nebulizer

PFA chamber

# 1.3 Our Infrastructure: Scale and Precision



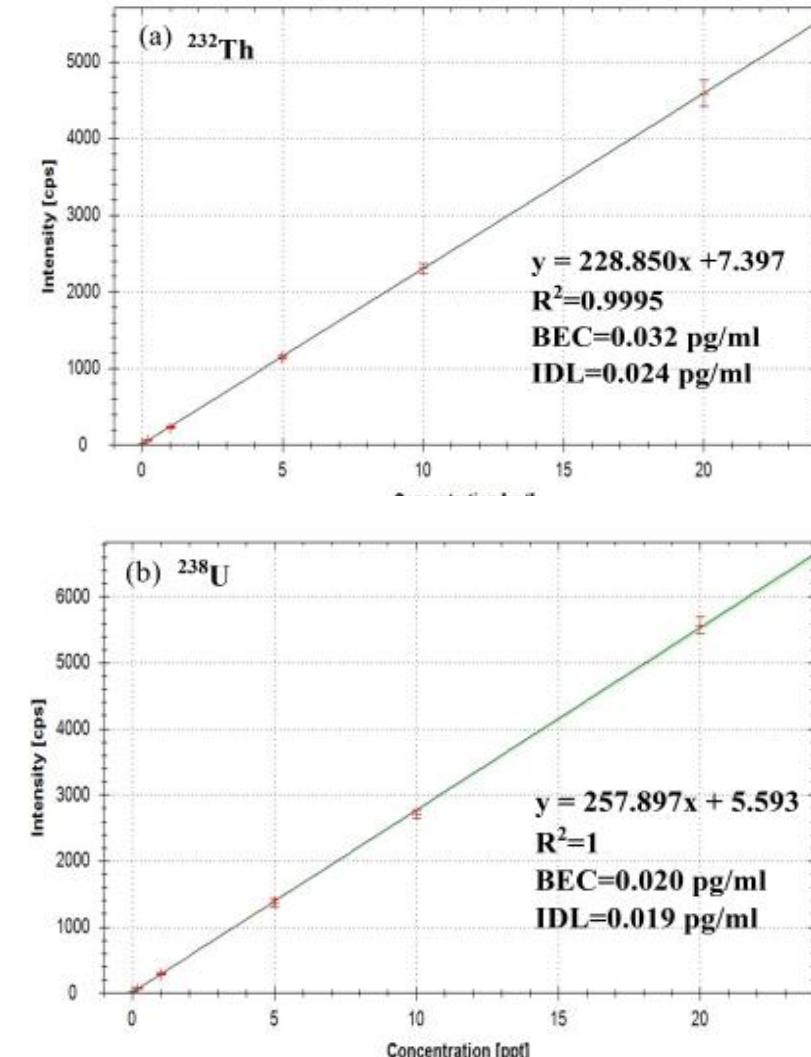
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**Key Performance:** Thermo fisher iCAP Q ICP-MS

Parameters	Value
RF power	1550W
Sampling depth	7.5 mm
Sampling gas flow	0.72 L min <sup>-1</sup>
Auxiliary gas flow	0.80 L min <sup>-1</sup>
Coolant gas flow	13 L min <sup>-1</sup>
Signal sensitivity	$^{7\text{Li}} \geq 50,000 \text{ cps/ppb}$ $^{59\text{Co}} \geq 100,000 \text{ cps/ppb}$ $^{115\text{In}} \geq 220,000 \text{ cps/ppb}$ $^{238\text{U}} \geq 300,000 \text{ cps/ppb}$
Instrument detection limits	$^{232\text{Th}}: 0.024 \text{ pg/mL}$ $^{238\text{U}}: 0.019 \text{ pg/mL}$

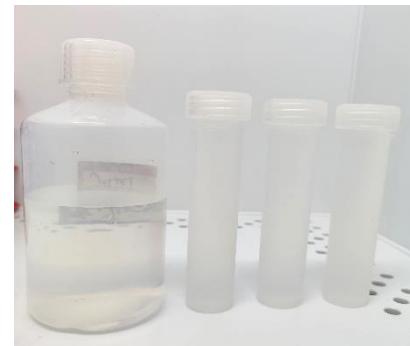


# 1.3 Our Infrastructure: Scale and Precision

## Purity is Paramount: Stringent control is fundamental



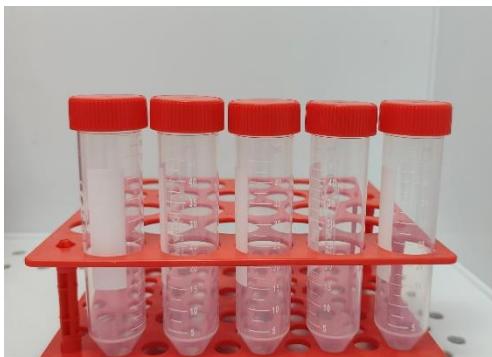
PFA and FEP container



PFA, PP, and PET containers are submerged in 5% (v/v) nitric acid for 24 hours. The concentrations of  $^{232}\text{Th}$  and  $^{238}\text{U}$  in 5% nitric acid were analyzed by ICP-MS

Label	$^{232}\text{Th}$ [ppt]	$^{238}\text{U}$ [ppt]
PET	$0.15 \pm 0.13$	$0.06 \pm 0.06$
PFA	$0.16 \pm 0.04$	$0.06 \pm 0.05$
PP (un-wash)	$0.19 \pm 0.05$	$0.08 \pm 0.04$
PP (washed)	$0.14 \pm 0.08$	$0.08 \pm 0.07$

\*Results do not exclude reagent background and instrument blanks



PP and PET container



# Contents

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Lab and Instruments

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**Th and U analyze with ICP-MS**

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summary

## 2. Th and U analyze with ICP-MS



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Our work focuses on three pillars:

1

### ICP-MS Method development

- Direct ICP-MS quantitative method;
- UTEVA extraction-ICP-MS

2

### Cross-comparisons of ICP-MS and $\gamma$ -HPGe

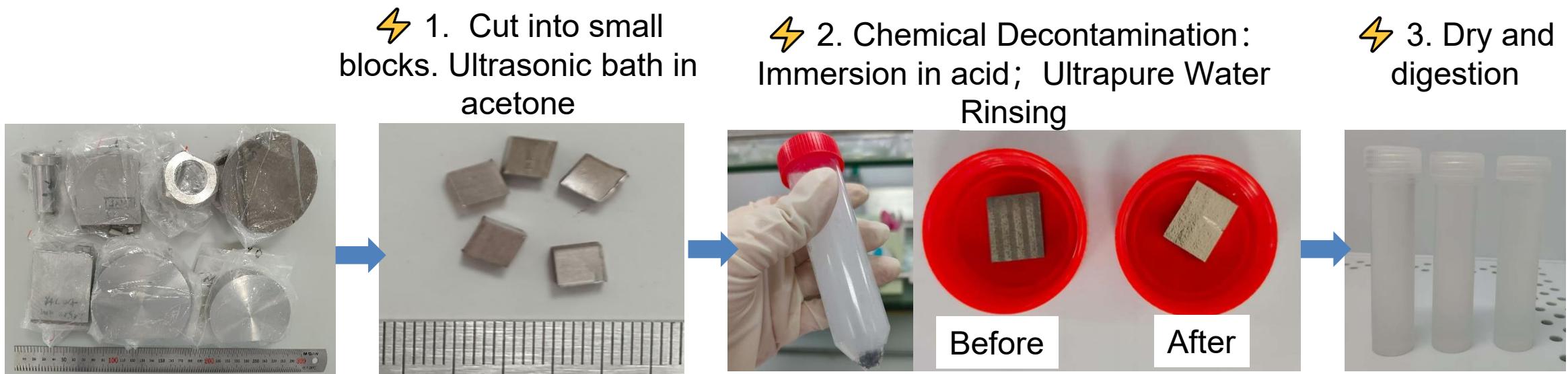
- ICP-MS v.s.  $\gamma$ -HPGe
- Agreement & difference

3

### Application: Material screening

- Rapidly measurement of Th and U
- Impurities

## 2.1 Sample Preparation



## 2.2 Sample decomposition



Materials	Method	Reagent	Temperature
Stainless steel	ICP-MS $\gamma$ -HPGe	aqua regia (HCl:HNO <sub>3</sub> =3:1)	105°C
Ti	ICP-MS $\gamma$ -HPGe	H <sub>2</sub> O+ HCl+ HF	70°C.
Fe	ICP-MS	50%(v/v) aqua regia solution	105°C
Al	ICP-MS	H <sub>2</sub> O+HCl+H <sub>2</sub> O <sub>2</sub>	
Zn	ICP-MS	H <sub>2</sub> O+HNO <sub>3</sub>	
Mg	ICP-MS	H <sub>2</sub> O+HNO <sub>3</sub>	
Cu	ICP-MS	H <sub>2</sub> O+HNO <sub>3</sub>	
Al <sub>2</sub> O <sub>3</sub>	ICP-MS	H <sub>2</sub> SO <sub>4</sub>	240°C
.....			

## 2.3 Direct detection with ICP-MS



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### For Sub-ppb Th/U and simpler matrices

- Direct analysis after 1,000× dilution (TDS≤0.1%)

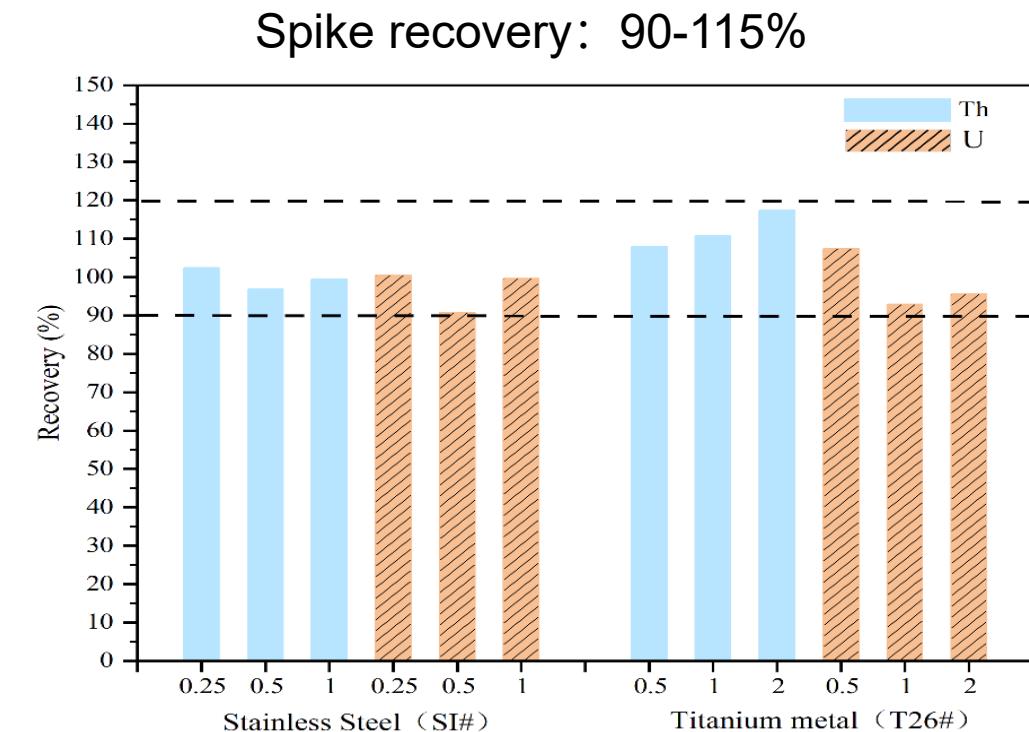
- ⚡ He-KED mode → suppresses polyatomic interferences
- ⚡  $^{103}\text{Rh}$  internal standard → corrects instrument drift
- ⚡ **Method detection limits(MDL): <0.1 ppb for Th/U**
- ⚡ **Accuracy:** 90-115% spike recovery (validated by standard addition)

## 2.3 Direct detection with ICP-MS

### For Sub-ppb Th/U and simpler matrices

The method detection limits for Ti, stainless steel, and Fe. The values of MDL were determined using the procedural blanks of sample digestion.<sup>14</sup>

Sample <sup>14</sup>	$^{232}\text{Th}$ <sup>14</sup>	$^{238}\text{U}$ <sup>14</sup>
Ti <sup>14</sup>	$9 \times 10^{-11} \text{ g/g}$ (0.36 mBq/kg) <sup>14</sup>	$4 \times 10^{-11} \text{ g/g}$ (0.5 mBq/kg) <sup>14</sup>
Stainless <sup>14</sup>	$5 \times 10^{-11} \text{ g/g}$ (0.2 mBq/kg) <sup>14</sup>	$5 \times 10^{-11} \text{ g/g}$ (0.6 mBq/kg) <sup>14</sup>
Fe <sup>14</sup>	$6 \times 10^{-11} \text{ g/g}$ (0.28 mBq/kg) <sup>14</sup>	$5 \times 10^{-11} \text{ g/g}$ (0.71 mBq/kg) <sup>14</sup>
Cu <sup>14</sup>	$5 \times 10^{-11} \text{ g/g}$ (0.2 mBq/kg) <sup>14</sup>	$5 \times 10^{-11} \text{ g/g}$ (0.6 mBq/kg) <sup>14</sup>



## 2.4 Cross-comparisons of ICP-MS and $\gamma$ -HPGe

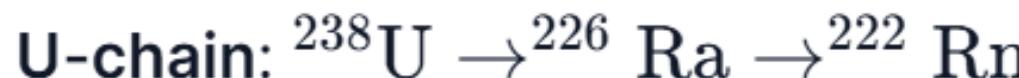


### ICP-MS vs. Gamma Spectrometry

1. Materials: Titanium & Stainless Steel
2. Methodology:

- ⚡ ICP-MS: Direct  $^{232}\text{Th}/^{238}\text{U}$  quantification (SJTU)
- ⚡  $\gamma$ -HPGe: Measured at CJPL (China Jinping Underground Lab)

Target nuclides:



## 2.4 Cross-comparisons of ICP-MS and $\gamma$ -HPGe



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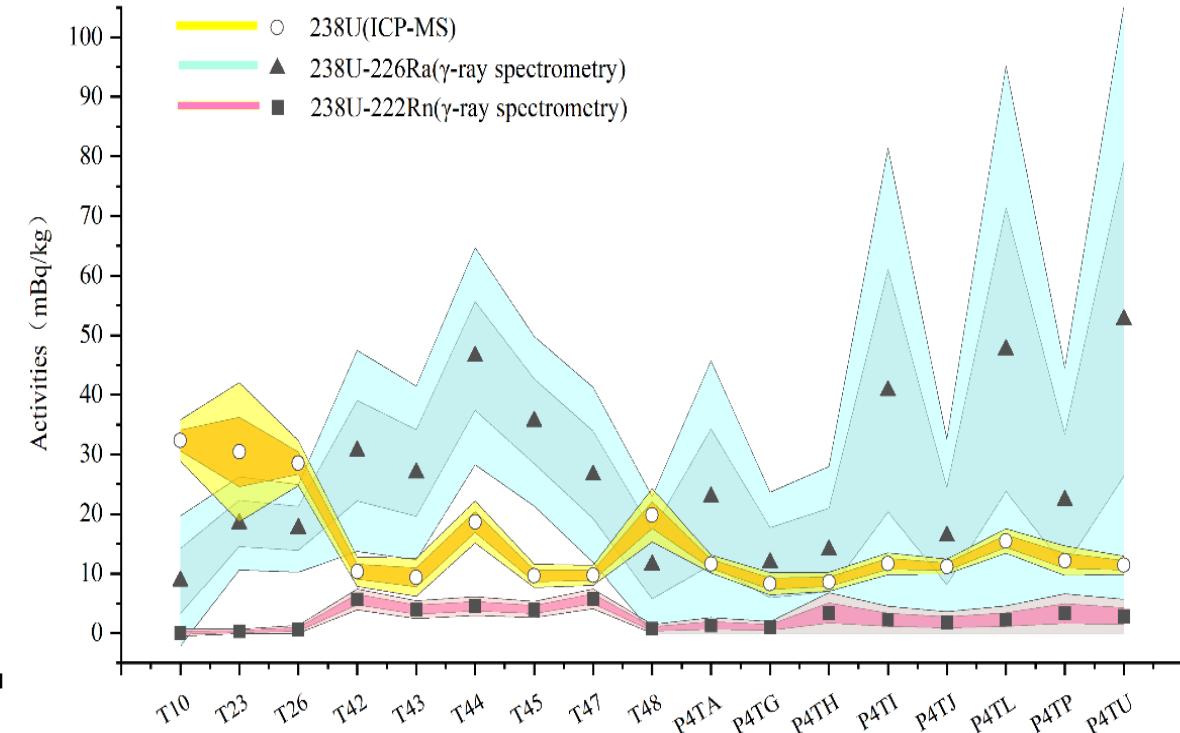
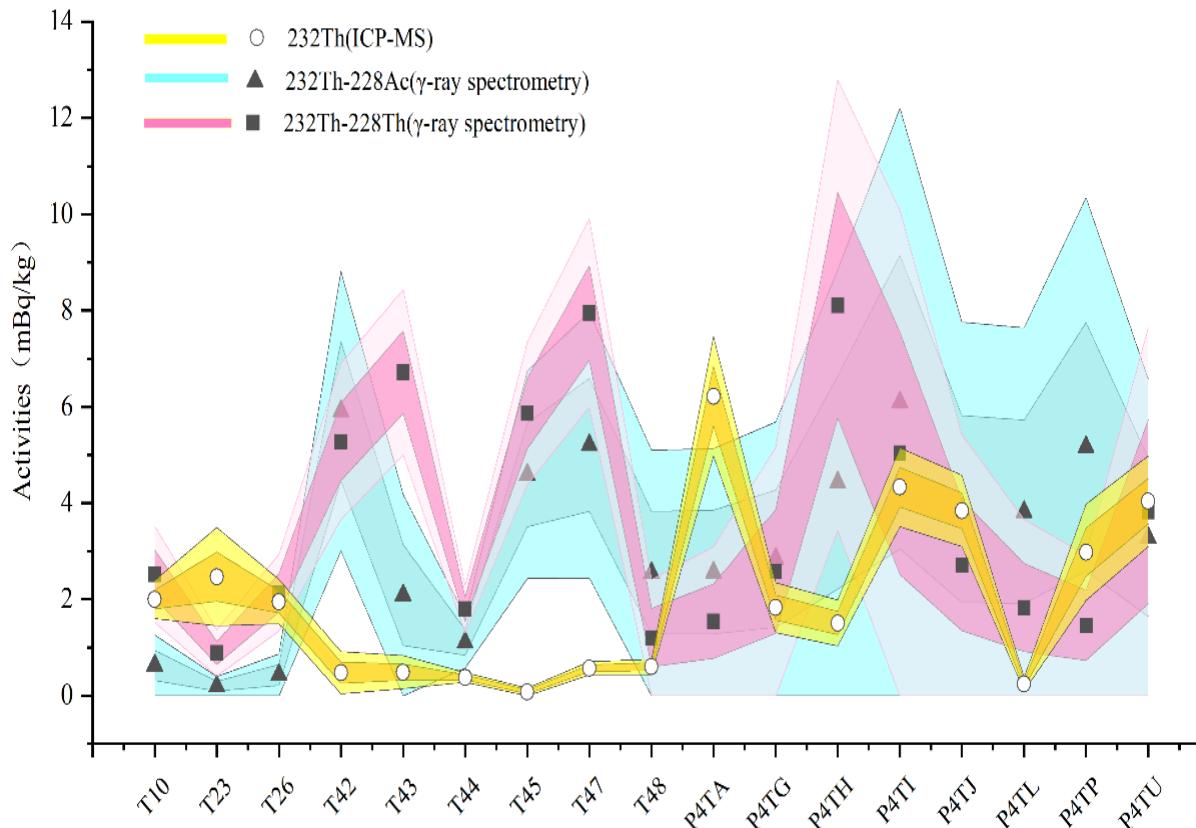
### $\gamma$ -HPGe

### ICP-MS

Name	$^{232}\text{Th}$ - $^{228}\text{Ac}$	$^{232}\text{Th}$ - $^{228}\text{Th}$	$^{238}\text{U}$ - $^{226}\text{Ra}$	$^{238}\text{U}$ - $^{222}\text{Rn}$	$^{232}\text{Th}$	$^{238}\text{U}$
T10 (Ti)	<1.26	$2.52 \pm 0.50$	<17.7	<0.55	$2.00 \pm 0.20$	$32.32 \pm 1.74$
T23(Ti)	<0.40	$0.89 \pm 0.24$	$18.4 \pm 3.9$	<0.59	$2.47 \pm 0.51$	$30.40 \pm 5.85$
T26(Ti)	<0.78	$1.03 \pm 0.32$	$20.6 \pm 44.83$	<0.40	$1.95 \pm 0.23$	$28.54 \pm 1.88$
T42(Ti)	$5.91 \pm 1.45$	$5.28 \pm 0.81$	$30.59 \pm 8.44$	$5.65 \pm 0.87$	$0.48 \pm 0.22$	$10.30 \pm 1.25$
T43(Ti)	<4.18	$6.72 \pm 0.86$	$26.87 \pm 7.29$	$3.94 \pm 0.74$	$0.49 \pm 0.17$	$9.35 \pm 1.60$
T44(Ti)	$1.11 \pm 0.27$	$1.80 \pm 0.25$	$9.551 \pm 2.86$	$0.83 \pm 0.19$	$0.38 \pm 0.05$	$18.65 \pm 1.75$
T45(Ti)	$4.59 \pm 1.08$	$5.87 \pm 0.74$	$35.55 \pm 7.13$	$3.96 \pm 0.68$	<0.36	$9.61 \pm 0.98$
T47(Ti)	$5.21 \pm 1.38$	$7.95 \pm 0.98$	$26.56 \pm 7.33$	$5.77 \pm 0.83$	$0.57 \pm 0.07$	$9.71 \pm 0.84$
T48(Ti)	<5.10	<2.41	<22.8	<1.48	$0.60 \pm 0.08$	$19.80 \pm 2.23$
P4TA(SS)	<5.13	<3.09	<45.70	<2.60	$6.22 \pm 0.62$	$11.59 \pm 0.76$
P4TG(SS)	<5.69	<5.16	<23.64	<1.92	$1.83 \pm 0.26$	$8.29 \pm 0.93$
P4TH(SS)	<8.85	$8.11 \pm 2.34$	<27.97	<6.78	$1.51 \pm 0.24$	$8.62 \pm 0.79$
P4TI(SS)	<12.20	<10.07	<81.37	<4.51	$4.33 \pm 0.41$	$11.64 \pm 0.93$
P4TJ(SS)	<7.76	<5.42	<32.56	<3.63	$3.84 \pm 0.37$	$11.16 \pm 0.62$
P4TL(SS)	<7.64	<3.66	<95.20	<4.56	$0.24 \pm 0.07$	$15.44 \pm 1.03$
P4TP(SS)	<10.34	<2.92	<44.55	<6.60	$2.98 \pm 0.50$	$12.15 \pm 1.24$
P4TU(SS)	<6.57	<7.65	<105.29	<5.71	$4.04 \pm 0.47$	$11.39 \pm 0.77$

## 2.4 Cross-comparisons of ICP-MS and $\gamma$ -HPGe

### Comparison of ICP-MS and $\gamma$ -HPGe results for Th & U, within $1\sigma$ and $2\sigma$ uncertainty ranges

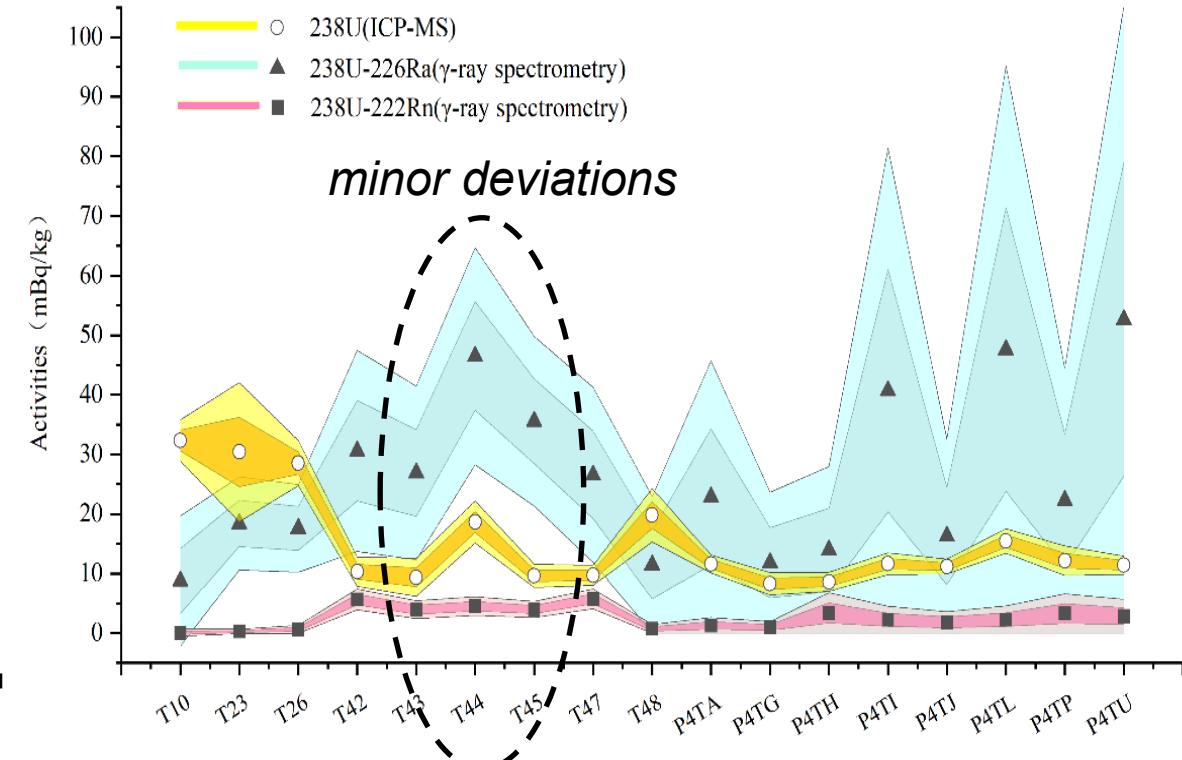
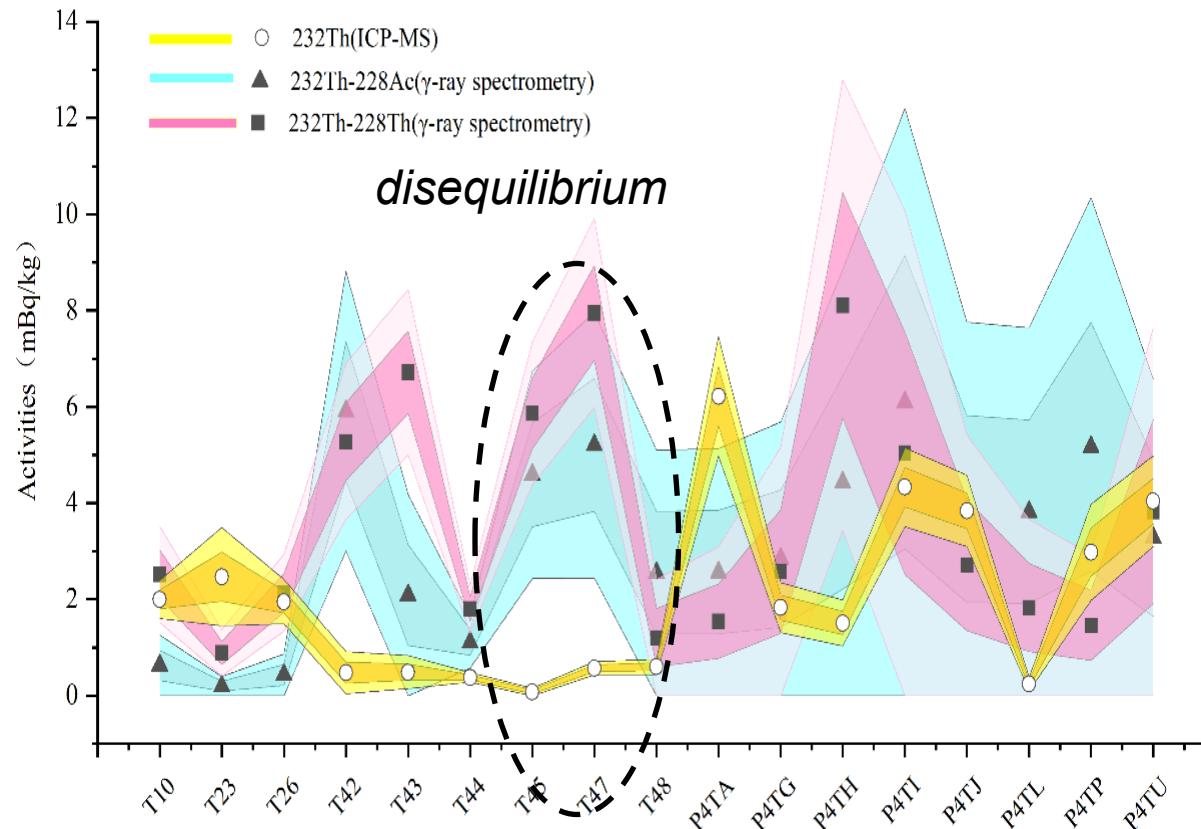


## 2.4 Cross-comparisons of ICP-MS and $\gamma$ -HPGe



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### Comparison of ICP-MS and $\gamma$ -HPGe results for Th & U, within $1\sigma$ and $2\sigma$ uncertainty ranges



Likely disruptions in secular equilibrium during metallurgical processing

## 2.5 Material Screening Application



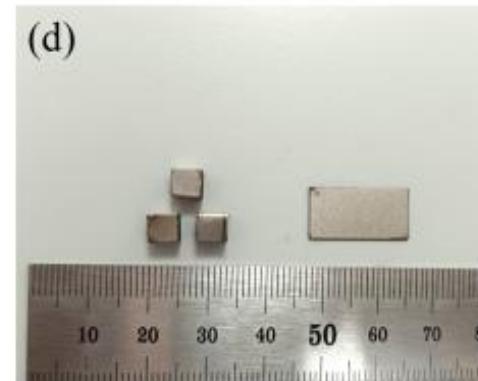
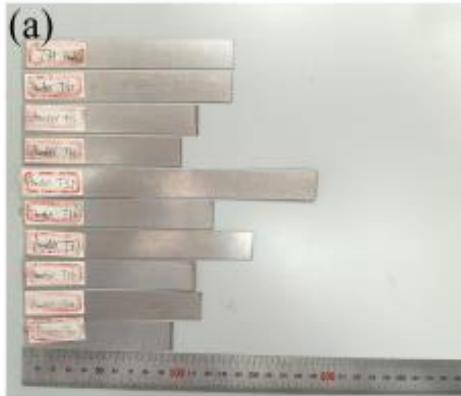
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### Direct-ICP-MS analysis

- ⚡ The SS samples are from Panda X-II and Panda X-4T vessel
- ⚡ The Ti metal and Ti sponge samples are from Panda X pre-research.



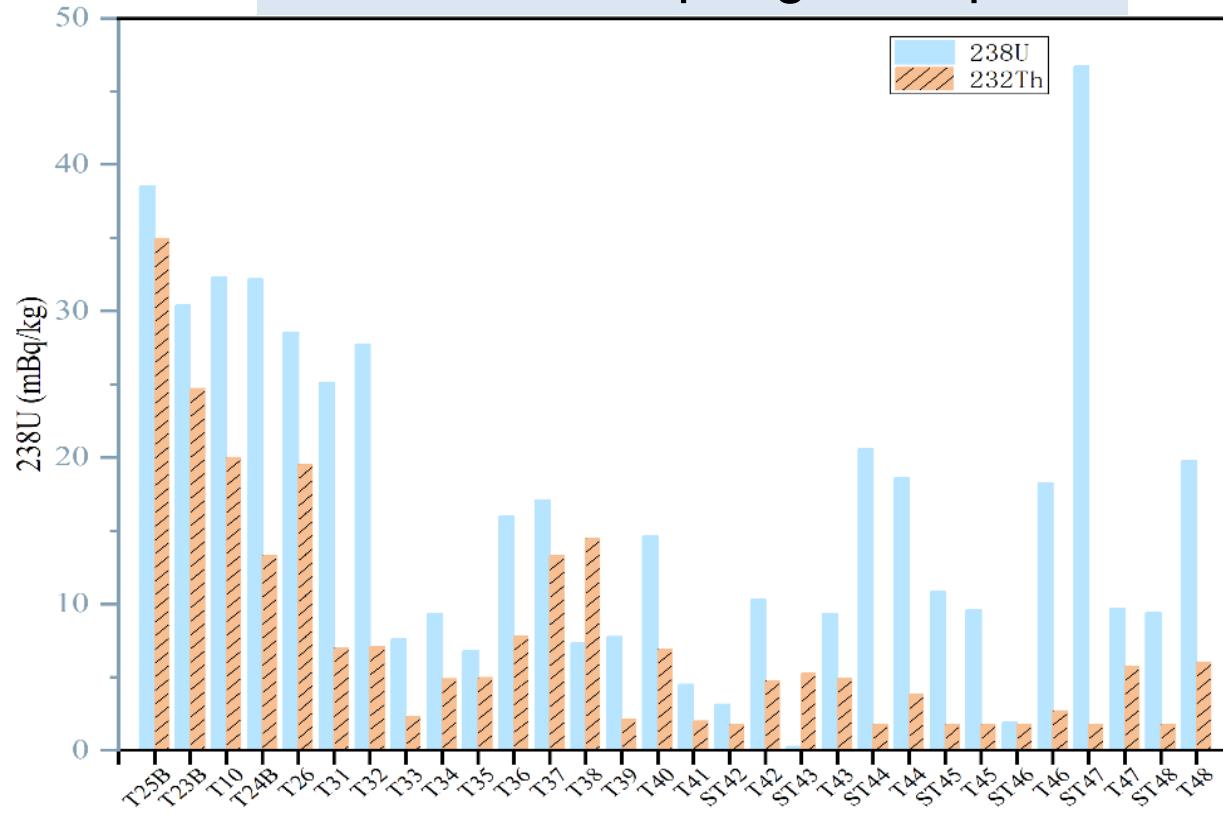
Ti metals and sponges



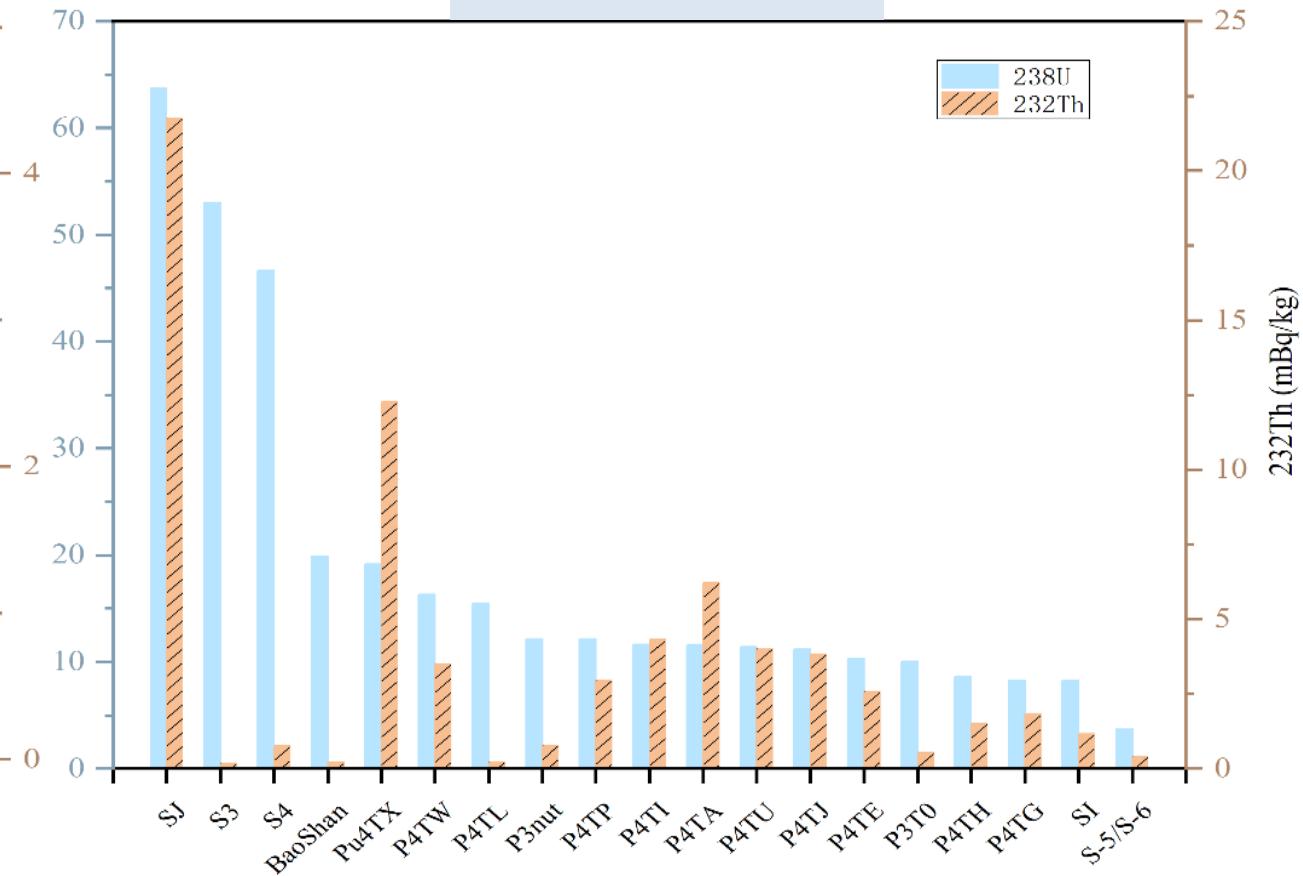
Stainless Steels

## 2.5 Material Screening Application

Ti metal and sponge samples



Stainless steel



The Activity



Concentration

$Th : ND-21.27 \text{ mBq/kg}$

$U > Th$

$U : 3.72- 63.74 \text{ mBq/kg}$

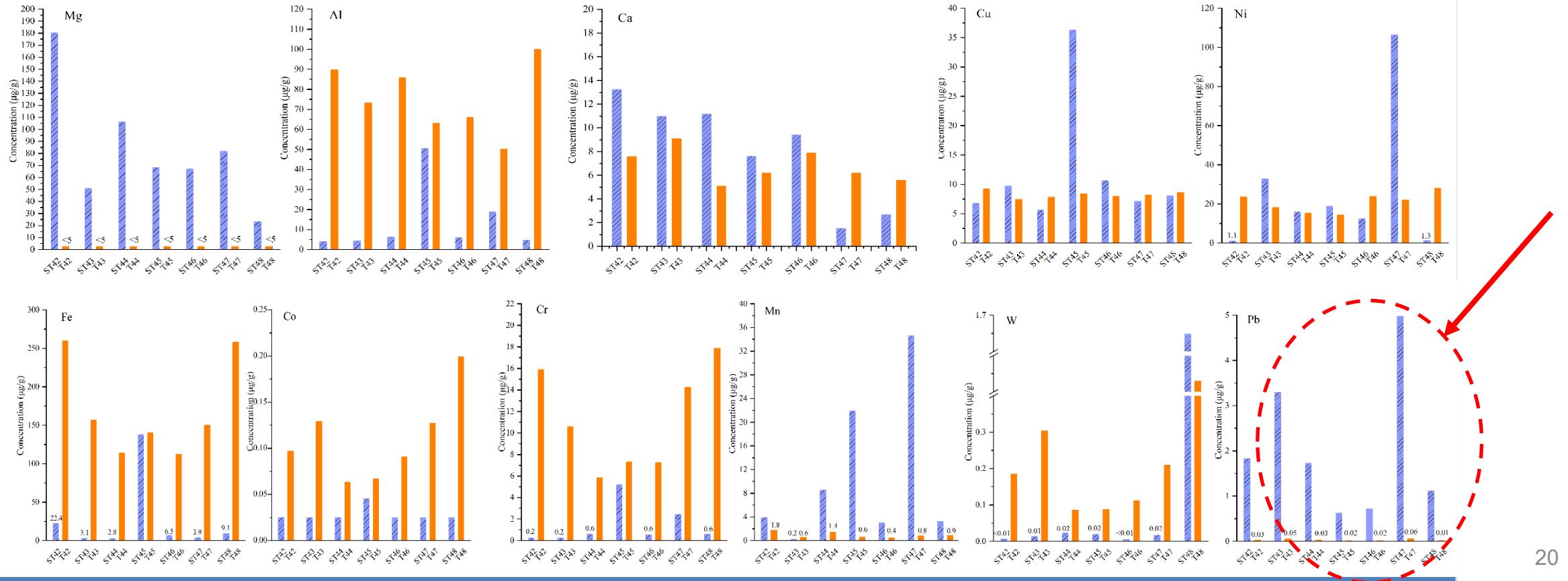
## 2.5 Material Screening Application



Smelting's dual role:

⚡ Purification: Efficiently removes volatile Mg, Mn, and Pb

⚡ Contamination: introduces Cr, Fe, W from furnace background



### Need for UTEVA - Cu Limitation

Quantifying Th/U in high-purity copper confronts two fundamental limits:

#### 1. Ultra-trace detection demands:

- ⚠ Direct ICP-MS MDLs stall at ~50 ppt
- ⚠ Rare-event experiments require < 1 ppt

#### 2. Matrix-induced suppression:

- ⚠  $\text{Cu}^{2+}$  causes **signal suppression**
  - ⚠ Clogs sampler/skimmer cones at **>0.2% TDS**
- Forced dilution sacrifices analyte sensitivity



**Solution: Chemical separation via extraction**

### Why UTEVA for Th/U Separation?

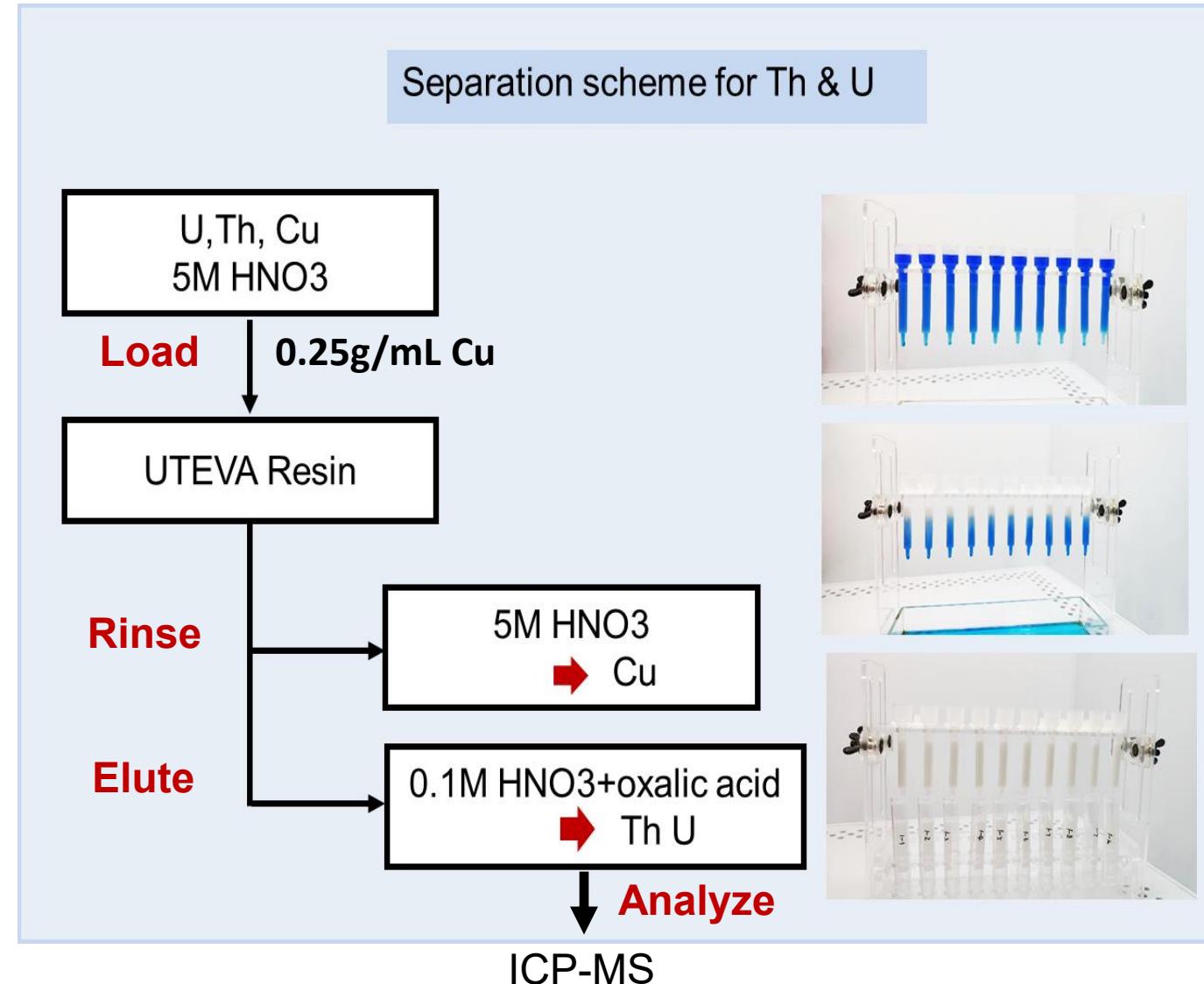
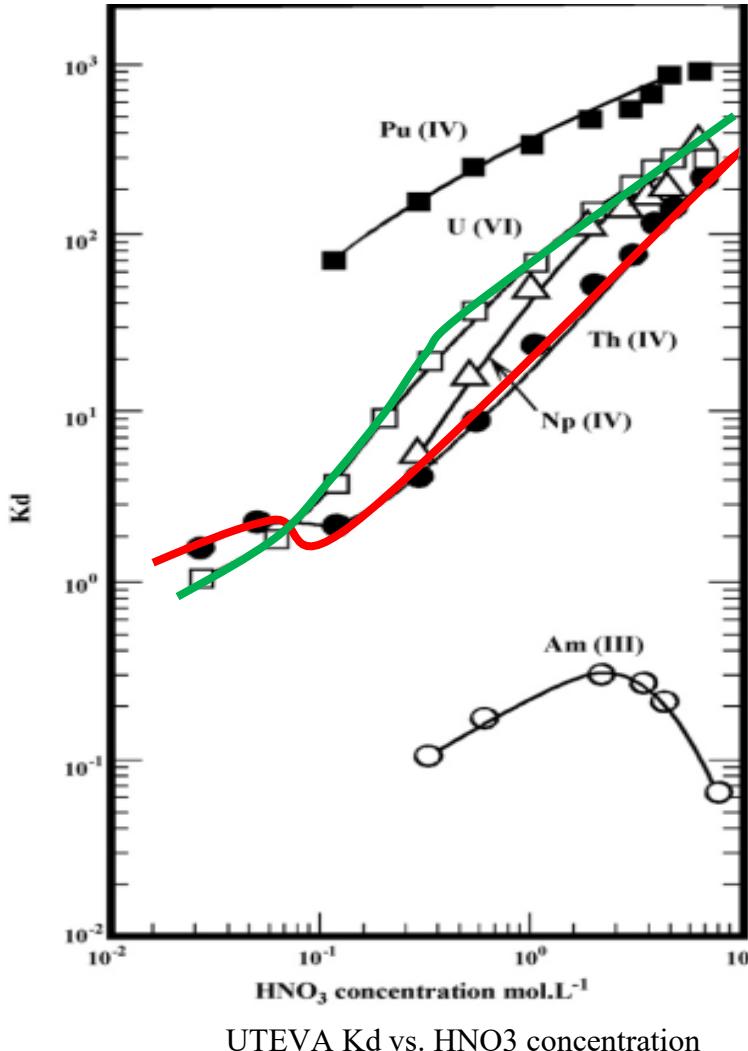
#### Specific selectivity

- ⚡ **Excellent Th(IV) & U(VI) adsorption:** high affinity for  $\text{Th}^{4+}$  and  $\text{UO}_2^{2+}$ .  
*Synchronous >90% recovery for both Th and U*
- ⚡ **Single-column simplicity:** Significantly reduces processing time
- ⚡ **Matrix tolerance :** Allows most matrix ions (e.g. Fe, Al, Ca) to flow through.

Resin	Target Elements	Th Recovery	Process Steps	Suitability
TRU	$\text{Am}^{3+}/\text{Cm}^{3+}$	< 60%	Multi-step	✗
TEVA	$\text{U}^{4+}$ ; $\text{Th}^{4+}$	70-90%	2 columns	△
UTEVA	$\text{Th}^{4+}/\text{U}^{4+}$	$99 \pm 2\%$	Single column	✓

## 2.6 UTEVA Extraction-ICP-MS

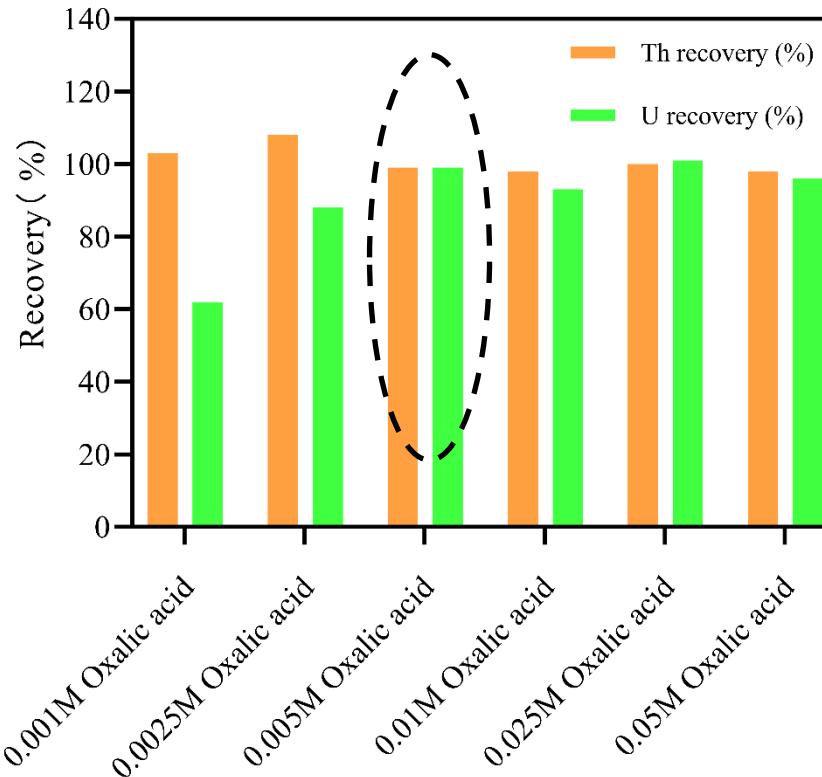
### UTEVA Mechanism & Optimized Workflow



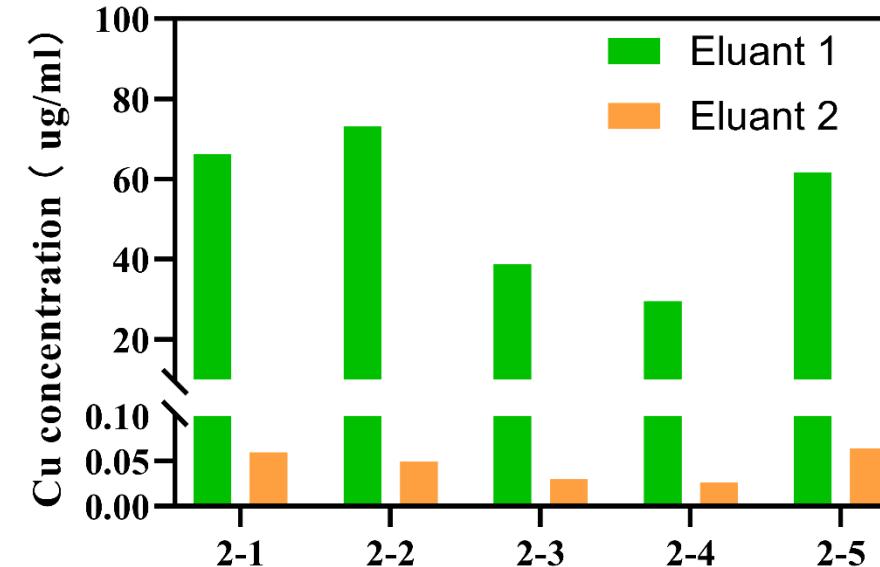
## 2.6 UTEVA Extraction-ICP-MS

### Critical Parameters Refined

#### Eluent Composition



#### Copper removal efficiency



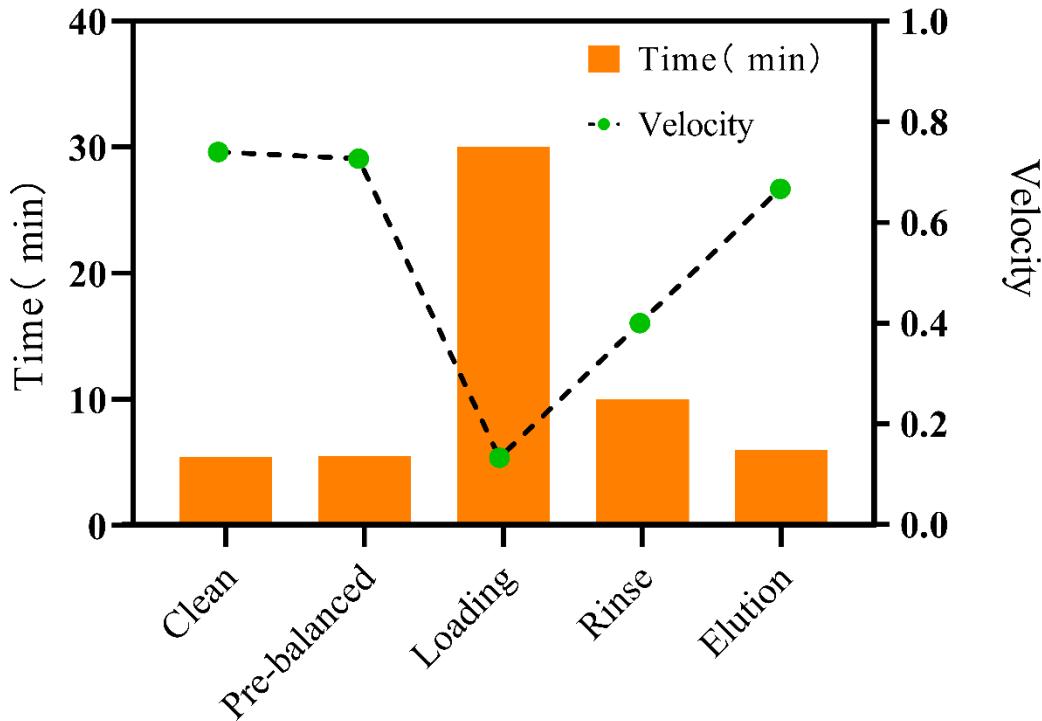
**Cu concentration:**  
 $250,000 \text{ ppm} \rightarrow \sim 50 \text{ ppm}$     **99.98% reduction**

**0.005M Oxalic Acid in 0.1M HNO<sub>3</sub>**

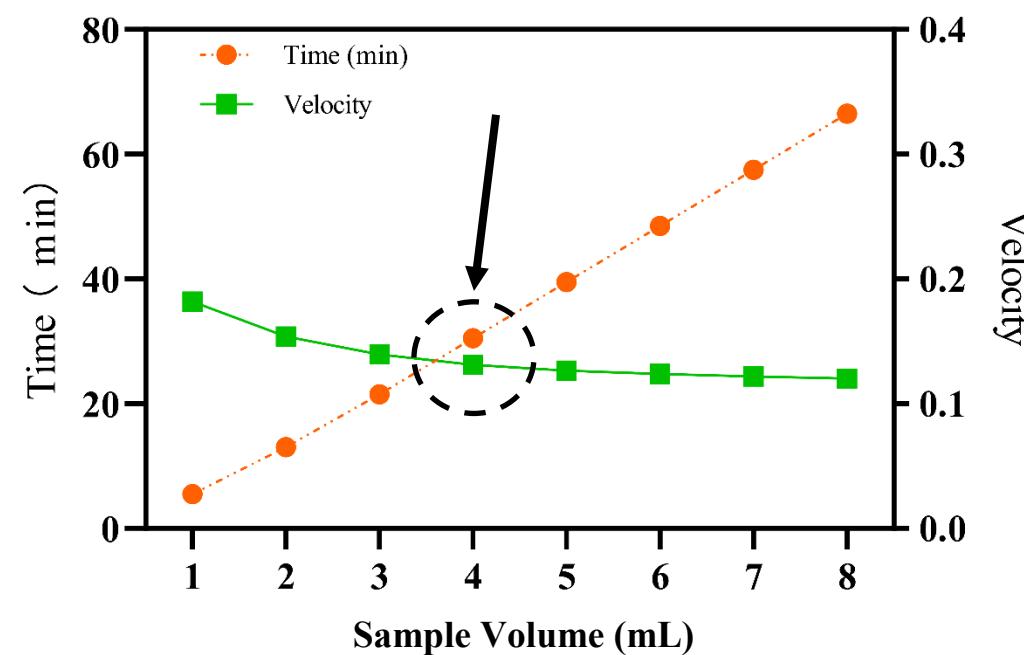
## 2.6 UTEVA Extraction-ICP-MS

### Critical Parameters Refined

Sample flow rate and extraction time



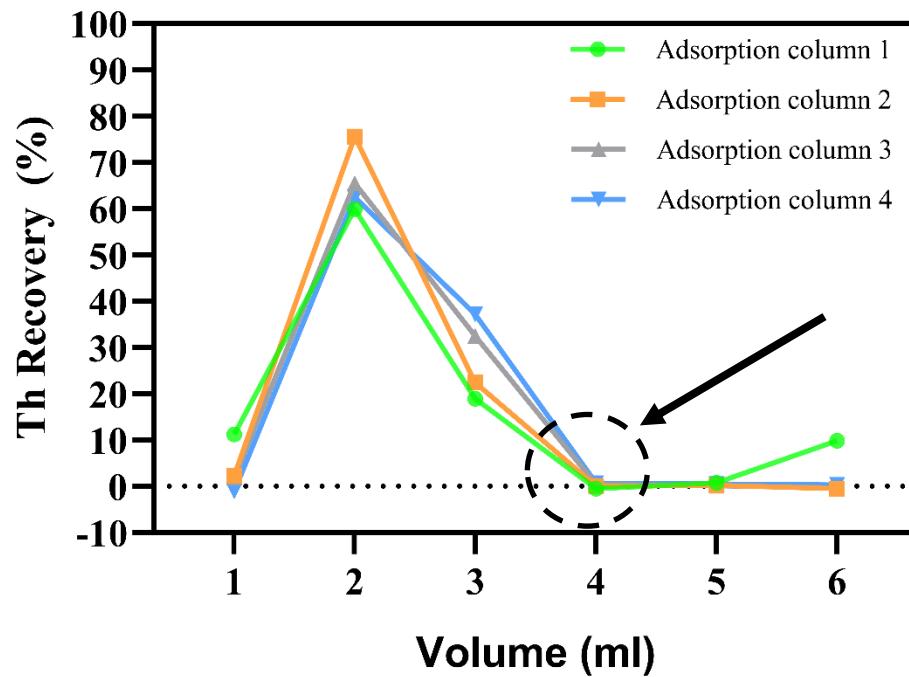
Sample volume and extraction time



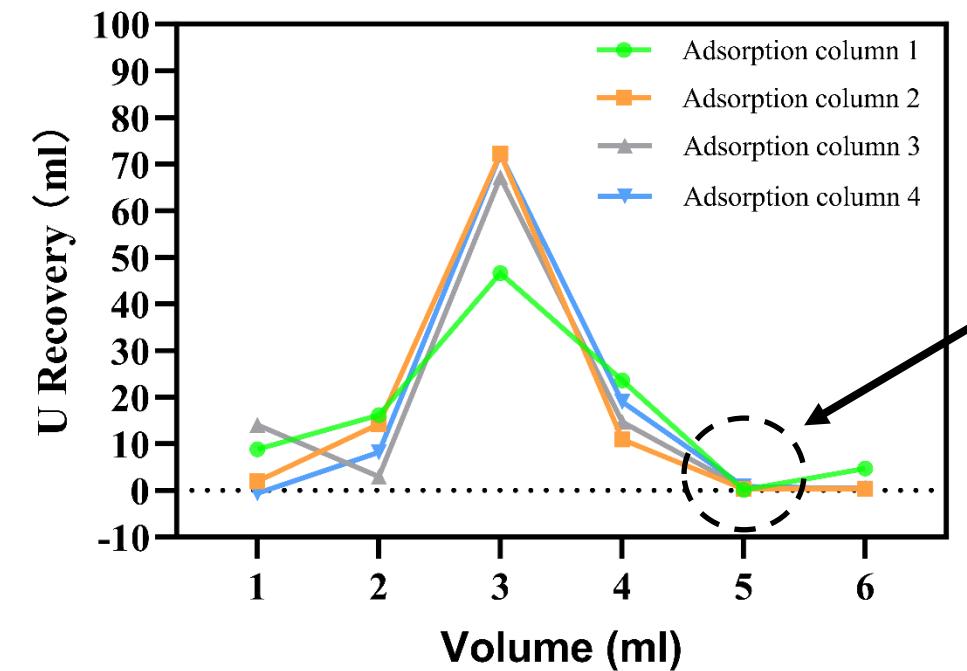
## 2.6 UTEVA Extraction-ICP-MS

### Elution Profile & Collection Strategy

Elution behaviors of Th



Elution behaviors of U



## 2.6 UTEVA Extraction-ICP-MS



### UTEVA method performance meets ultra-trace analysis demands

- ⚡ MDL: Th 0.12 ppt, U 0.14ppt;
- ⚡ Accuracy: 95-107% spike recovery (standard addition validated)

Label	232Th Recovery (%)	238U Recovery (%)
Cu+5ppt Th U	100.84	100.14
Cu+10ppt Th U	97.63	99.31
Cu+20ppt Th U	106.17	100.58
Cu+40ppt Th U	102.42	95.49
Cu+60ppt Th U	107.0	98.8

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Th and U analyze by ICP-MS

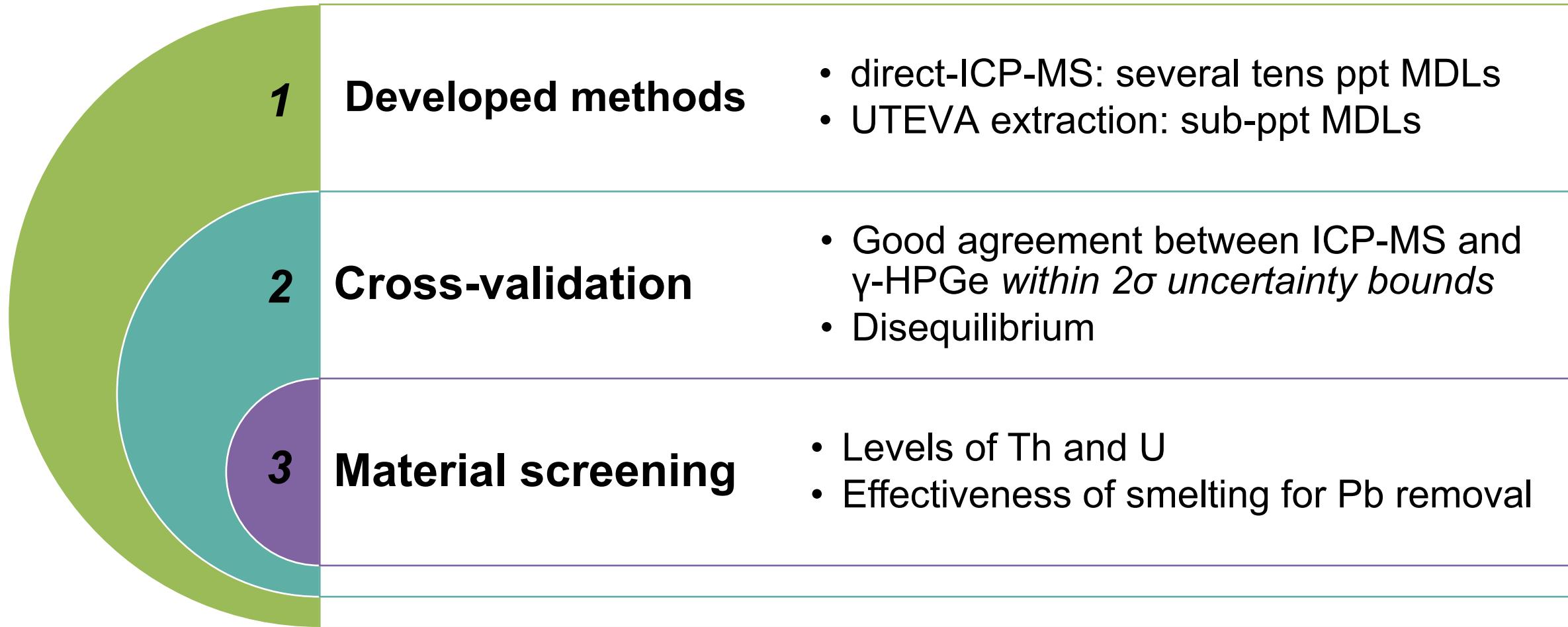
3

**Summary**

### 3. Summary



In our work:





## Instrument Units

Electron Microscopy & Imaging Unit



Cryoelectron microscope



X-ray microscope



Time of flight secondary ion mass spectrometer

Surface & Properties Analysis Unit



700MHz NMR



Ion mobility mass spectrometer

Spectrometry & Spectroscopy Unit



Raman image-scanning electron microscope

Cryo-Electron Microscopy Unit

The Element Analysis Unit

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[iac\\_office@sjtu.edu.cn](mailto:iac_office@sjtu.edu.cn)



## The Element Analysis Unit

### ➤ ppt~100% Quantitative Analysis System



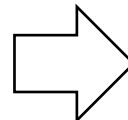
ICP



ICP-MS



WD-XRF



### ➤ Typical Analytical Capabilities



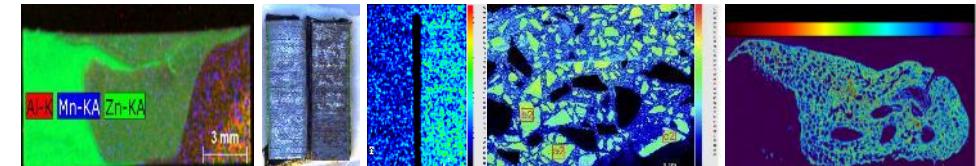
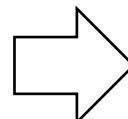
Material Composition Analysis, Chemical Substance Structural Verification, Agricultural and Forestry Soil Analysis, Metallomics Analysis



μ-XRF



LA-ICP-TOFMS / LA-LIBS



Material Elemental Distribution, Corrosion Element Analysis, Archaeological Building Material Analysis, Heavy Metal Distribution in Biological Tissues



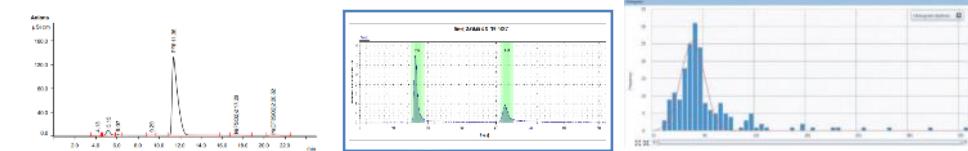
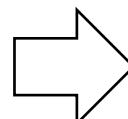
IC



SP/SC-ICPMS



EA



Analysis of Lithium Multiple Forms, Analysis of Trivalent and Pentavalent

Contact Us: <https://iac.sjtu.edu.cn>

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# Thank you!



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