



CENTER FOR  
**UNDERGROUND PHYSICS**



# AMoRE-II construction status

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TAUP (Aug 2025), Xichang, China

# Neutrinoless double beta decay ( $0\nu\beta\beta$ ) ?

Double beta decay:

- Rare nuclear transitions in even-even nuclides (35 nuclides in nature)

- $2\nu\beta\beta$  mode:

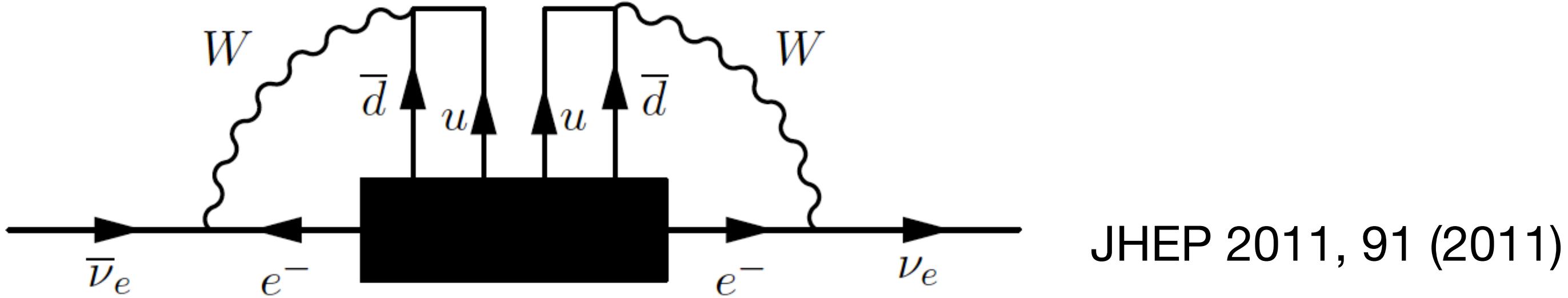
Within Standard Model,  $T_{1/2}^{2\nu} \sim 10^{18} - 10^{24}$  years, observed in 11 nuclides, wide spread in  $\beta\beta$  spectrum

- $0\nu\beta\beta$  mode:

$\beta\beta$  carries all the energy, leading to mono-energetic peak

Lepton number violating process, Beyond Standard Model

Schechter-Valle theorem: regardless of underlying mechanism,  $\nu - \bar{\nu}$  transformation can be constructed !



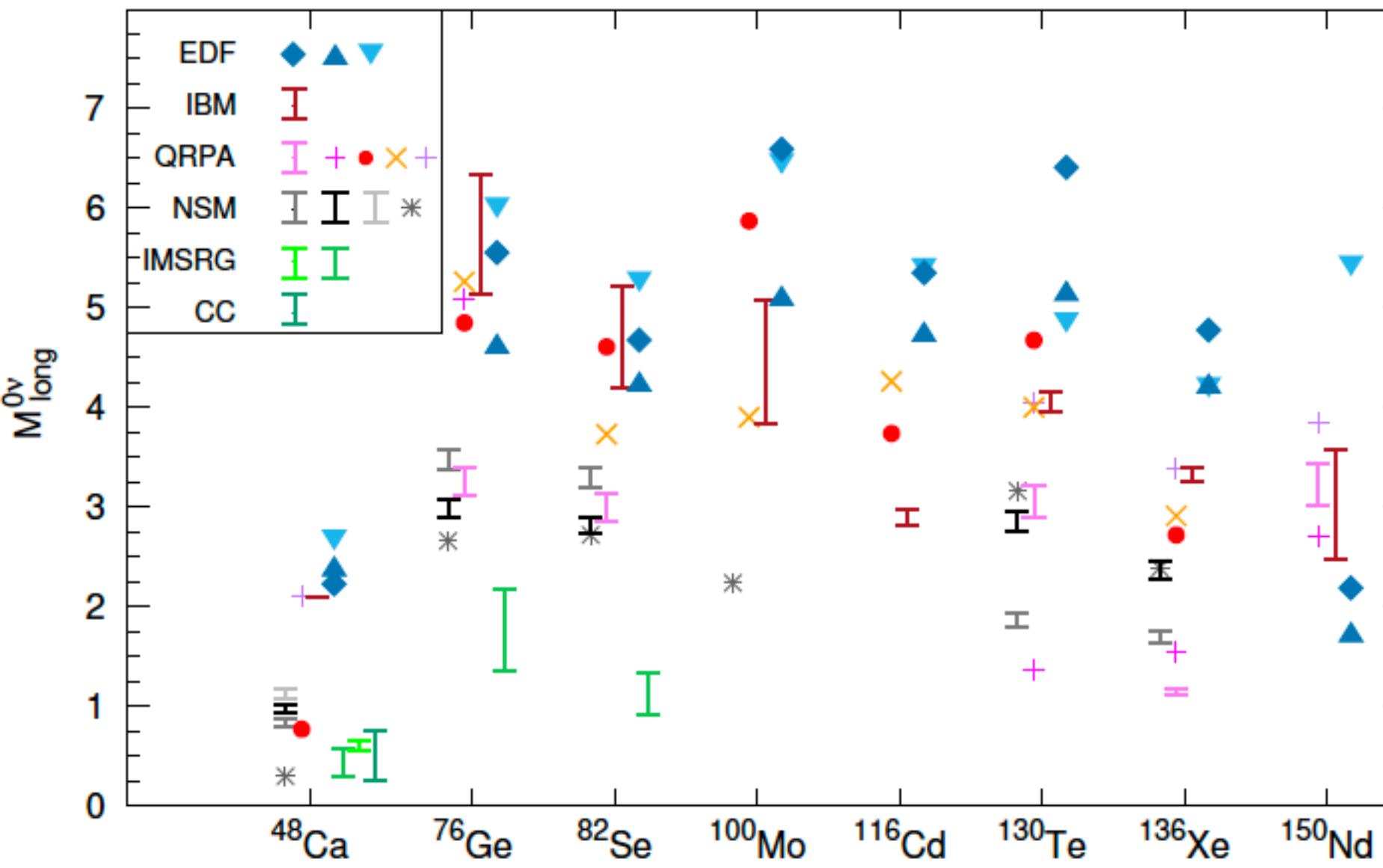
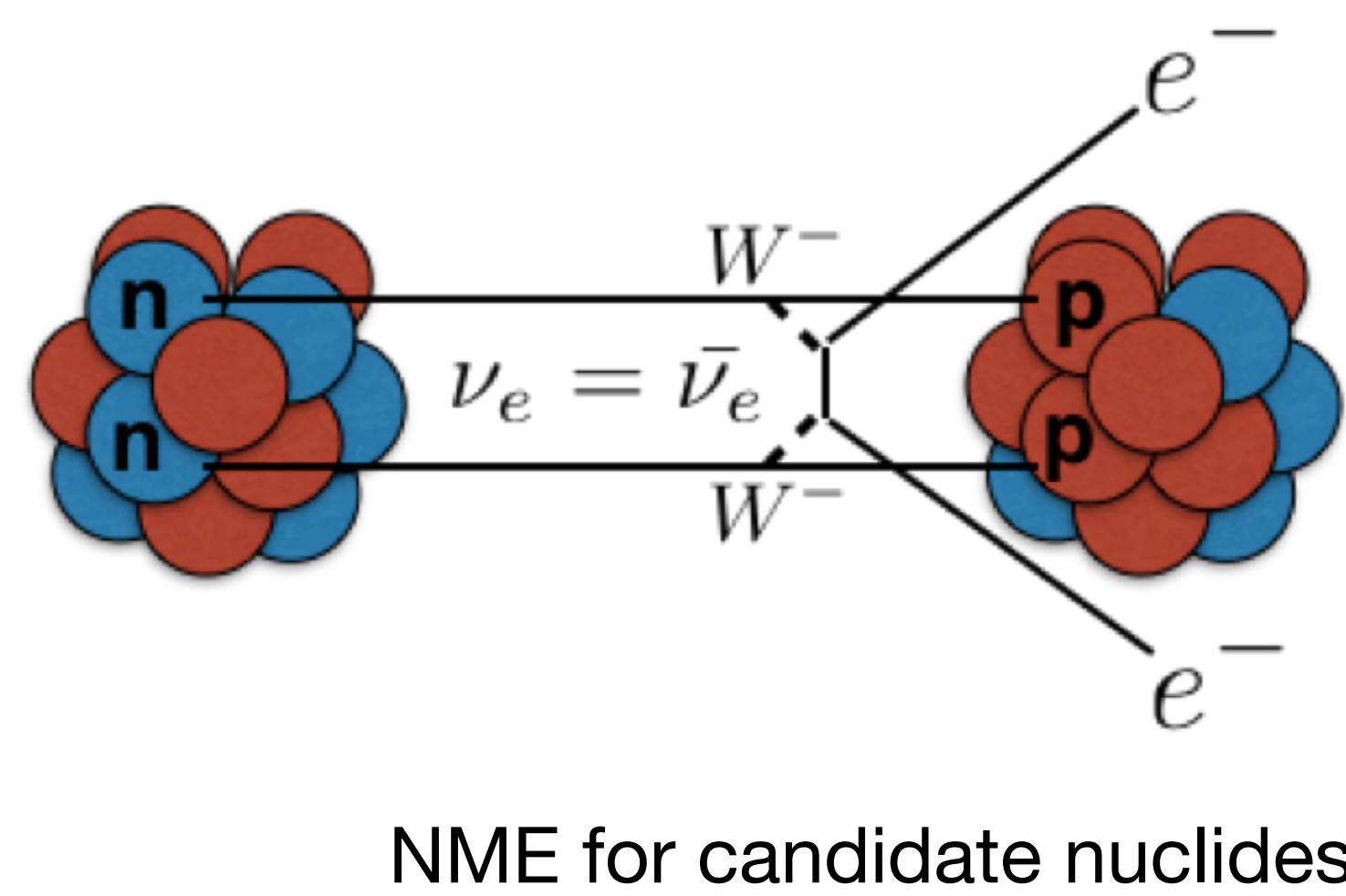
JHEP 2011, 91 (2011)

Clear signature for Majorana nature of neutrinos  
Leptogenesis / Baryon asymmetry of the Universe

- Exotic modes: Majorons / sterile neutrinos emission, Lorentz invariance violation ...

# Neutrinoless double beta decay ( $0\nu\beta\beta$ ) ?

Most popular mechanism for  $0\nu\beta\beta$ : light Majorana neutrino exchange



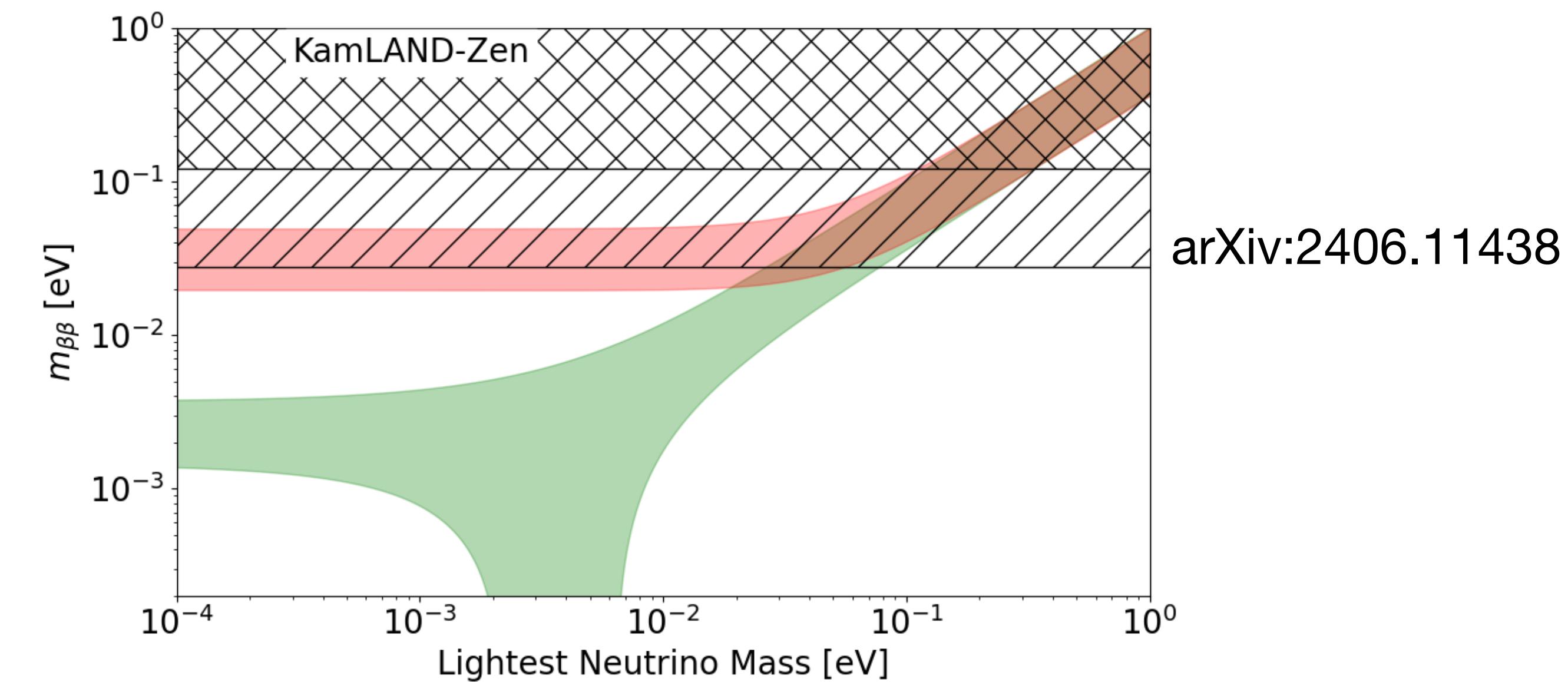
Rev. Mod. Phys. 95, 025002 (2023)

$$\text{Rate: } (T_{1/2}^{0\nu})^{-1} = G^{0\nu}(Q, Z) |M^{0\nu}|^2 m_{\beta\beta}^2$$

↑  
Phase space factor  
↑  
Nuclear matrix element (NME)  
↑  
Effective Majorana neutrino mass,  $m_{\beta\beta} = \sum U_{ei}^2 m_i$

Constraining neutrino mass !

Very rare event rate:  $T_{1/2}^{0\nu} > 10^{26}$  years



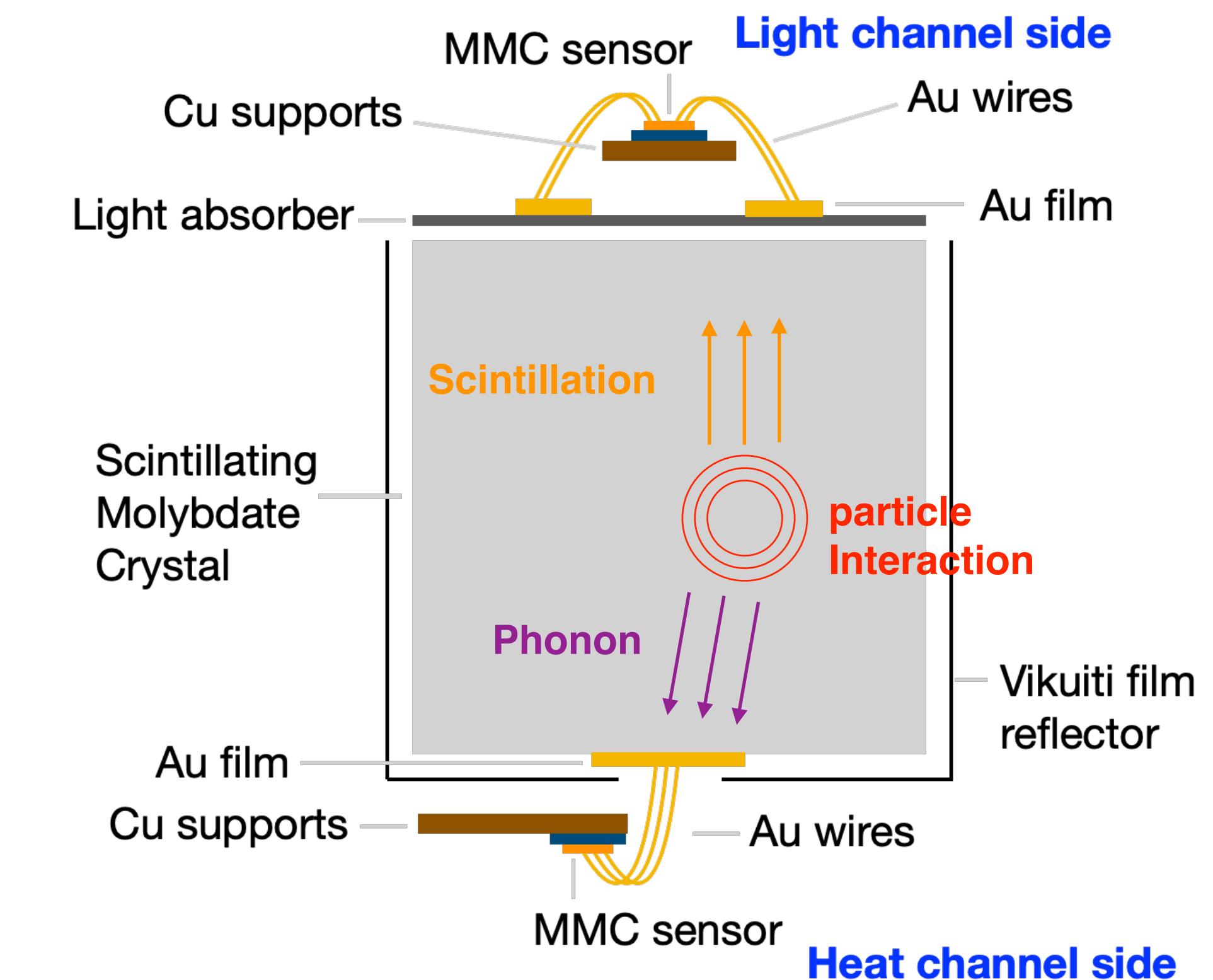
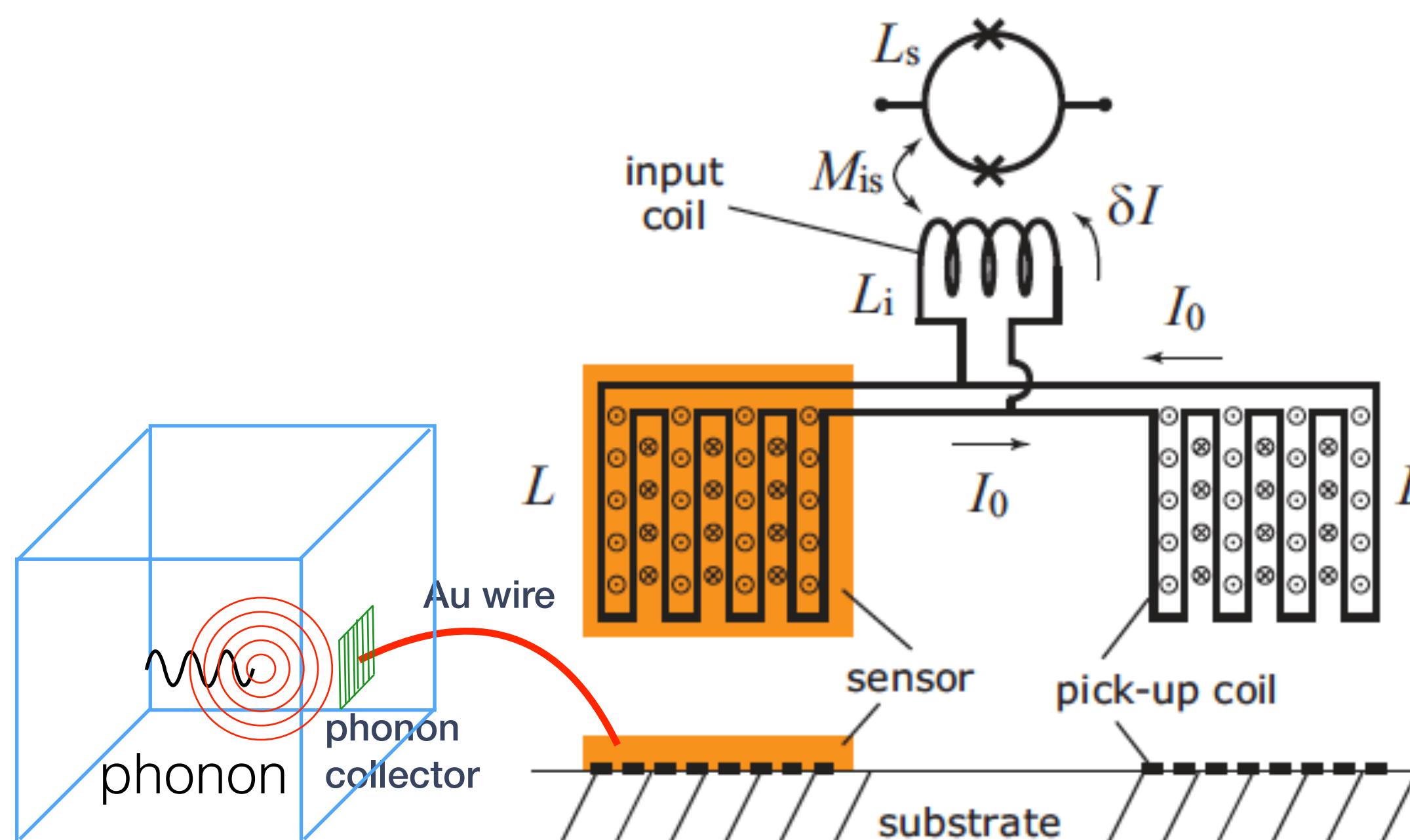
# AMoRE experiment

$^{100}\text{Mo}$  target material:

- Q-value = 3.034 MeV, natural abundance of 9.7%, relatively high rate

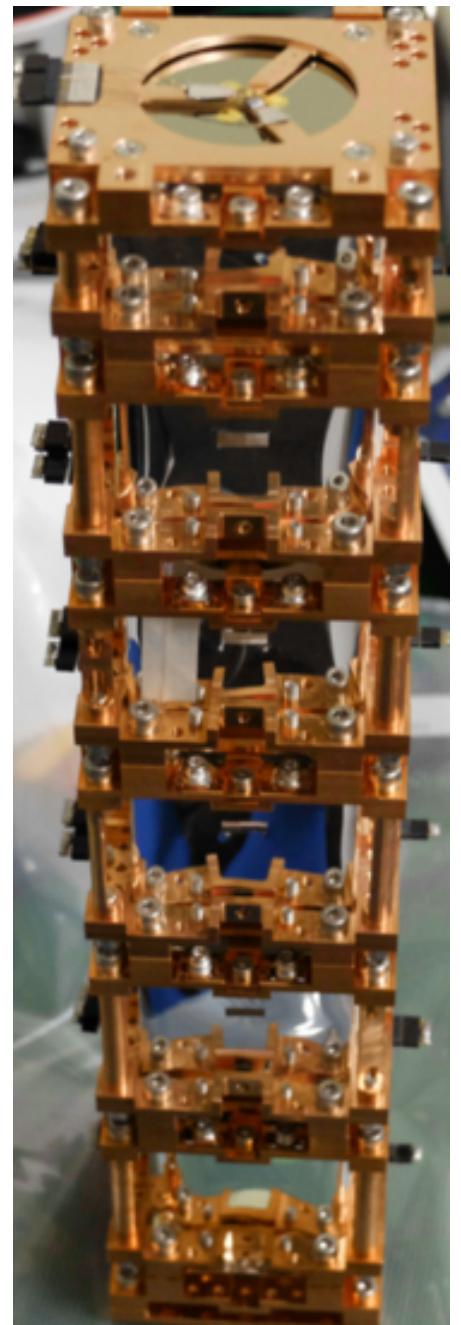
Cryogenic calorimeter with scintillating Mo-containing crystals

- $\text{Ca}^{100}\text{MoO}_4$ ,  $\text{Li}_2^{100}\text{MoO}_4$  crystals with 95% enrichment of  $^{100}\text{Mo}$
- Detecting energetic phonons and scintillation at  $\sim 10$  mK
- Metallic magnetic calorimeter (MMC) : Fast response, excellent dynamic range and energy resolution
- Signal:  $\Delta E \rightarrow \Delta M$  (MMC)  $\rightarrow \Delta I$  (SQUID)

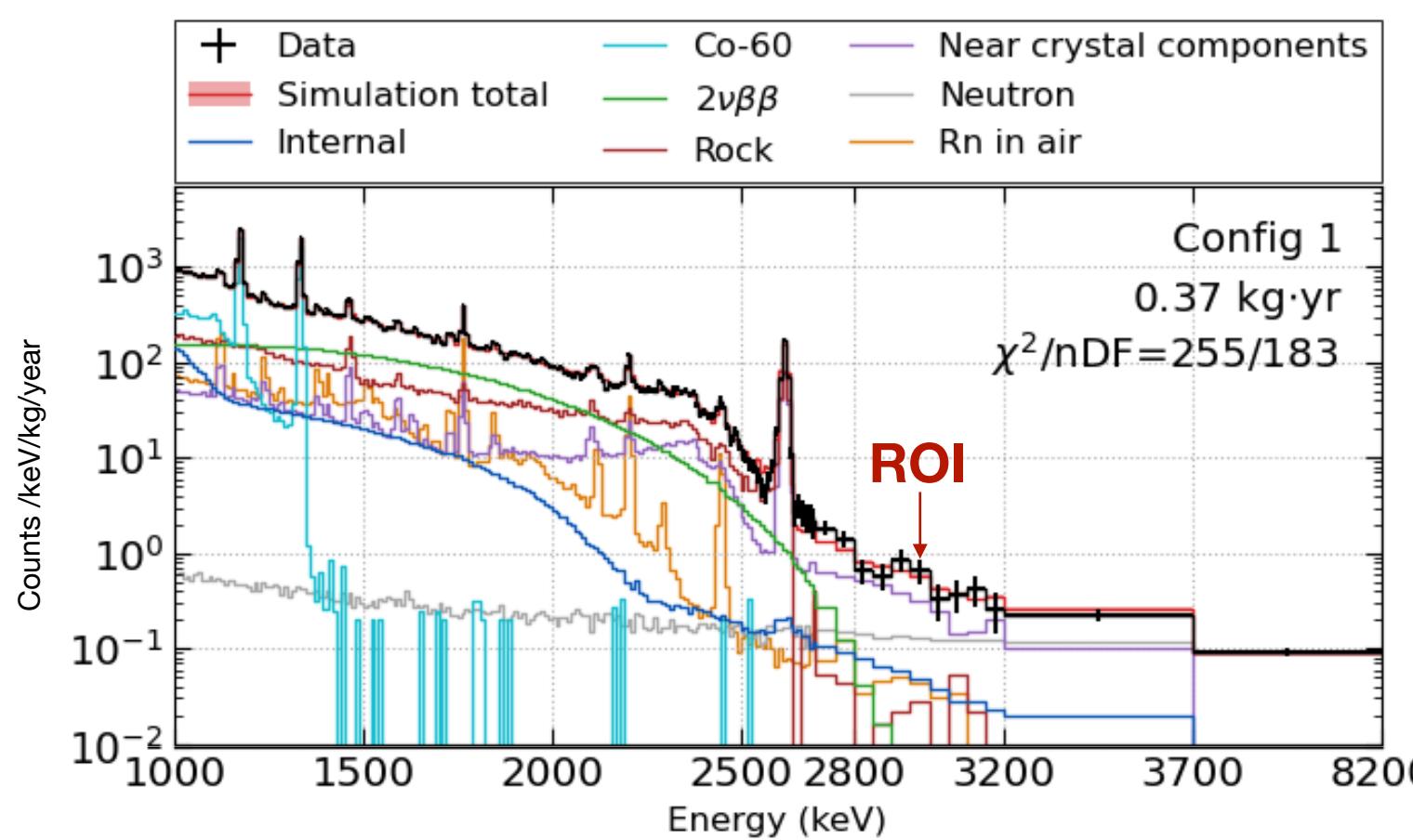


# AMoRE experimental campaigns

## AMoRE-pilot (2015-2018)

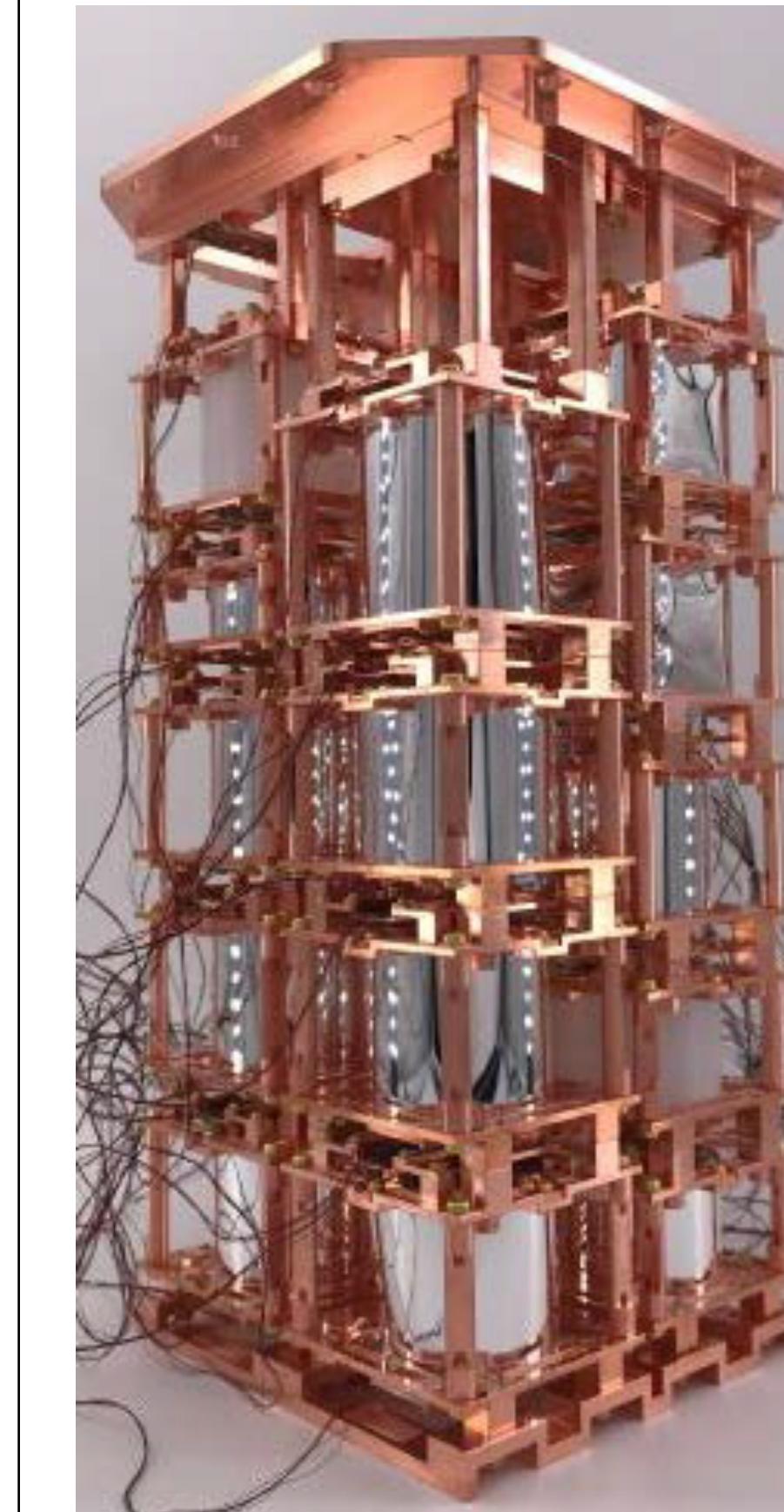


6  $^{48}\text{depCaMoO}_4$  crystals:  
1.9 (0.88) kg of CMO ( $^{100}\text{Mo}$ )  
Yangyang Underground Lab  
(Y2L, 700 m depth)

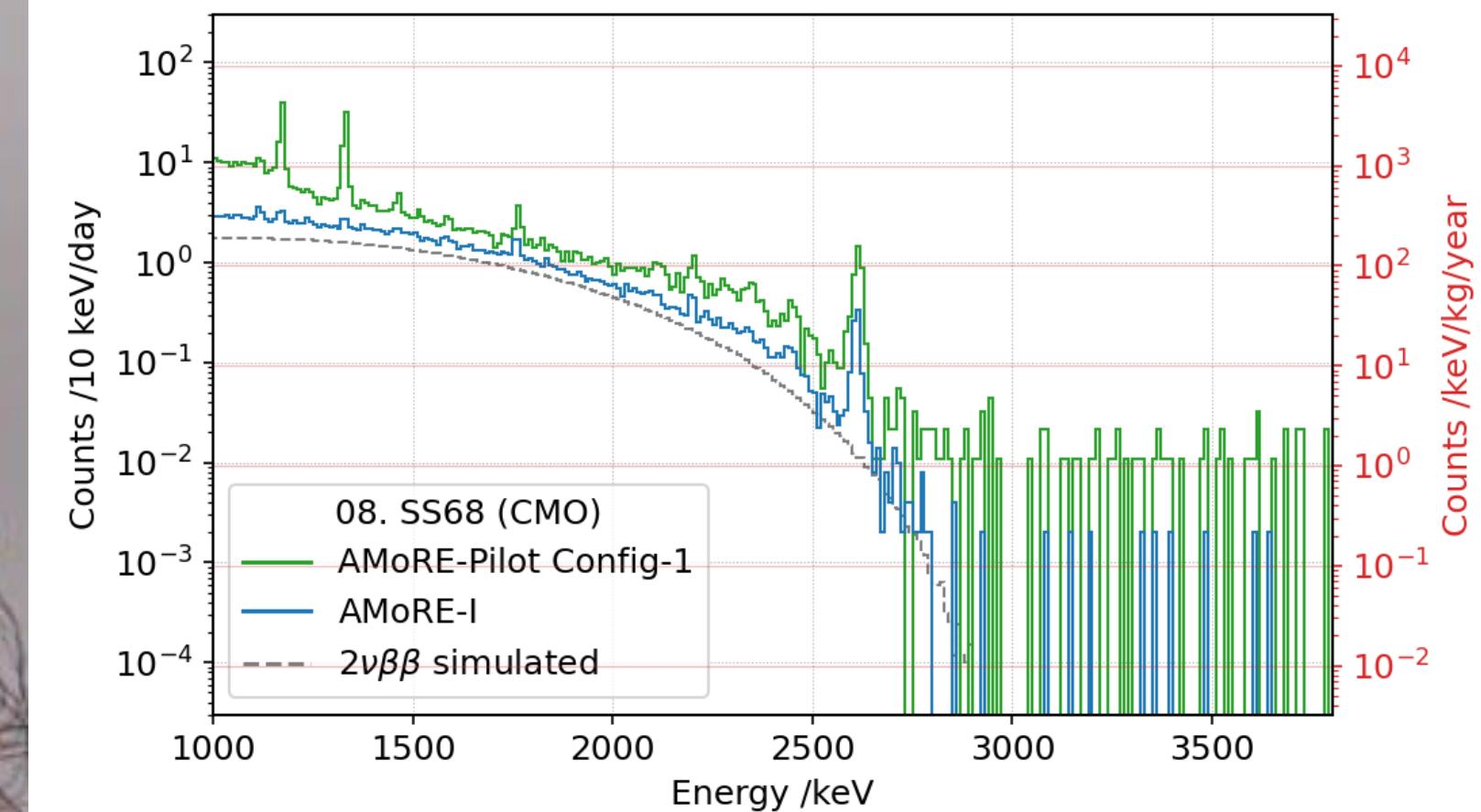


- Live exposure  $\sim 0.32 \text{ kg}_{\text{Mo-100}} \cdot \text{yr}$ .
- Background at ROI  $\sim 0.5 \text{ cnts/keV/kg/year}$ .
- $T_{1/2}^{0\nu} > 3.2 \times 10^{23} \text{ yrs (90\% CL)}$

## AMoRE-I (2020-2023)



13 CMOs + 5  $\text{Li}_2\text{MoO}_4$  crystals :  
6.2 (3.0) kg of CMO + LMO ( $^{100}\text{Mo}$ )  
Y2L



- Live exposure  $\sim 4 \text{ kg}_{\text{Mo-100}} \cdot \text{yr}$ .
- Background at ROI  $\sim 0.025 \text{ cts/keV/kg/day}$ .
- $T_{1/2}^{0\nu} > 2.9 \times 10^{24} \text{ yrs (90\% CL)}$
- World best limit for  $0\nu\beta\beta$  of  $^{100}\text{Mo}$ .

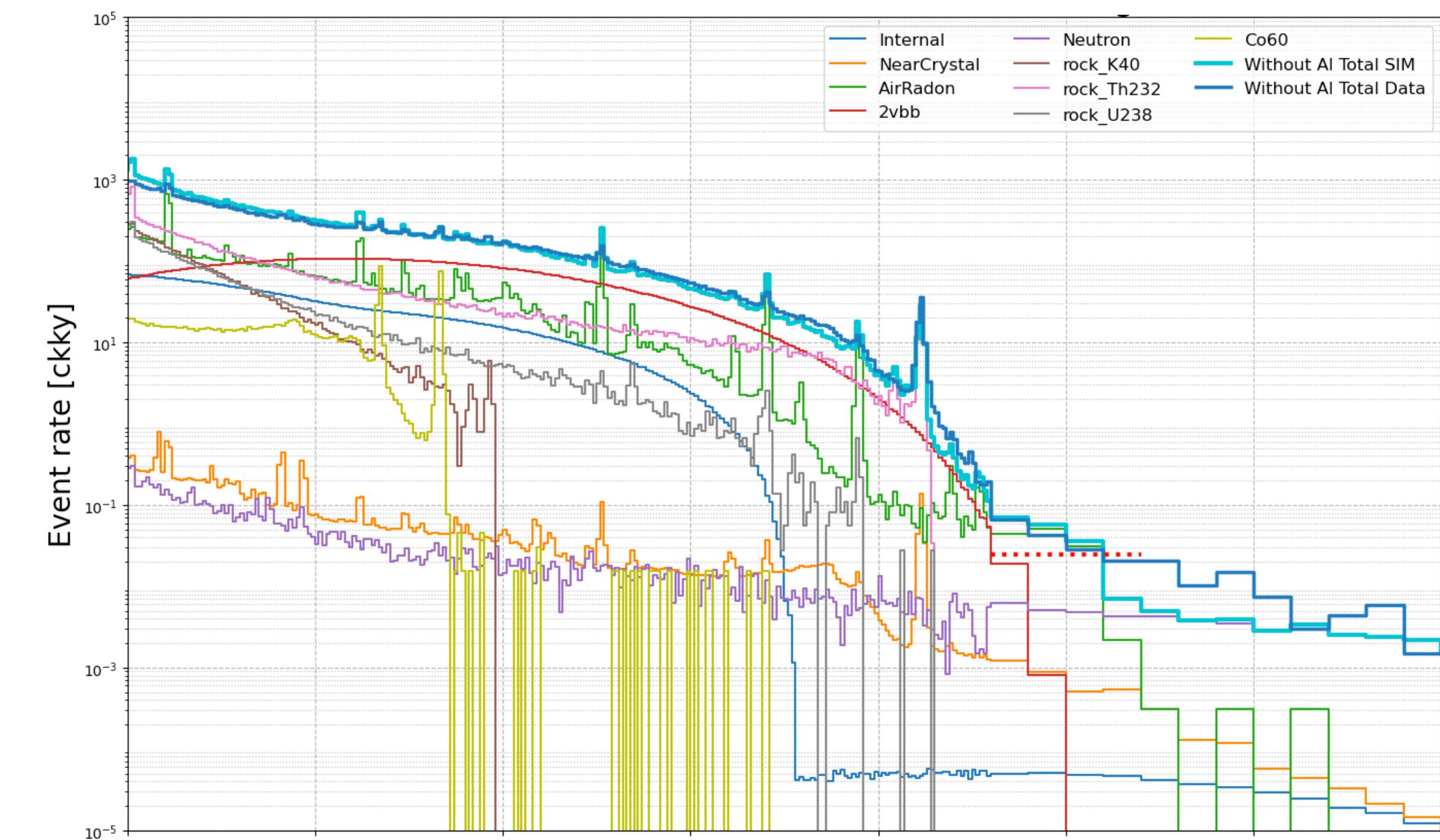
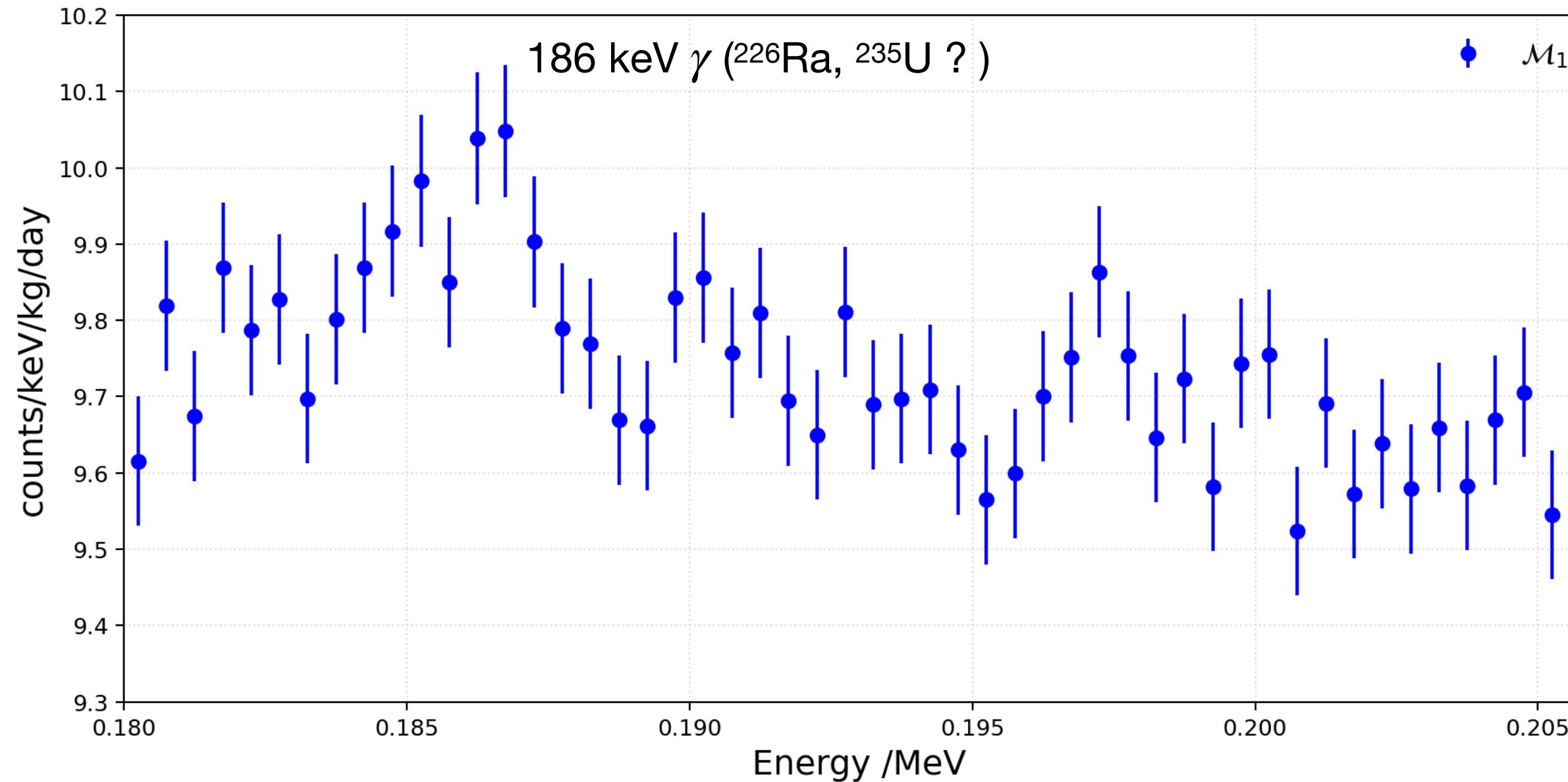
# Continuing study with AMoRE-I data

Lowering E threshold with R-value trigger (Wootae Kim's talk)

Improving the energy resolution based on optimal filtering & baseline-dependent drift correction ] (Bijaya Sharma's talk)

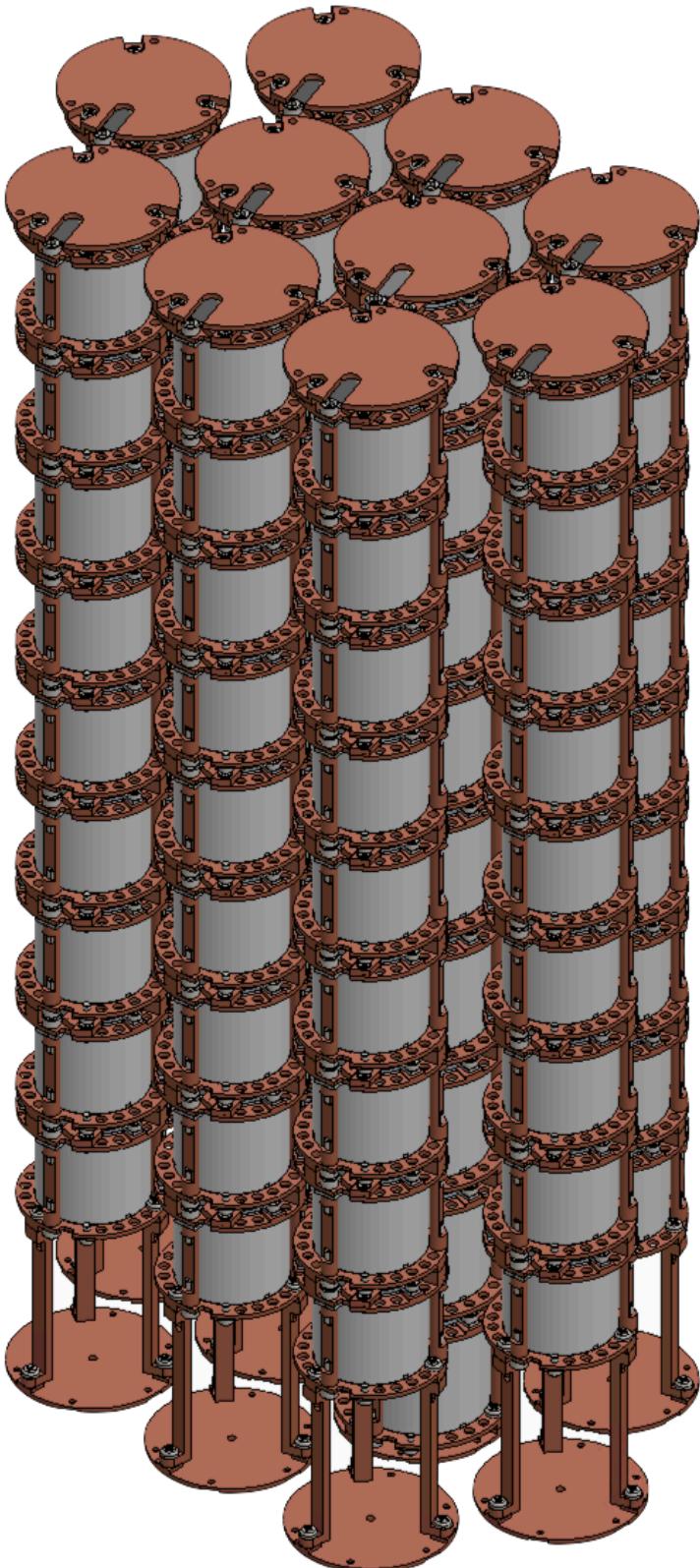
Searching for  $0\nu 2EC$  (193 keV) with 2.5 keV FWHM

Background modeling with simulation (Binod Bhandari's poster)

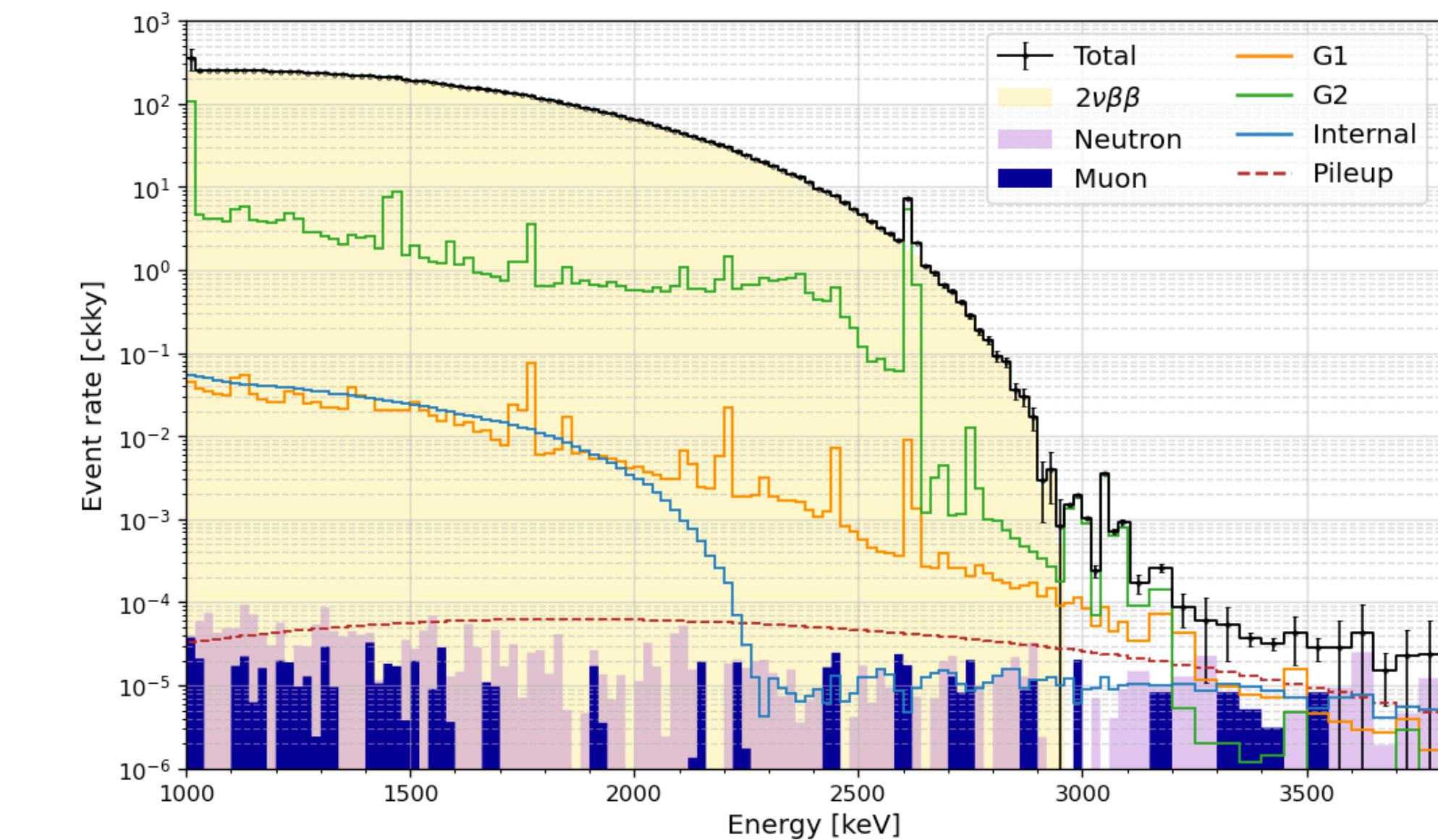
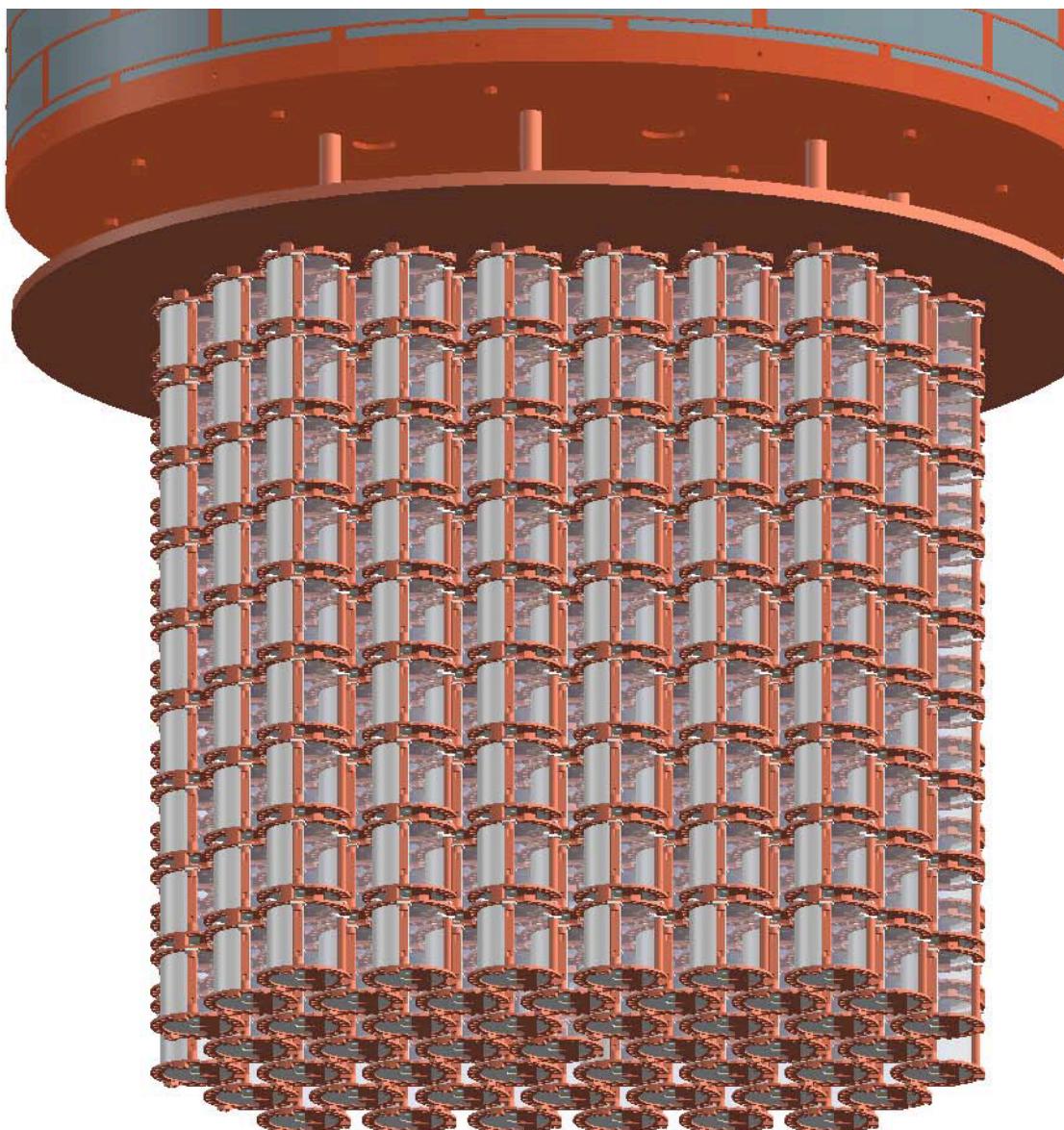


# AMoRE-II (2025 - )

Stage 1:  
90 LMOs (27 kg)



Stage 2:  
360 crystals (157 kg)



- 85 kg of  $^{100}\text{Mo}$
- In Yemilab, 1000 m depth.
- Exposure  $> 500 \text{ kg}_{\text{Mo-100}} \cdot \text{yr}$ .
- Aiming at  $\sim$  zero background event:  
Less than 1 cnts / 157 kg / 5 year / 10 keV FWHM@ ROI  
 $\sim 10^{-4} \text{ cnts/kg/keV/year}$
- Aiming at  $T_{1/2}^{0\nu} \sim 4 \times 10^{26} \text{ yrs}$

# Crystal production

$\text{Li}_2\text{MoO}_4$  crystals ( $^{100}\text{Mo}$  enrichment  $\sim 96\%$ )

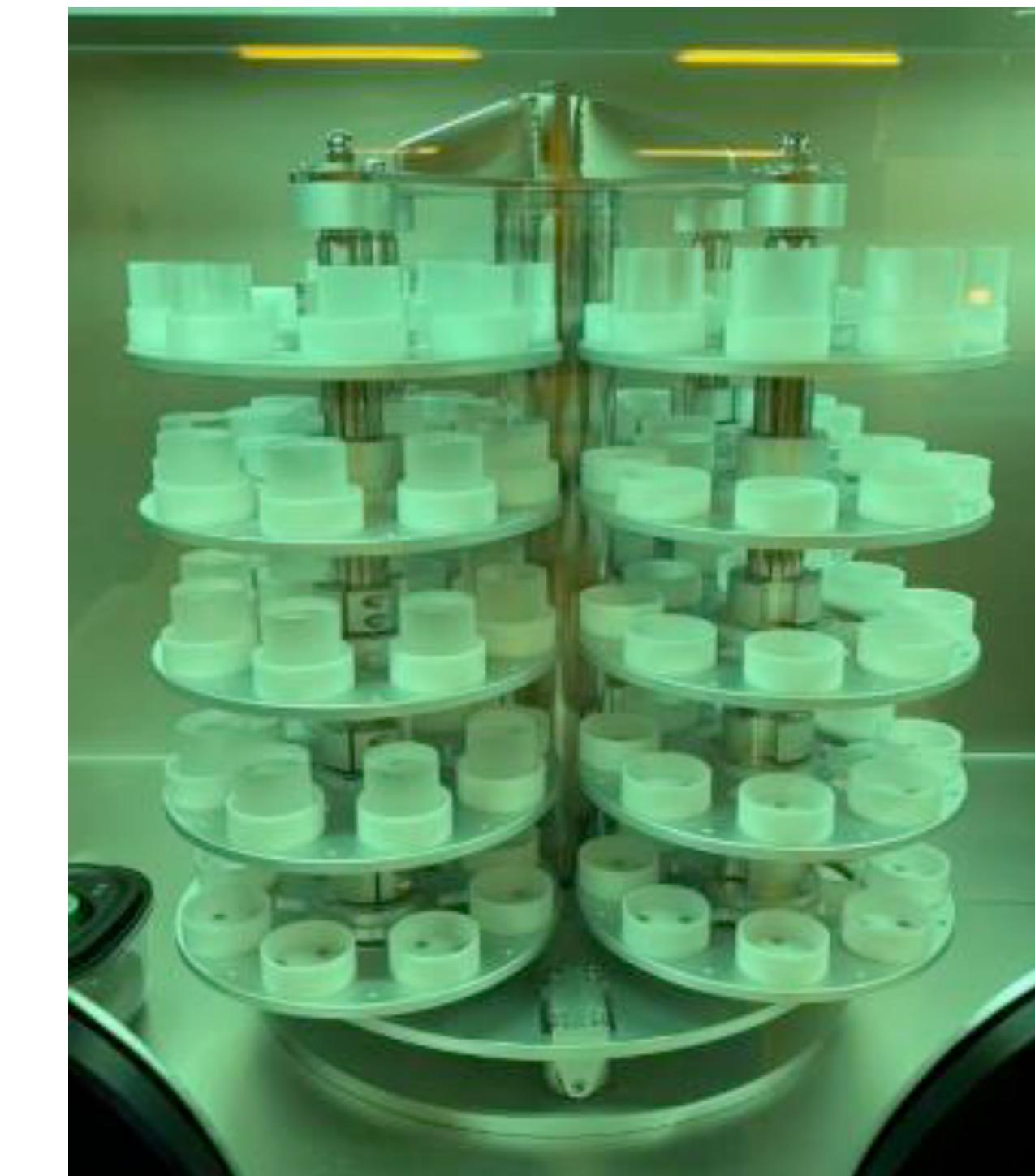
Intensive purification of raw materials

Cylindrical crystals with 5 cm (D) x 5 cm (H) & 6 cm x 6 cm

Manufactured by CUP & NIIC, several years of production

Low background verified

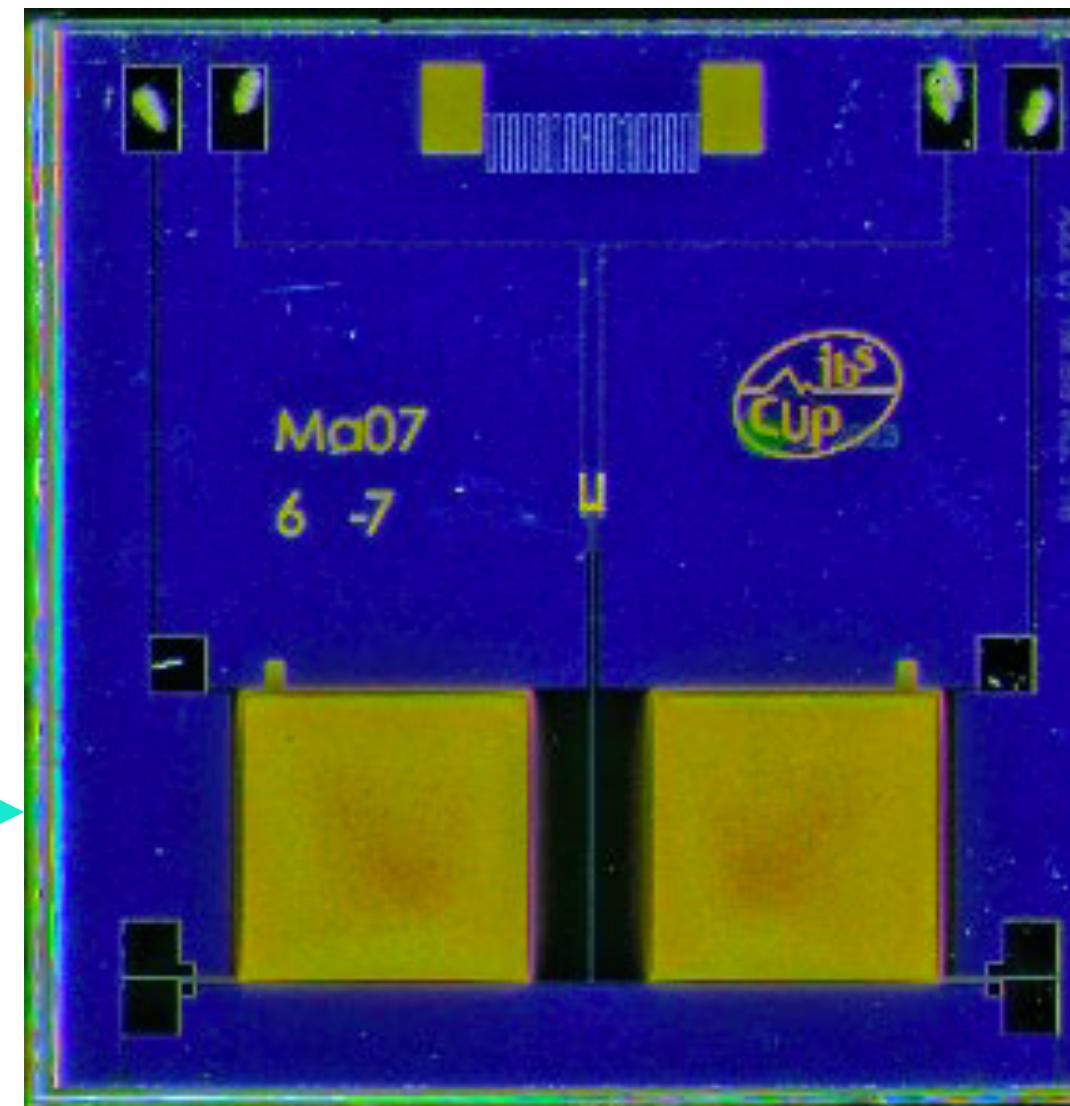
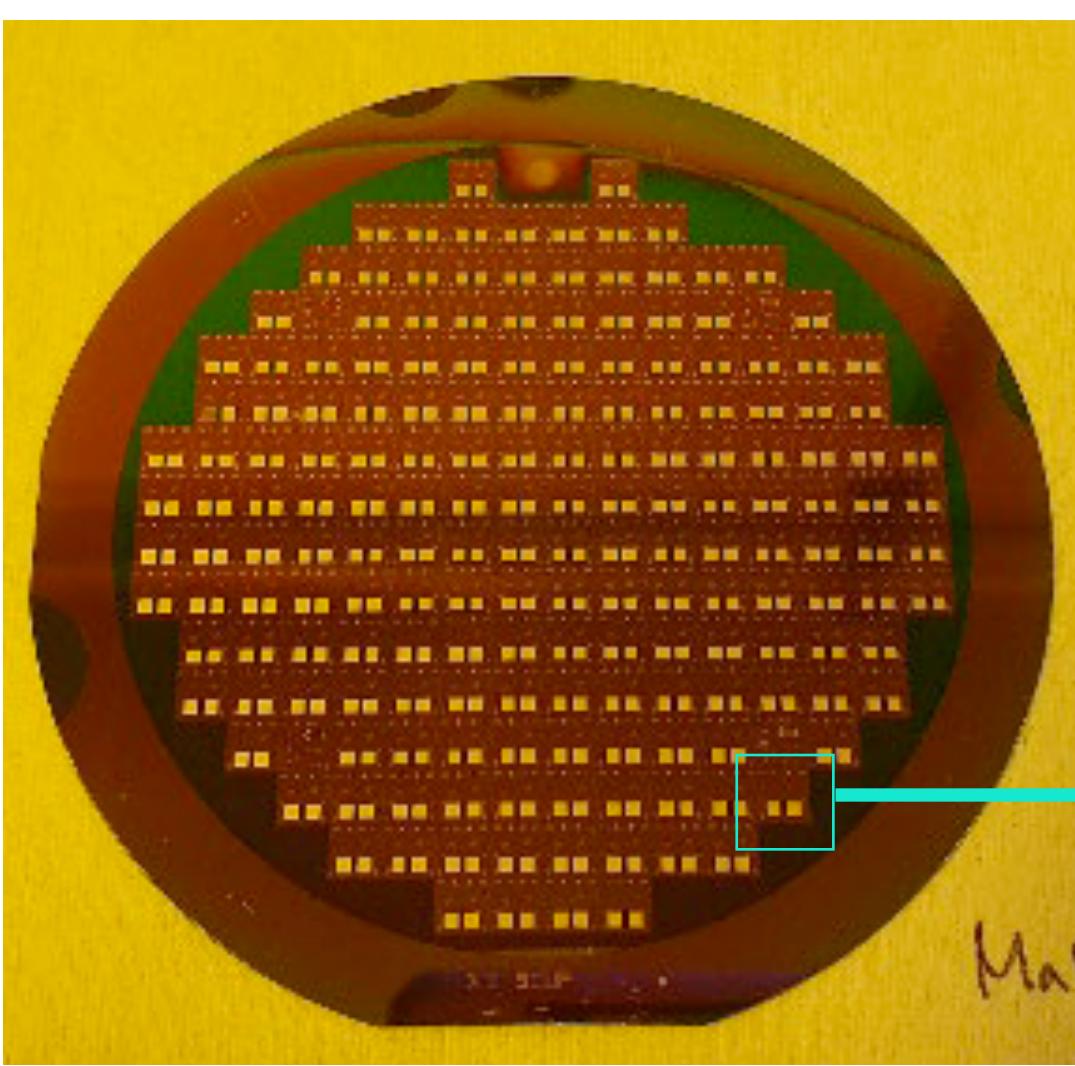
$\sim 260$  crystals ( $\sim 110$  kg) in storage



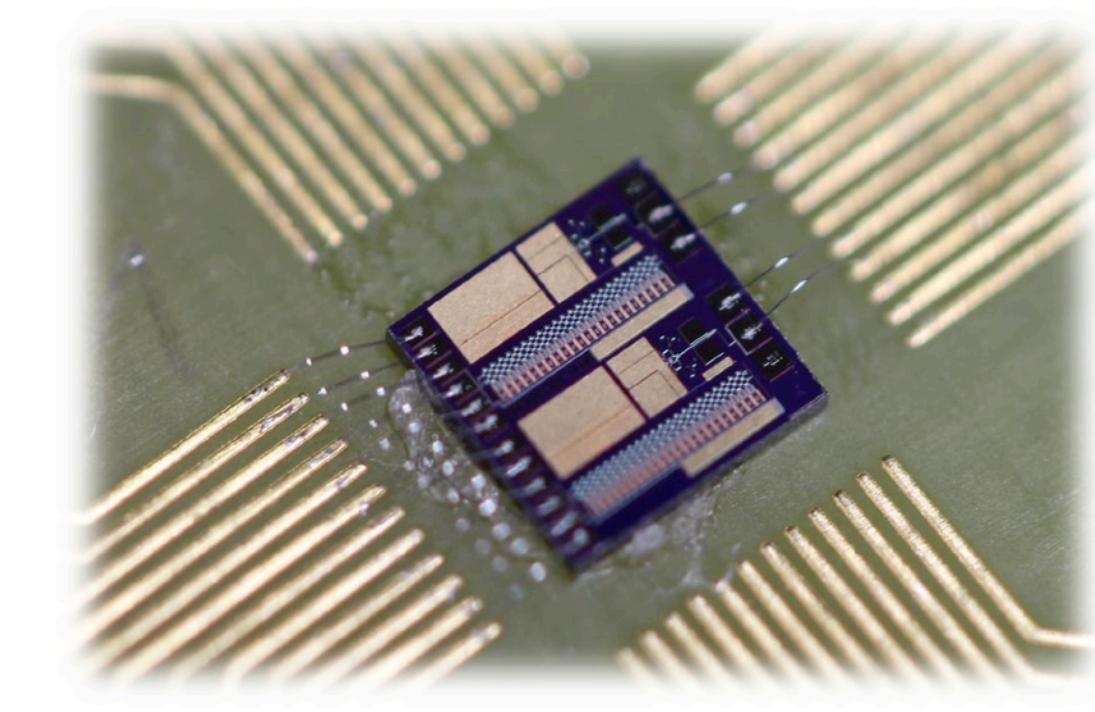
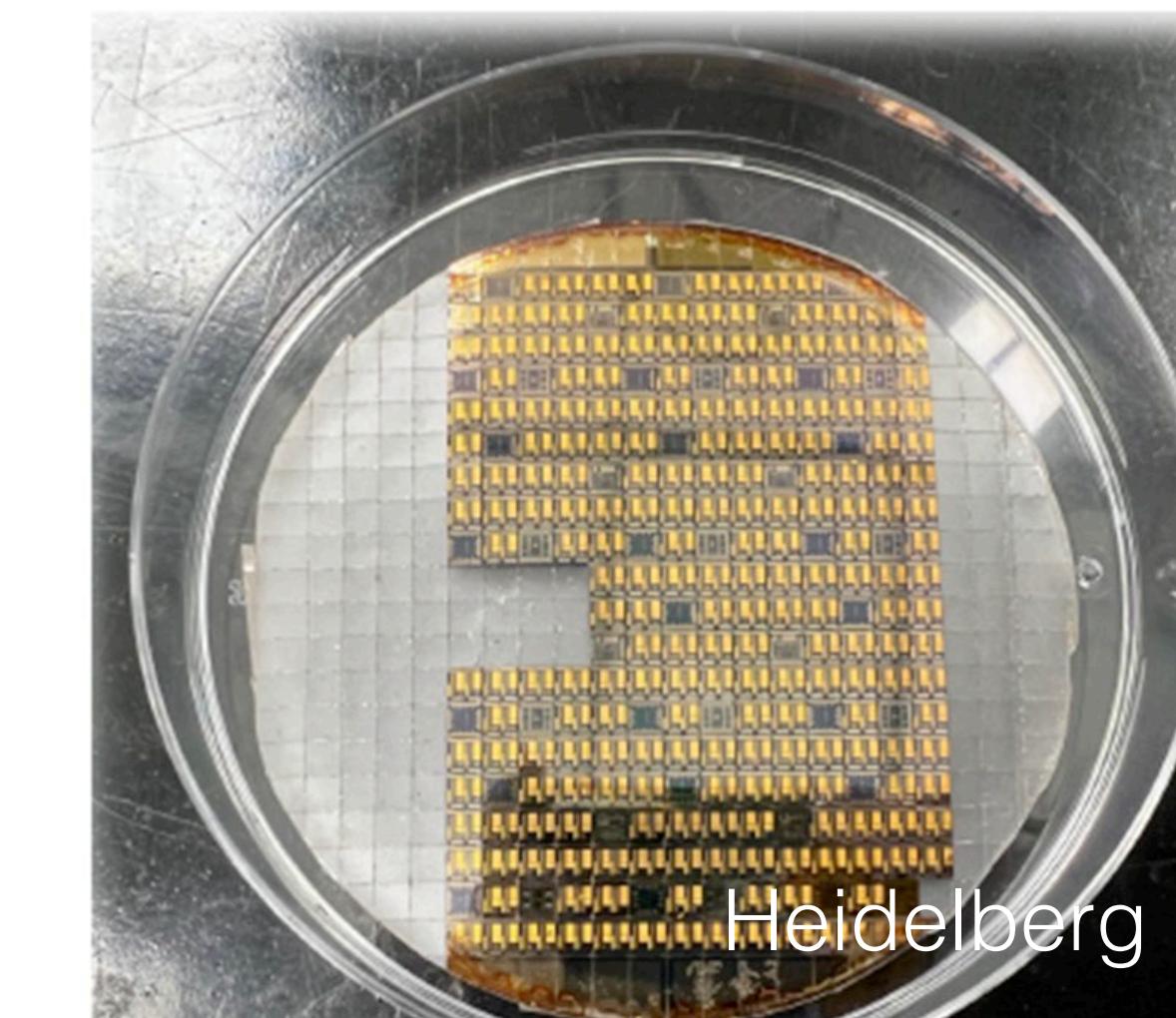
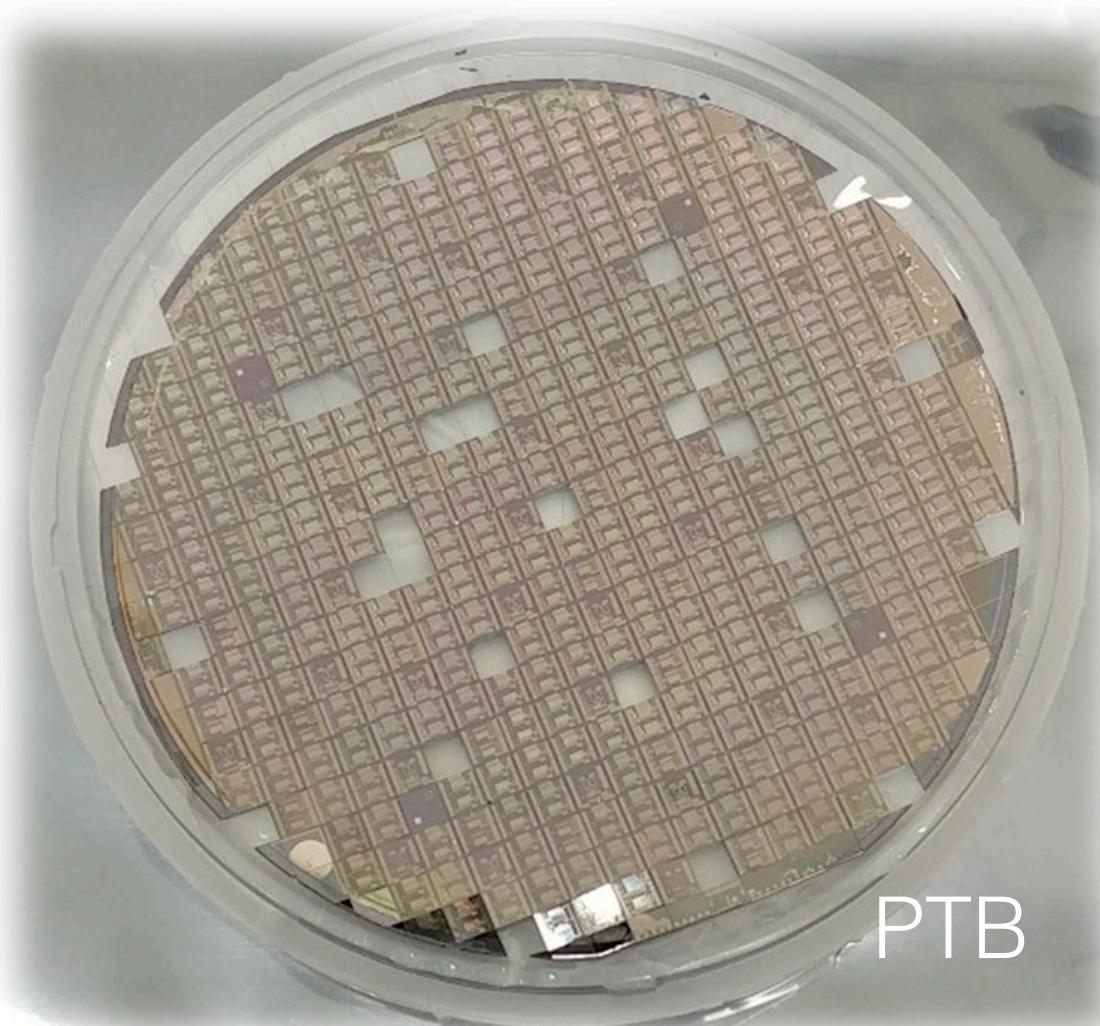
Item	Material	Supplier	$^{226}\text{Ra}$ (mBq/kg)	$^{228}\text{Ac}$ (mBq/kg)	$^{228}\text{Th}$ (mBq/kg)	$^{40}\text{K}$ (mBq/kg)
Crystal	Natural CMO (1902) <sup>a</sup>	CUP	56 (4)	< 5.5	< 5.3	< 39
	Enriched CMO (SE#3) <sup>b</sup>	CUP	< 2.0	< 3.2	< 1.6	< 3.2
	Natural LMO (1602) <sup>a</sup>	CUP	< 3.3	< 2.6	< 1.5	29 (9)
	Natural LMO (1801) <sup>b</sup>	CUP	< 1.2	< 3.2	< 1.3	< 14
	Enriched LMO (1901) <sup>c</sup>	CUP	< 1.5	< 5.7	< 3.4	< 14
	Enriched LMO (2005) <sup>b</sup>	CUP	< 3.5	< 4.1	< 3.6	< 14

# Sensor production

MMC production at CUP & University of Heidelberg



SQUID production at PTB & University of Heidelberg



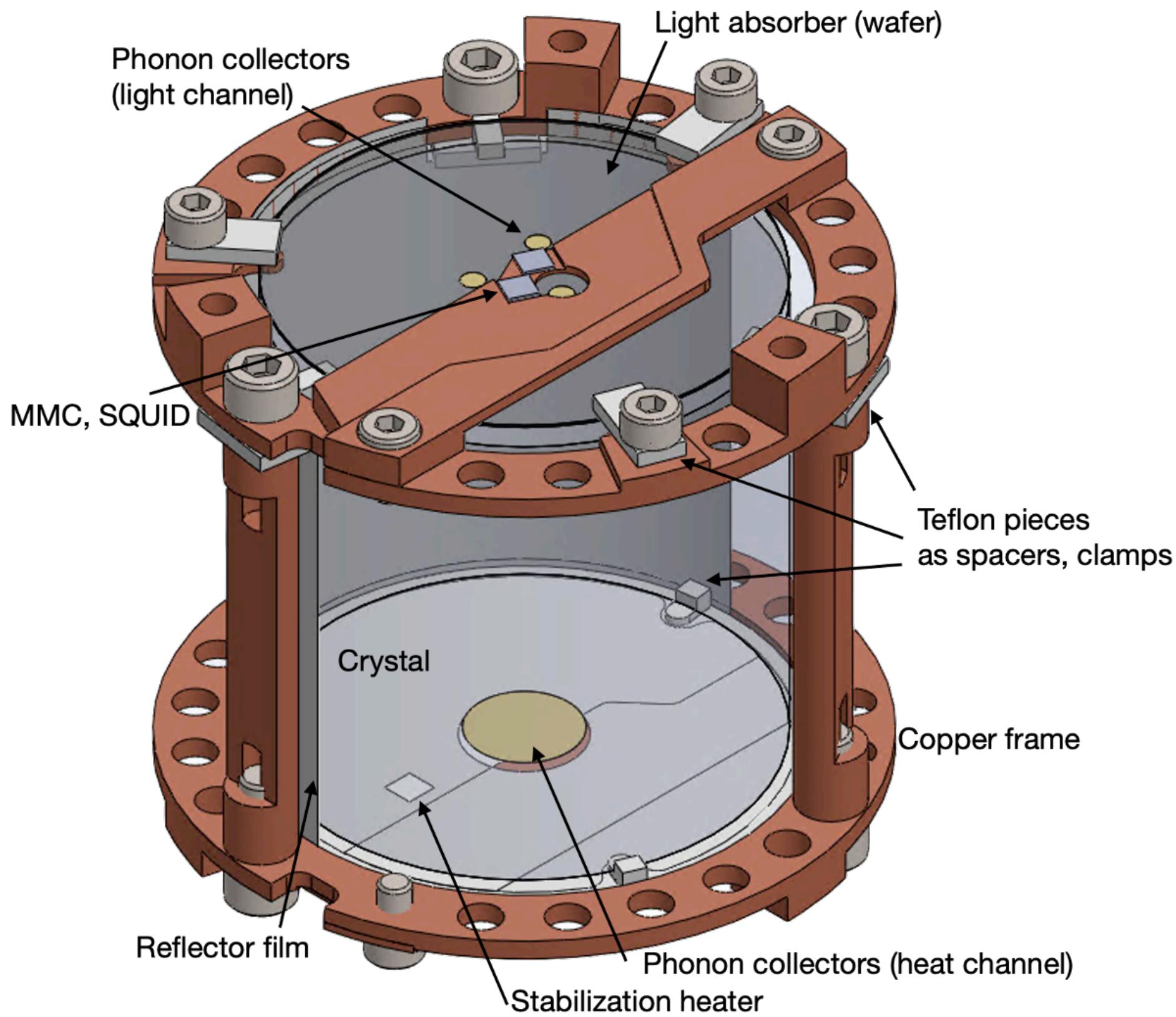
Two stage DC SQUID

# Detector module assembly in clean room



Humidity: < 1000 ppm water contents  
Rn level: < 0.1Bq/m<sup>3</sup>  
Dust level: class 100

# AMoRE-II detector



Massive crystals:  
300 g & 520 g

Very hygroscopic crystal:  
handling at < 10% RH at RT

Diffusive surfaces

Phonon collector:  
gold w/ Mo adhesion

Ag:Er MMC + 2-stage SQUID

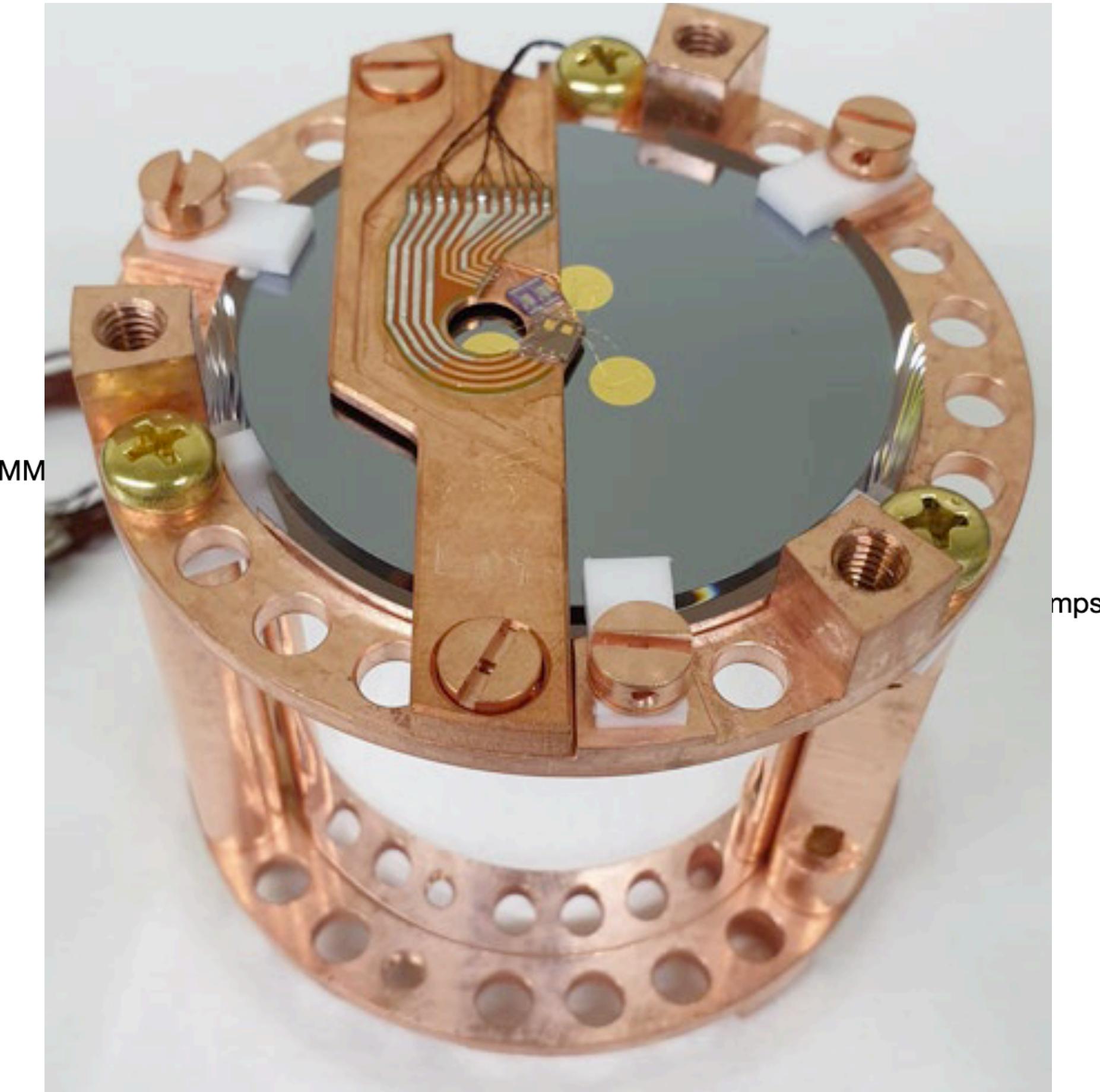
Non-thermal link (optional)

Si-wafer light detector

Si-wafer tightly secured:  
vibrationless  
closer to the crystal

Efficient stacking

# AMoRE-II detector



Massive crystals:  
300 g & 520 g

Very hygroscopic crystal:  
handling at < 10% RH at RT

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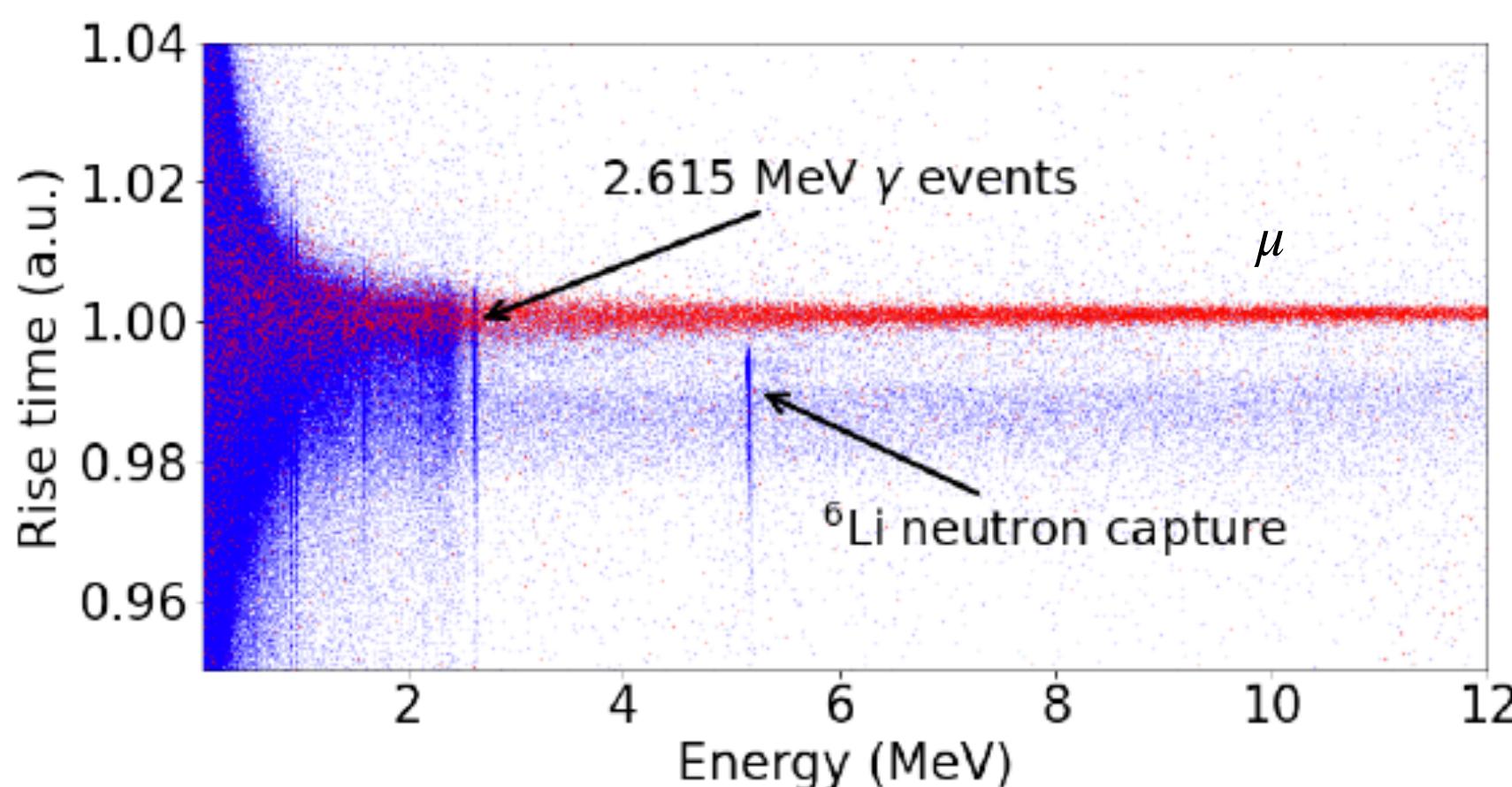
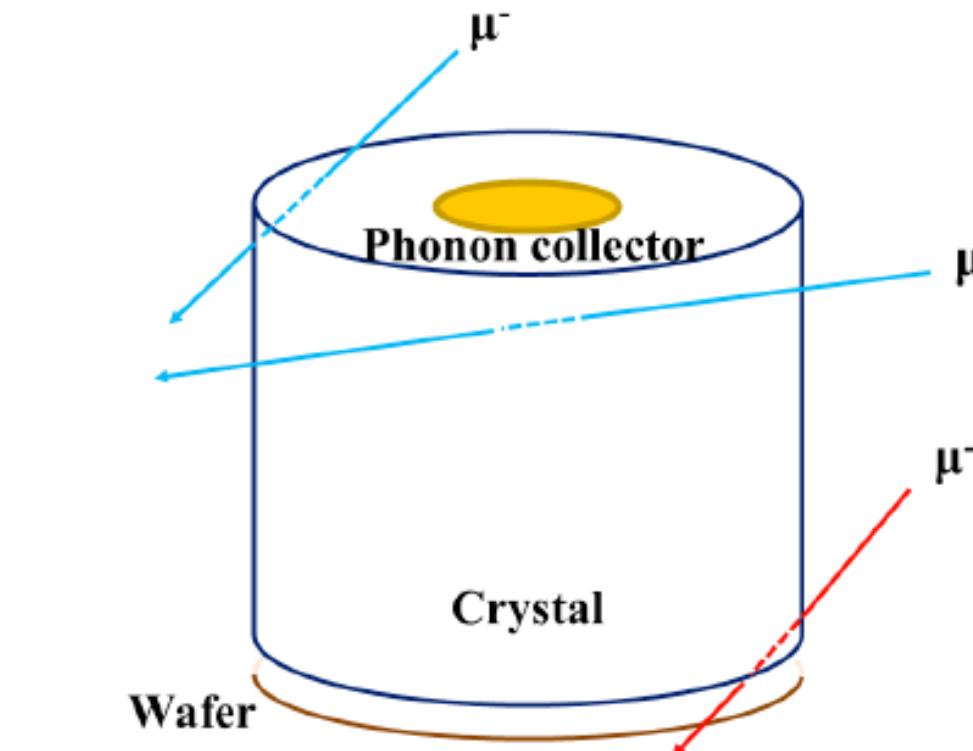
Efficient stacking

# AMoRE-II detector

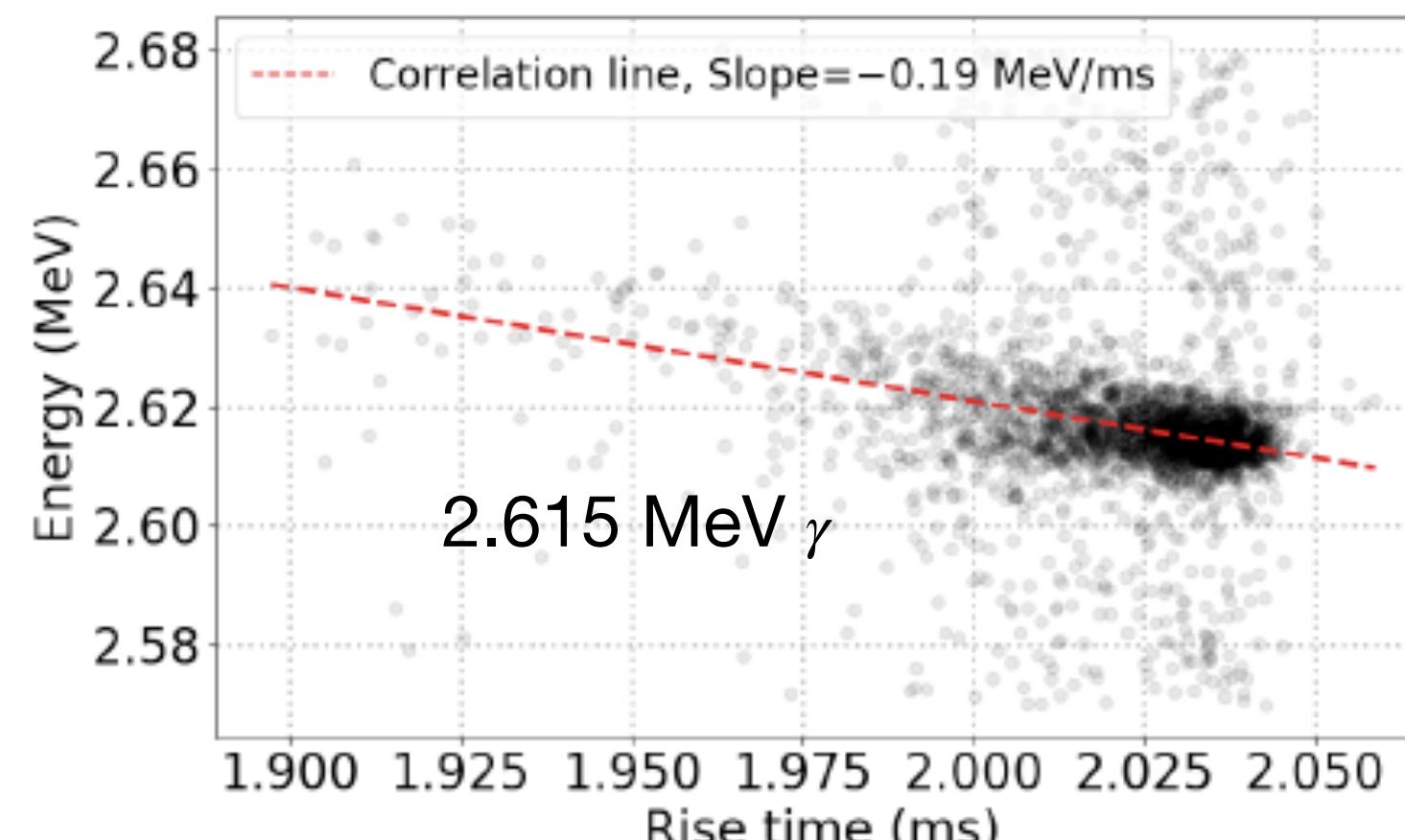
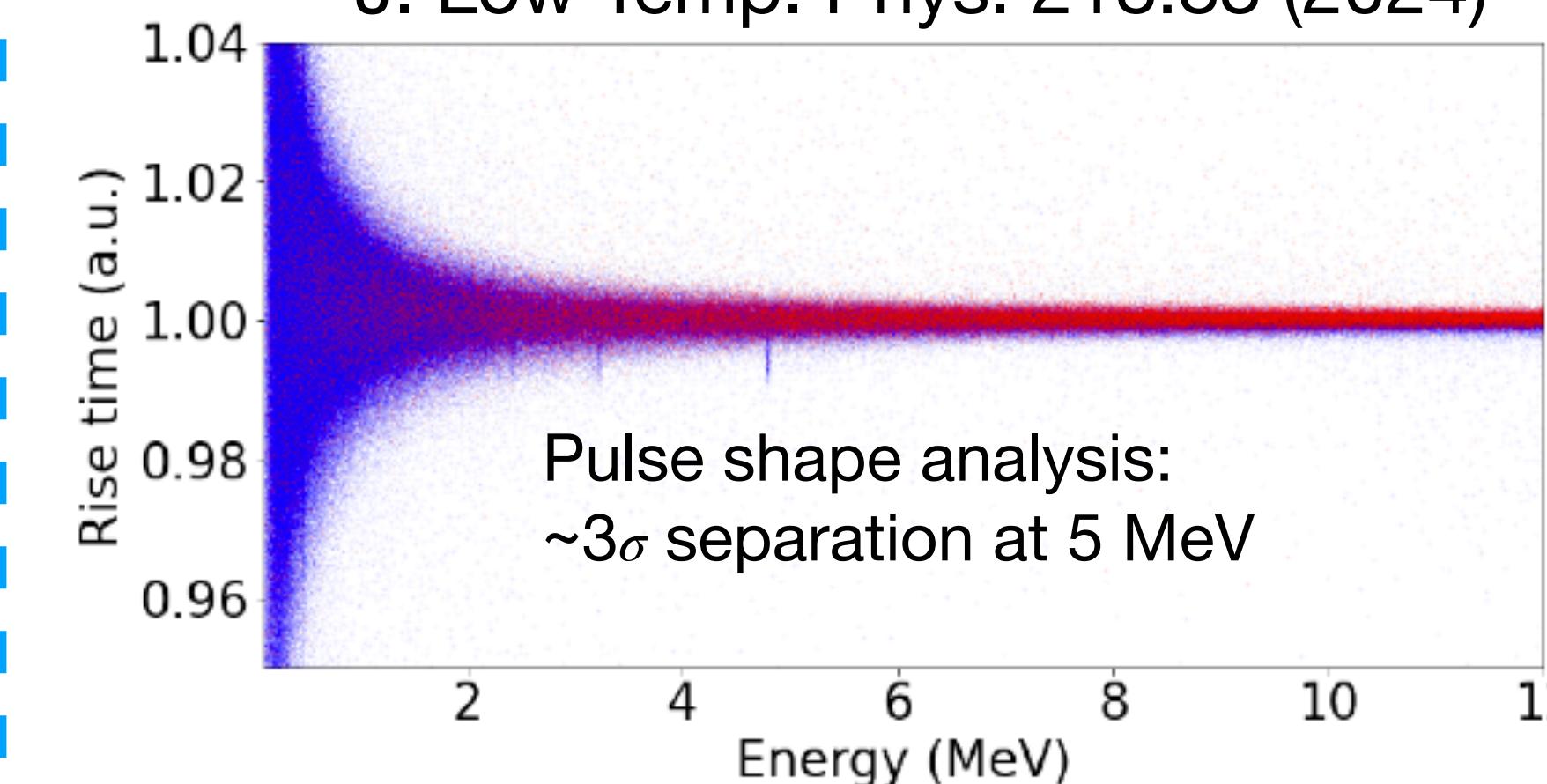
Crystals with diffusive surface:

Slower response, but more consistent behavior  
better energy resolution

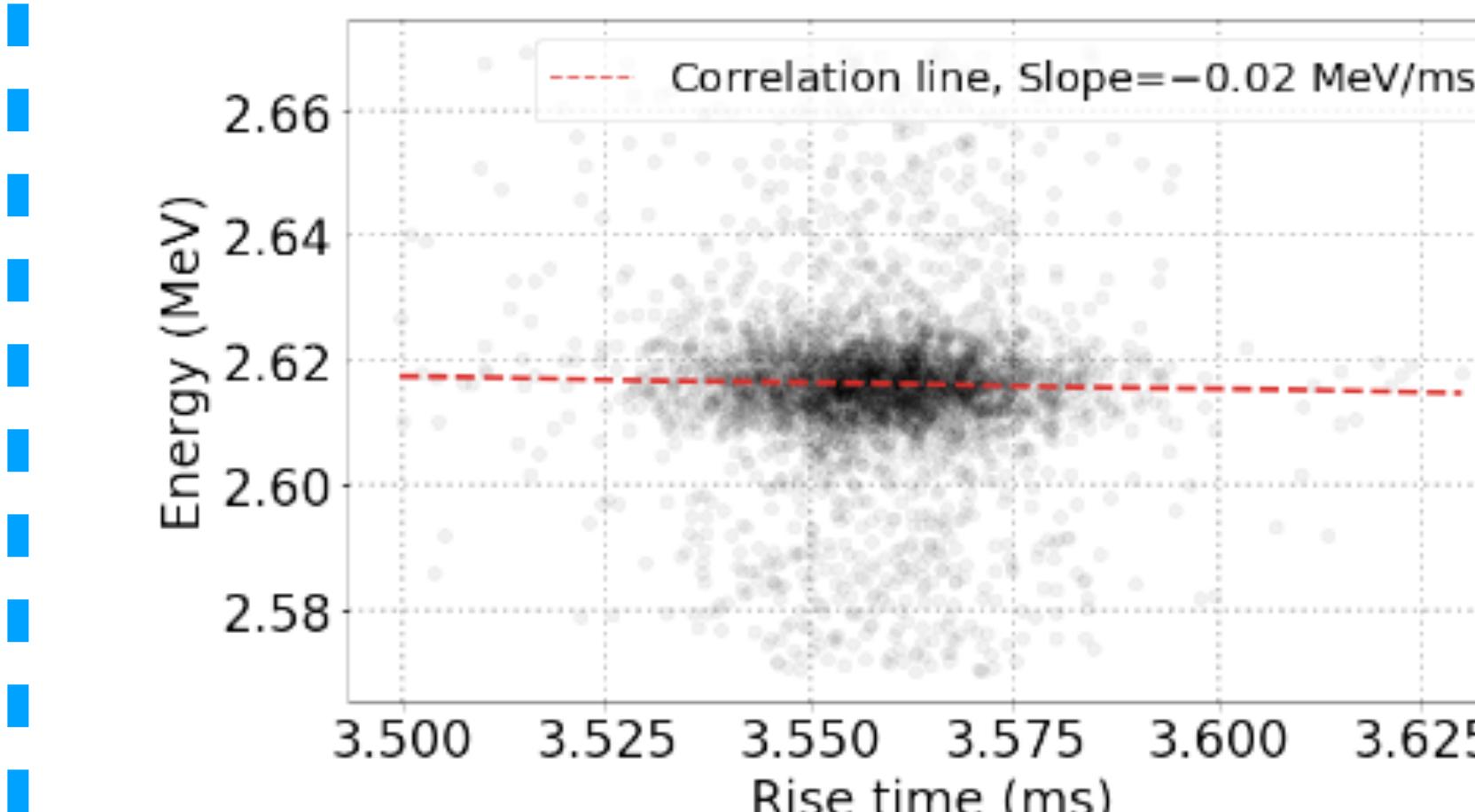
Demonstrated up to 6 cm x 6 cm, even larger crystals feasible



J. Low Temp. Phys. 218:83 (2024)



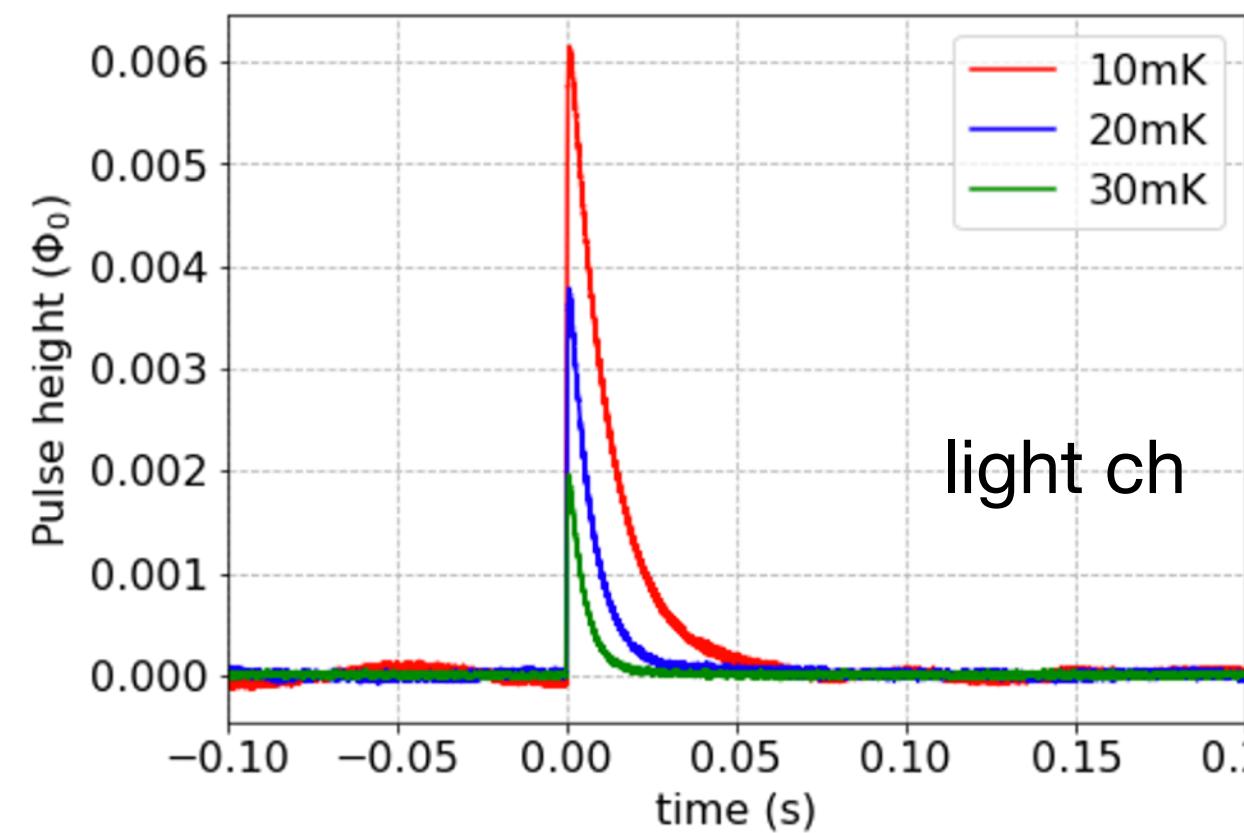
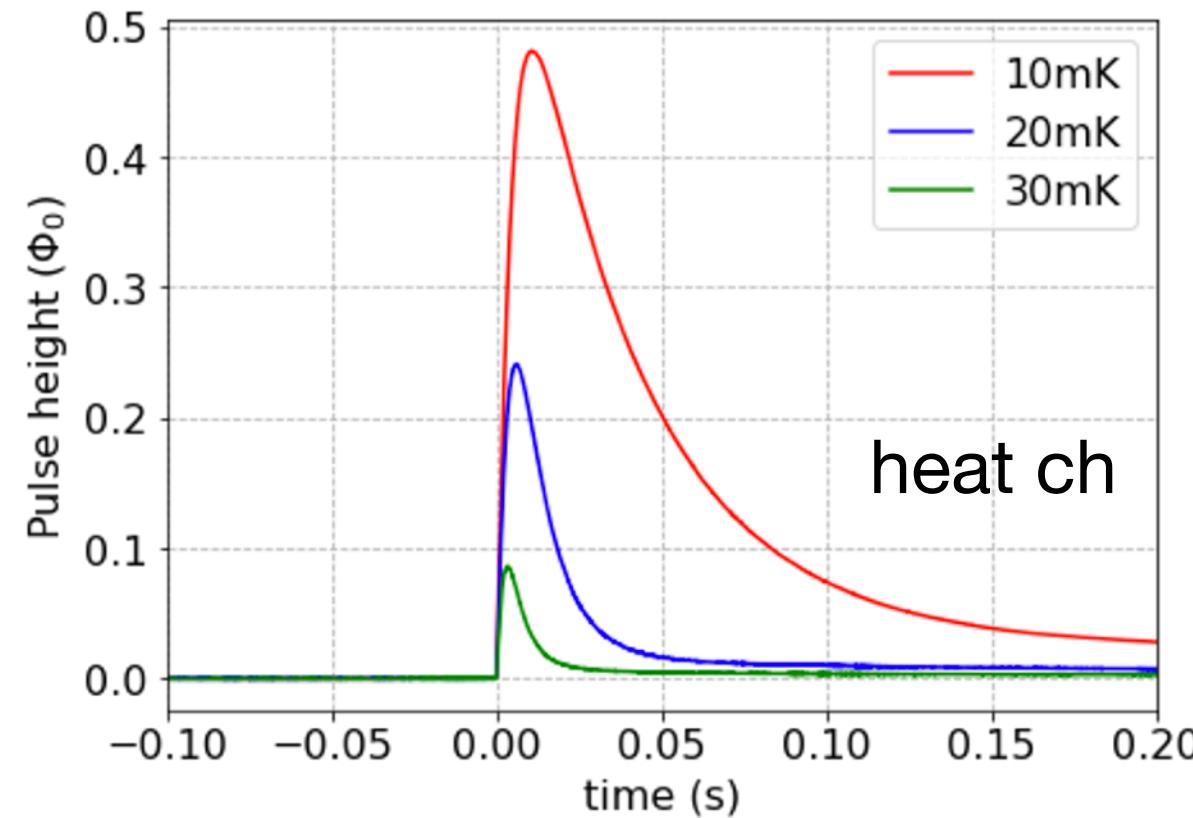
Polished crystal



Diffusive surface crystal

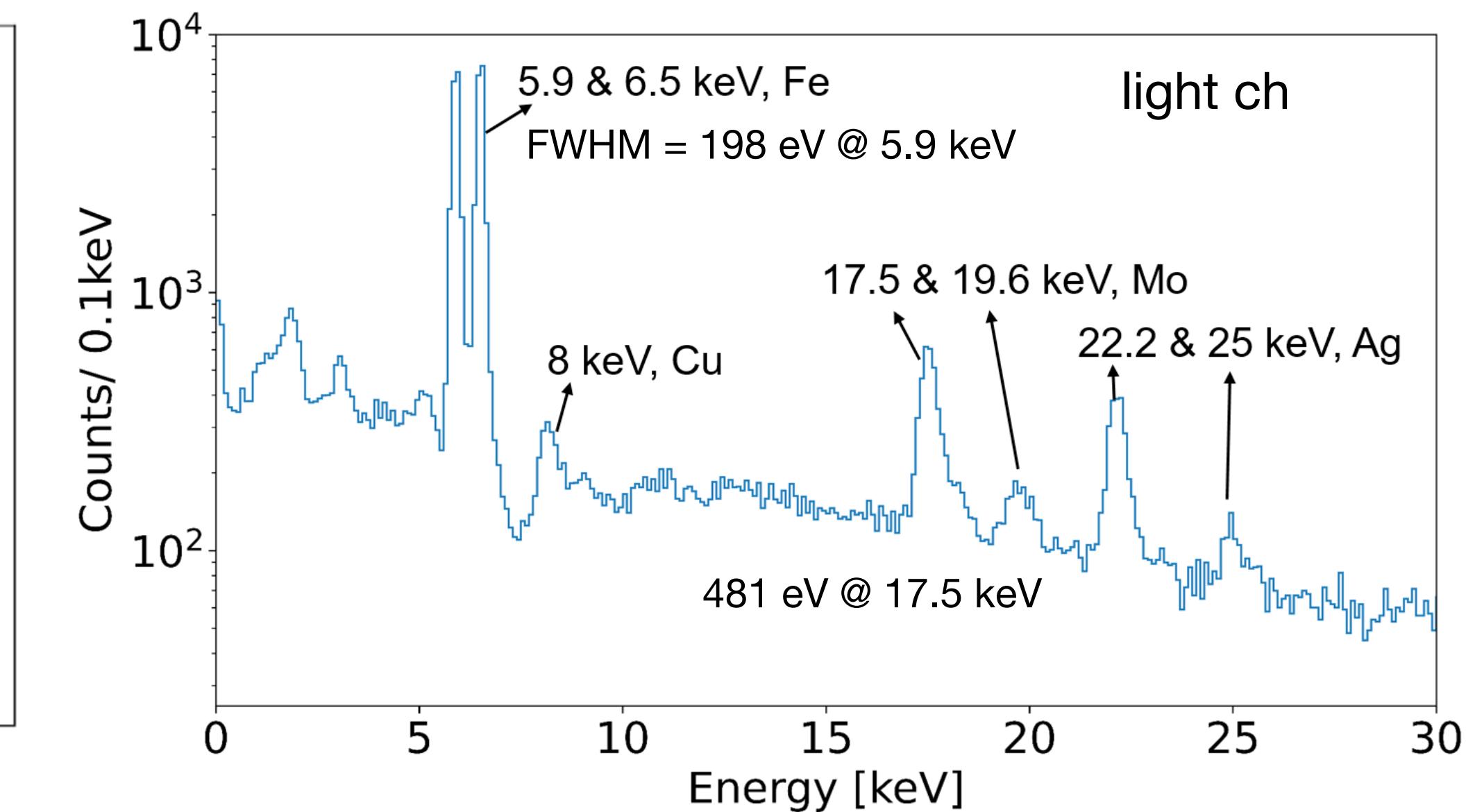
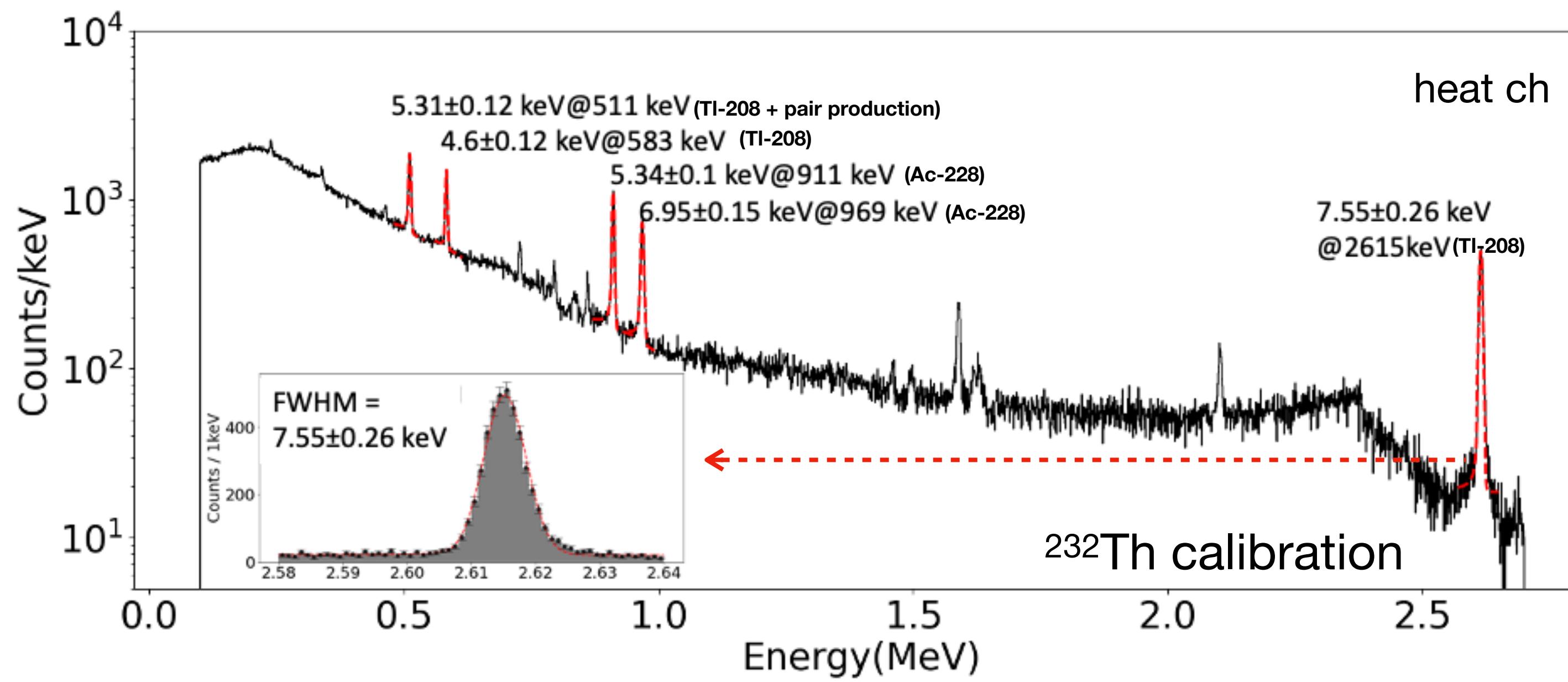
# AMoRE-II detector

## R&D detector performance



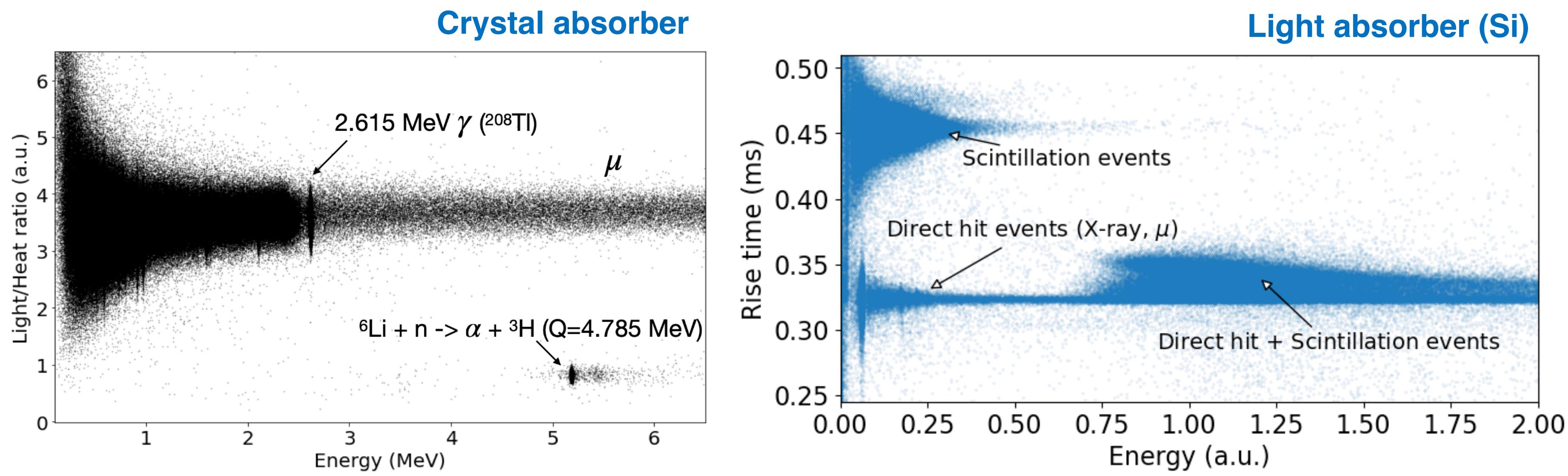
At 10 mK,  
Heat channel: RT = 2 - 5 ms, FWHM@2.6 MeV = 7.6 keV  
Light channel: RT = 370 - 460  $\mu$ s,  
FWHM@baseline, 5.9 keV = 99, 198 eV  
Fast timing useful for pile-up rejection  
with larger crystal

Good performance in 10 - 30 mK



# AMoRE-II detector

## Particle identification



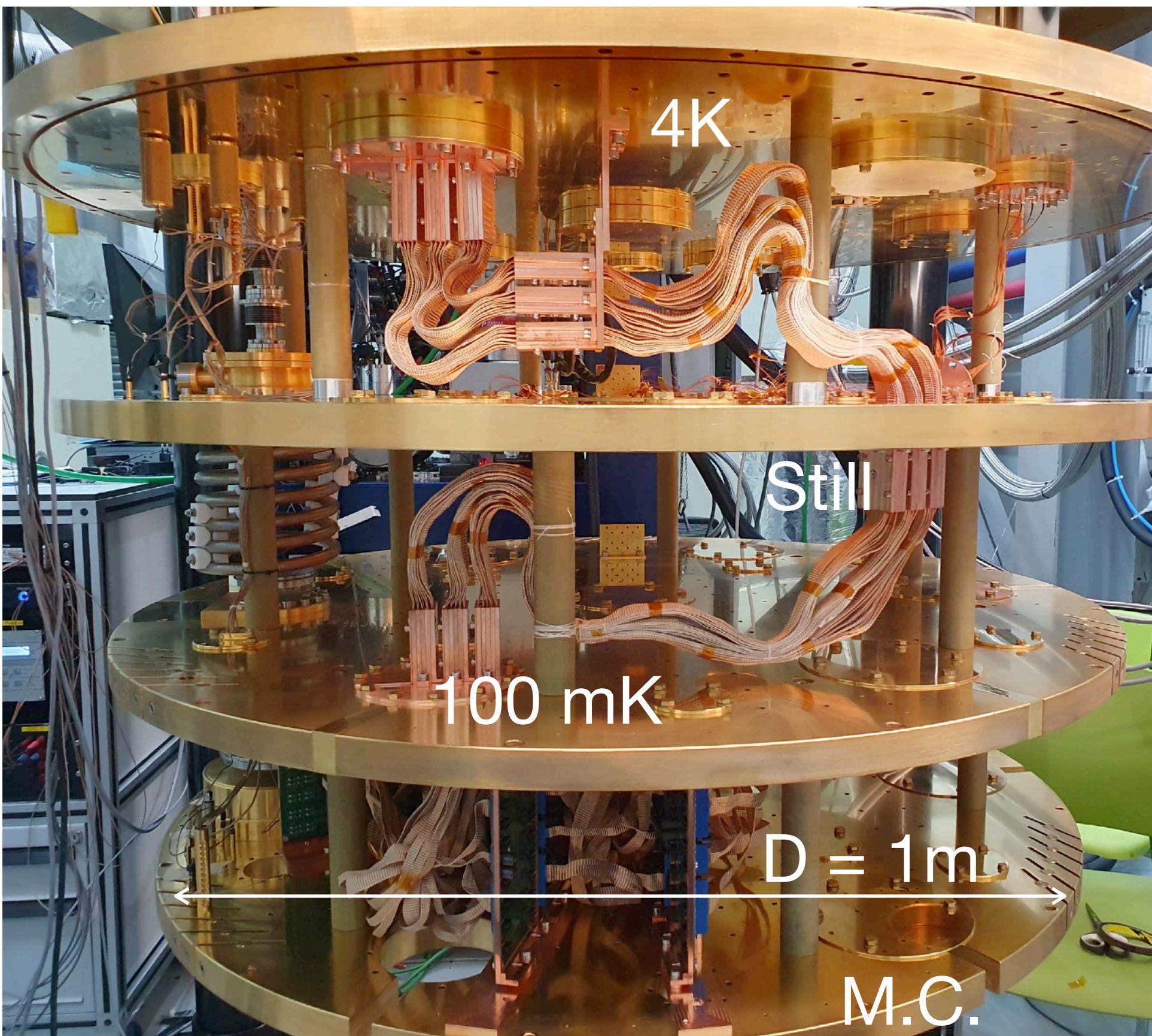
Scintillation collection = 0.79 - 0.96 keV/MeV

$\alpha$  quenching in scintillation signal  $\sim 0.25$

Clear rejection of  $\alpha$  background in the ROI ( $E = 3.034$  MeV)

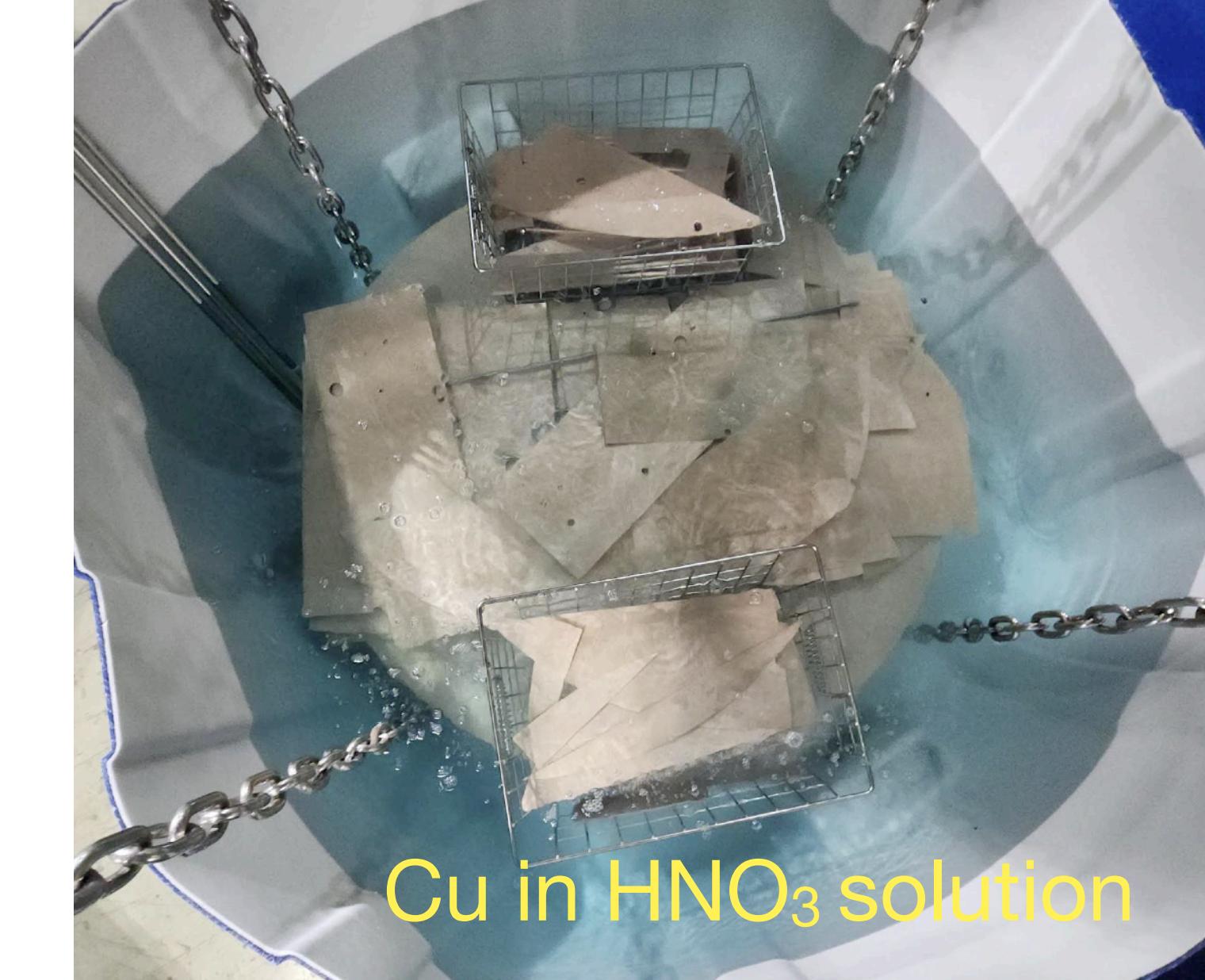
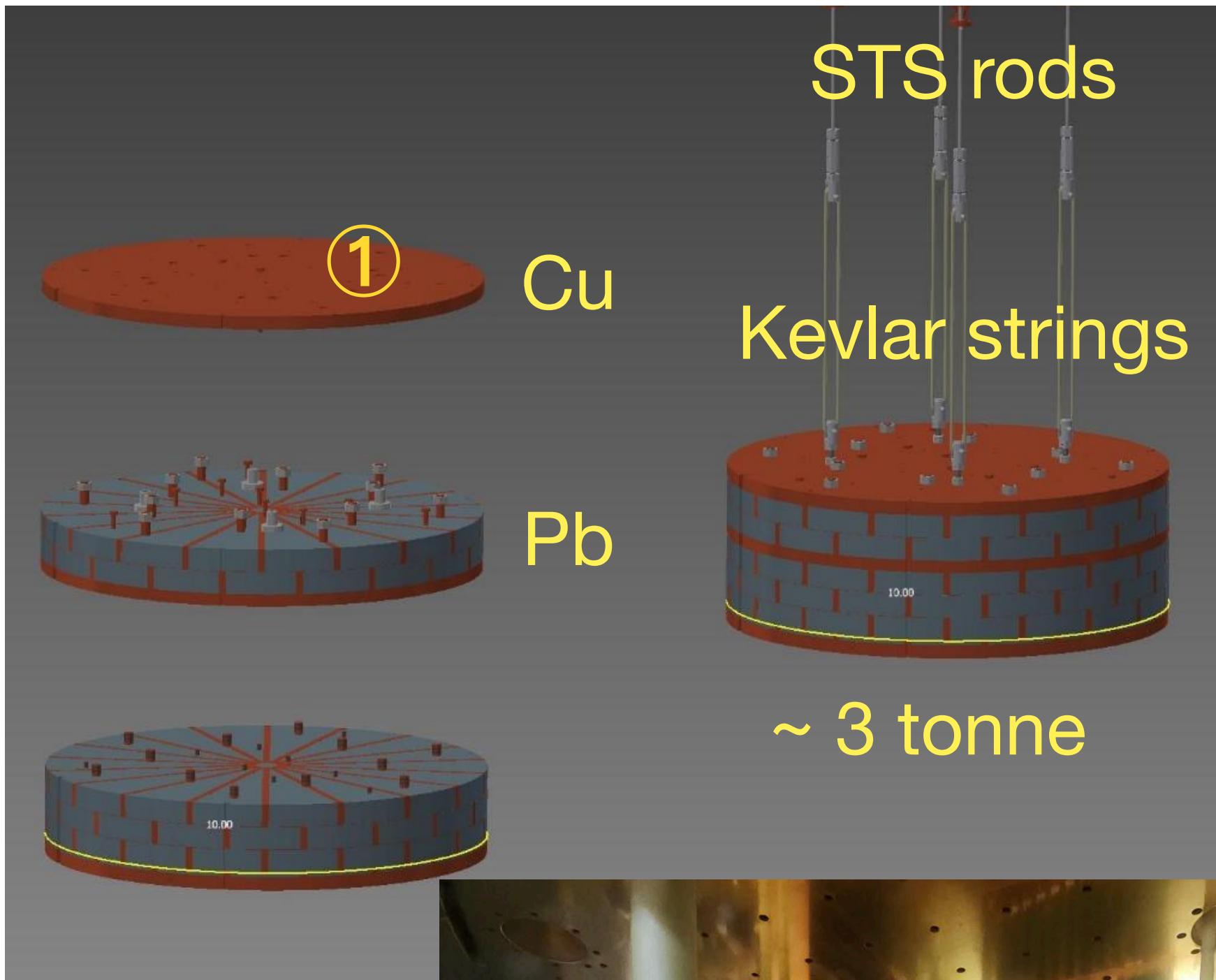
Overall, promising detector performance for AMoRE-II !!!

# AMoRE-II cryostat



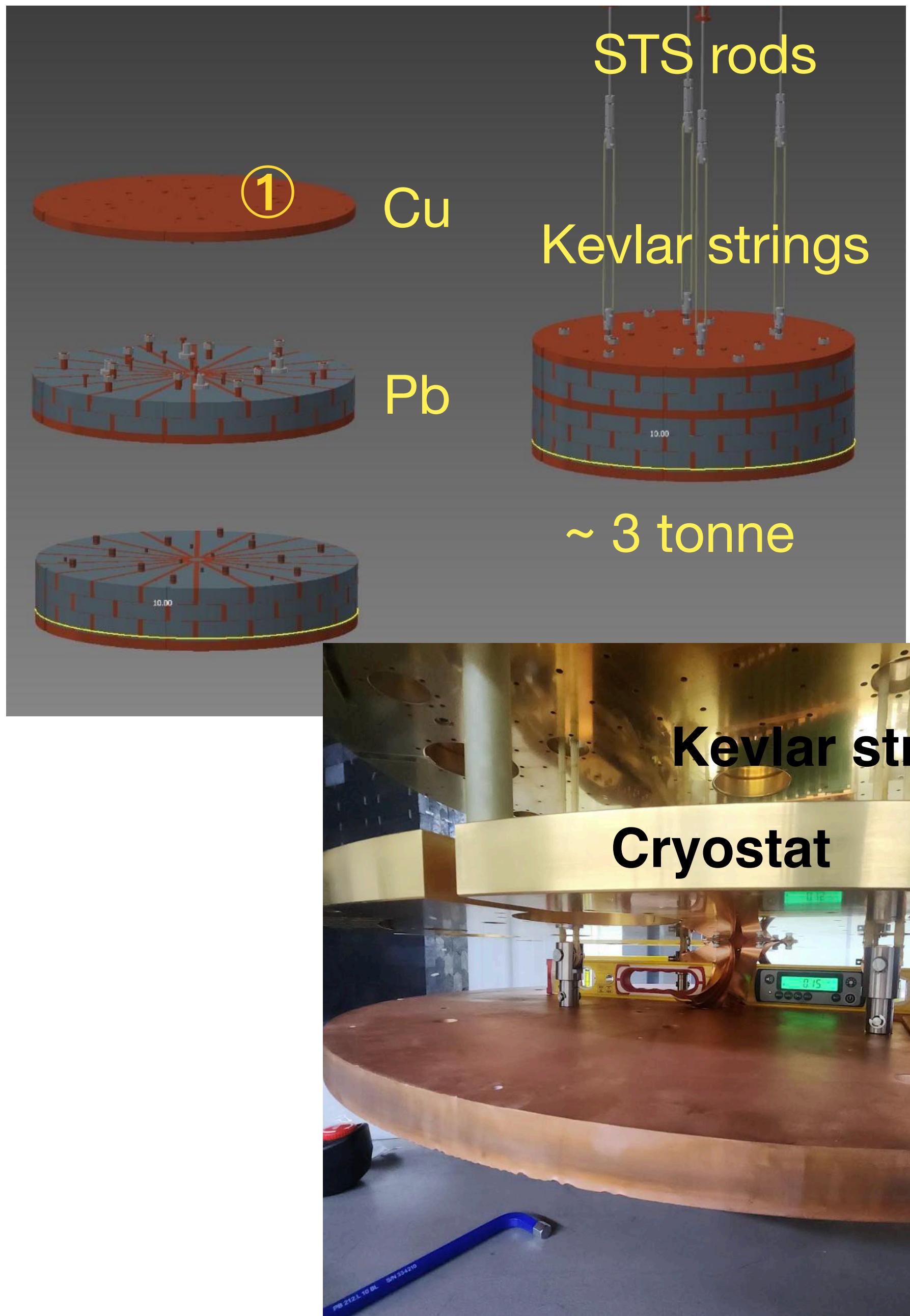
- Large cryogen-free dilution refrigerator with 3 pulse tube refrigerators, cooling power  $> 5\mu\text{W}$  @ 10 mK
- Cabling:  $\sim 8000$  wires ( $\sim 3000$  wires installed for stage 1)  
CuNi alloy30 ( $D=160\mu\text{m}$ ) with NOMAX wire between top plate & MC
- 6.9 mK base temperature reached after 1st stage wiring installation
- Compact SQUID electronics (Magnicon) for large number of SQUID channels
- Accommodating 3.3 tons of setup : detector array + lead shield

# Preparation of innermost shielding part

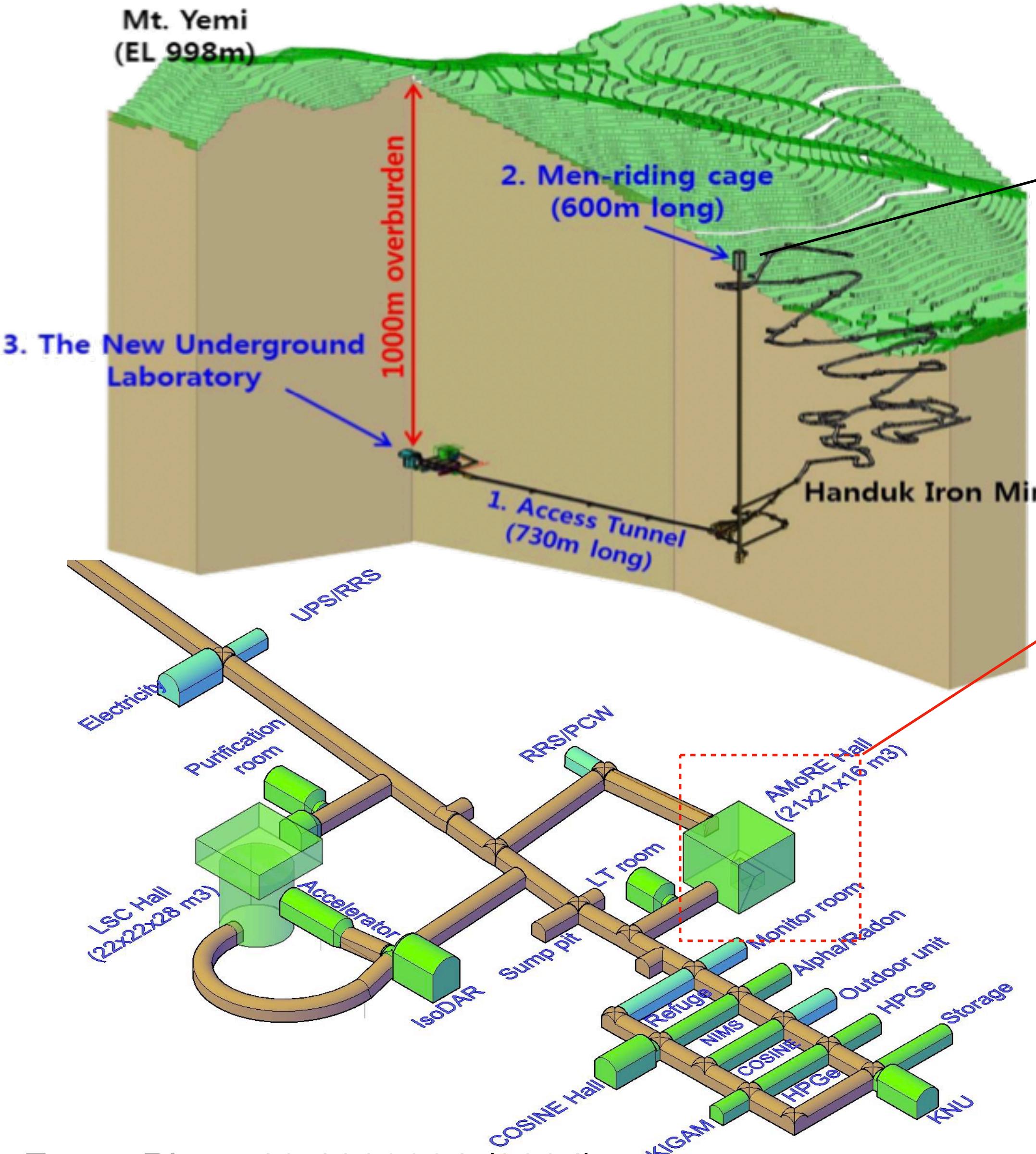


Cu, Pb cleaning:  
Degreasing (Kerosene/IPA/Citranox)  
Surface etching (Nitric acid)  
Passivation (Oxalic acid)

# Preparation of innermost shielding part



# AMoRE experiment in Yemilab

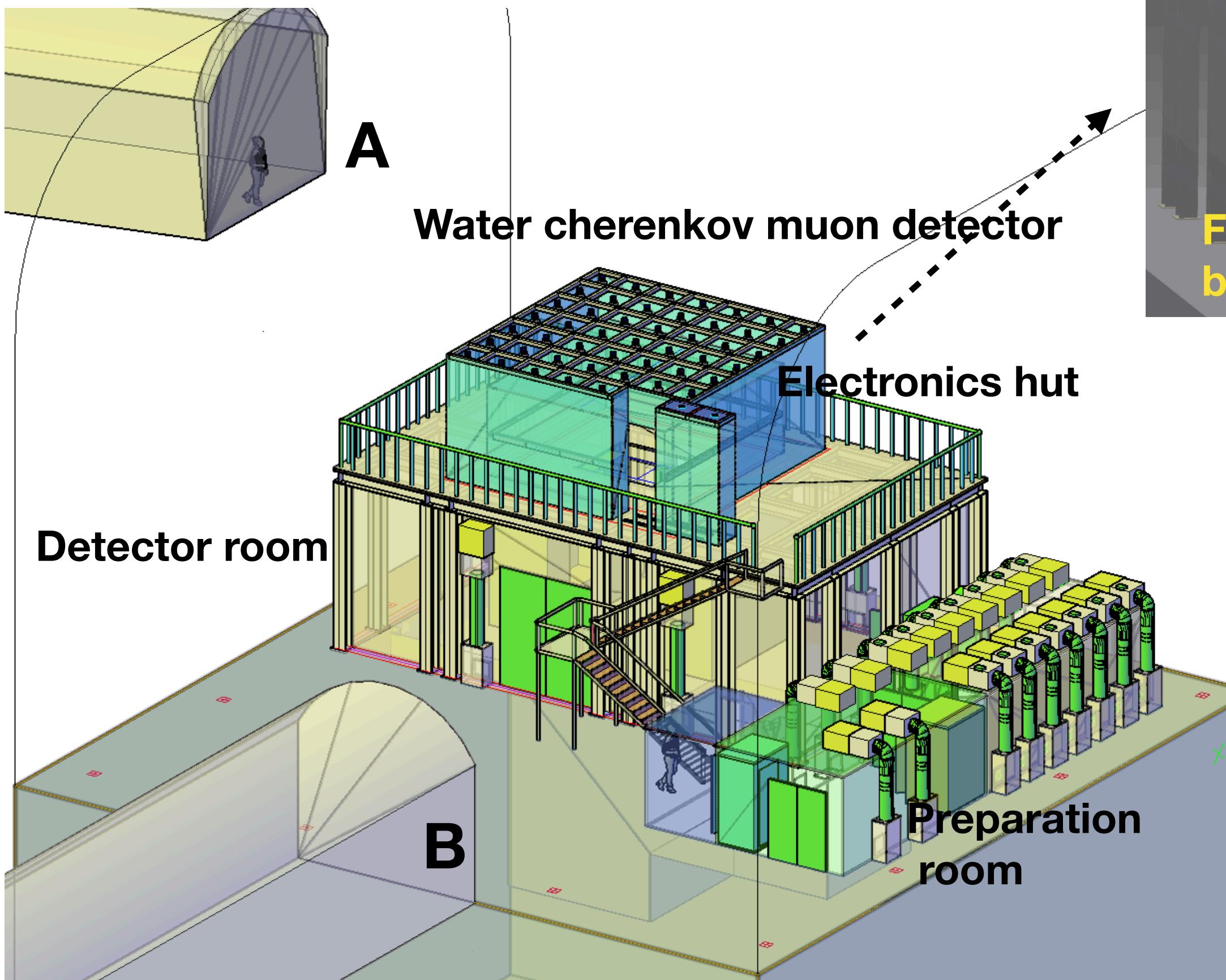


Yemilab:

- Jeongseon, South Korea
- 1000 m vertical depth
- Access via elevator & ramp way
- Underground lab for basic sciences
- Opened in Oct, 2022
- Total Area: 3,000 m<sup>2</sup>
- Large area & sufficient utilities
- AMoRE-II, COSINE, LSC, Radioassay ...

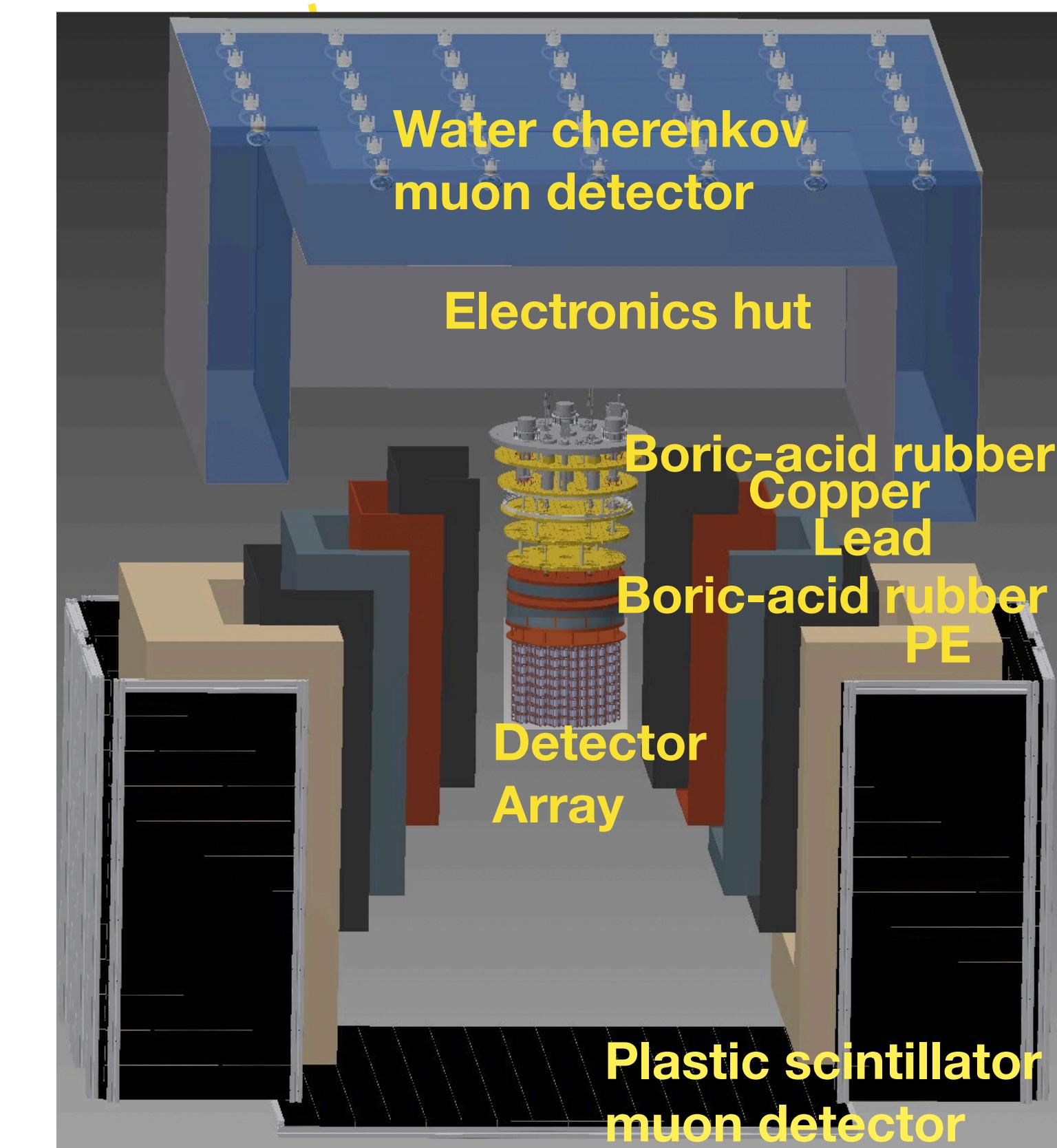
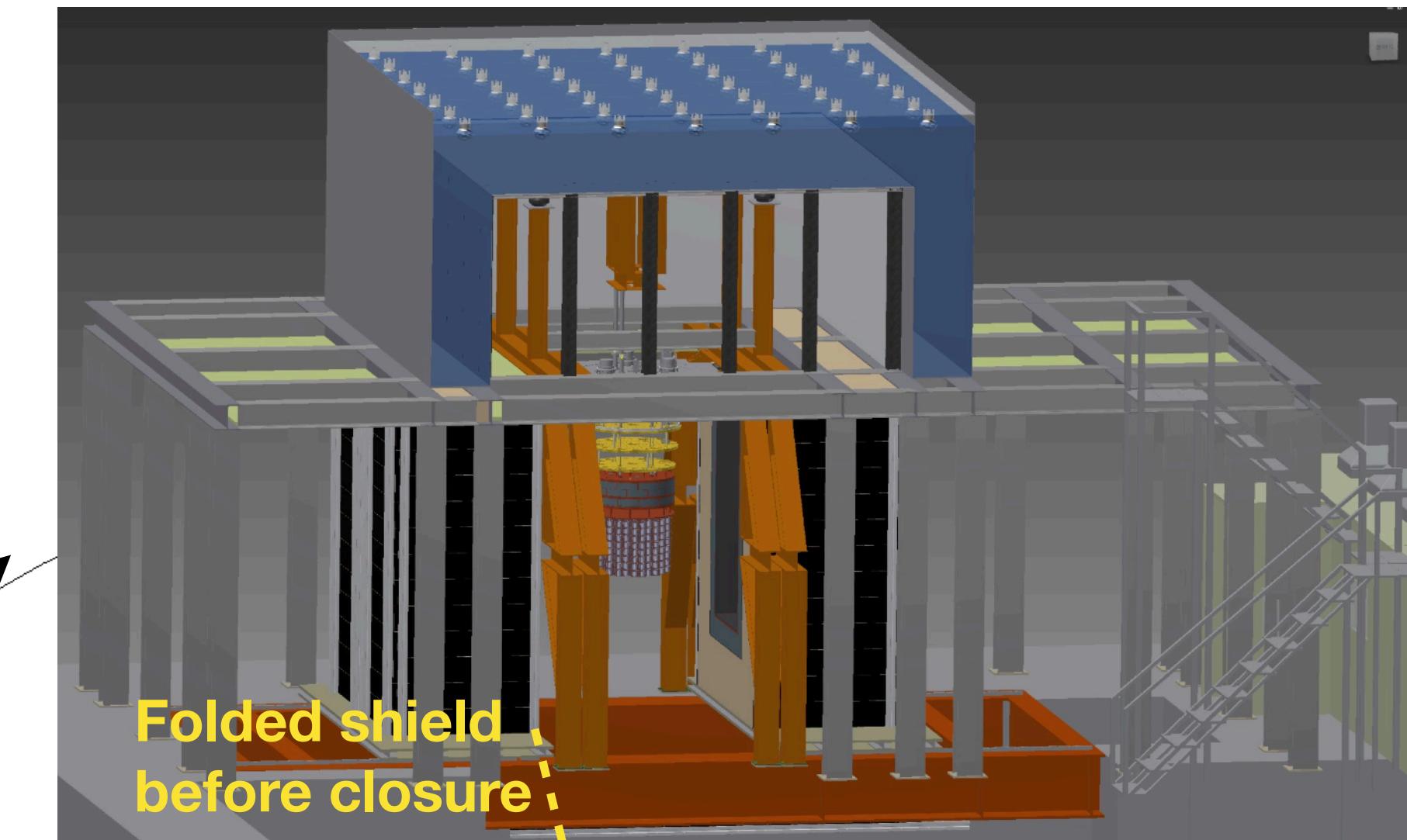
(See Jungho So's talk)

# AMoRE Hall in Yemilab



Radon reduction system:  
Rn-less ( $\sim 10\text{Bq}/\text{m}^3$ ) / Rn-free ( $< 0.1\text{Bq}/\text{m}^3$ ) air

Clean room:  
Class 100 for Detector & Preparation room



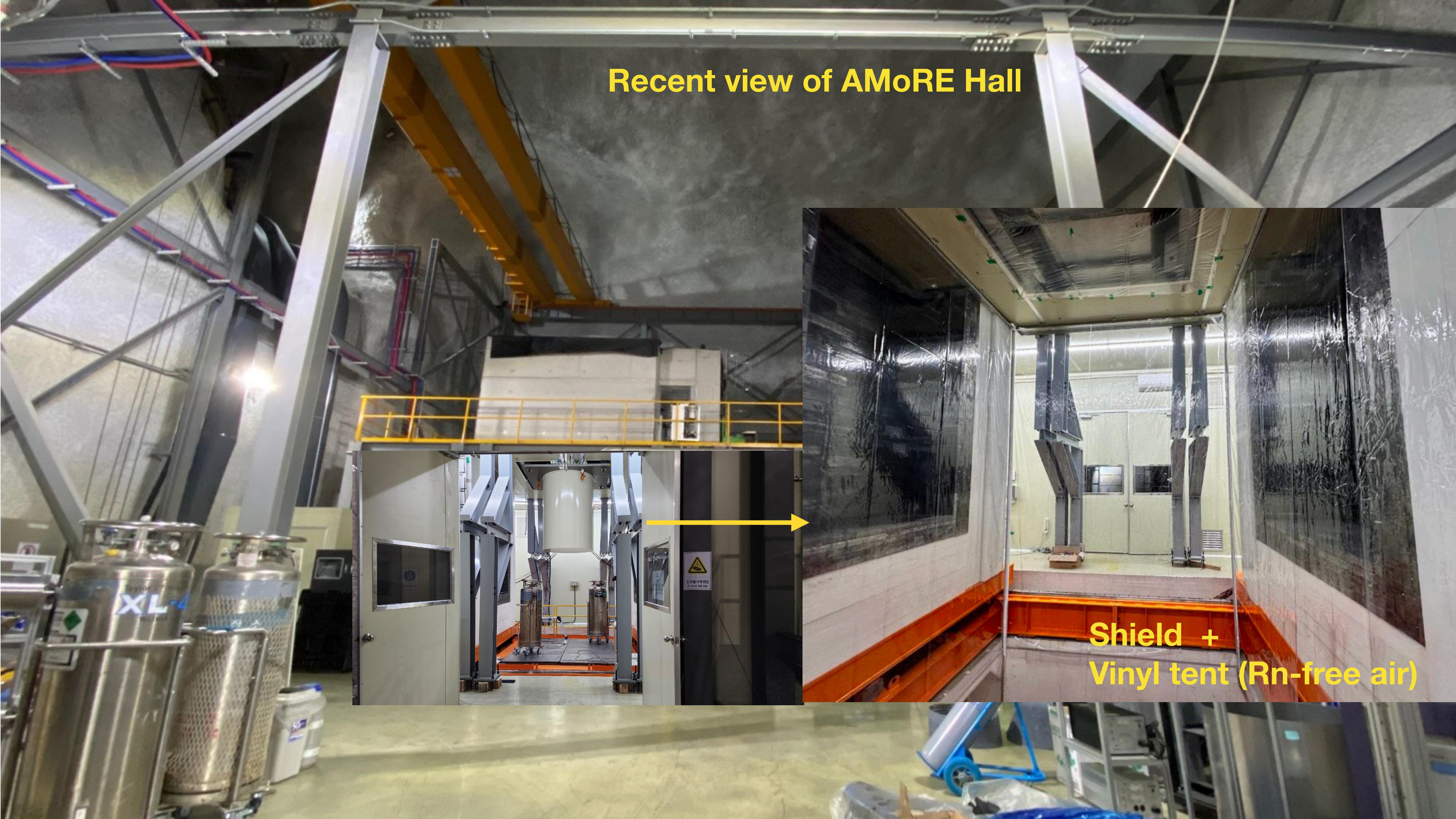
Recent view of AMoRE Hall



## Recent view of AMoRE Hall



## Recent view of AMoRE Hall

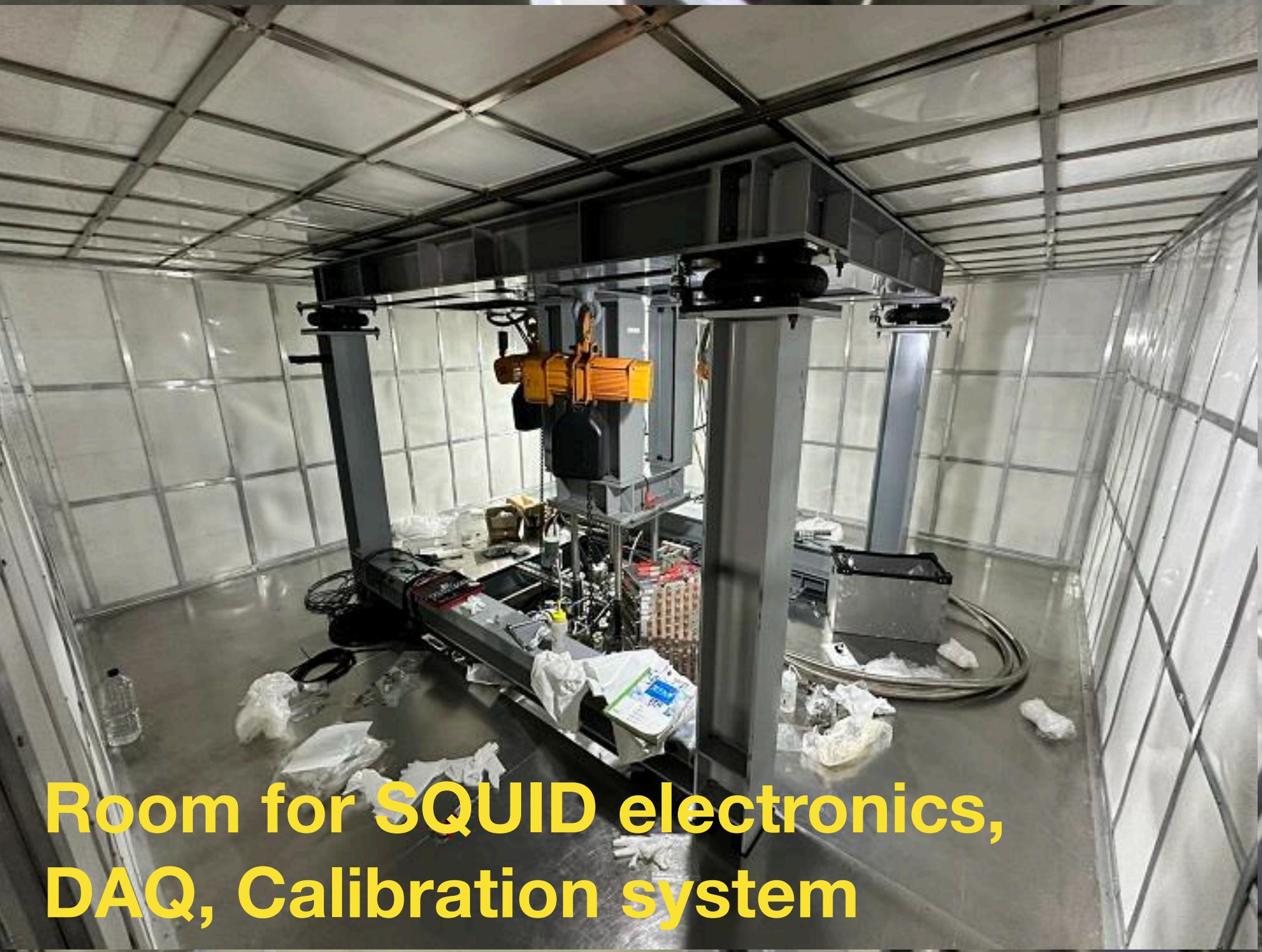


**Shield +  
Vinyl tent (Rn-free air)**

## Recent view of AMoRE Hall



Recent view of AMoRE Hall



Room for SQUID electronics,  
DAQ, Calibration system



# Muon veto detectors in commissioning

Water Cherenkov muon detector



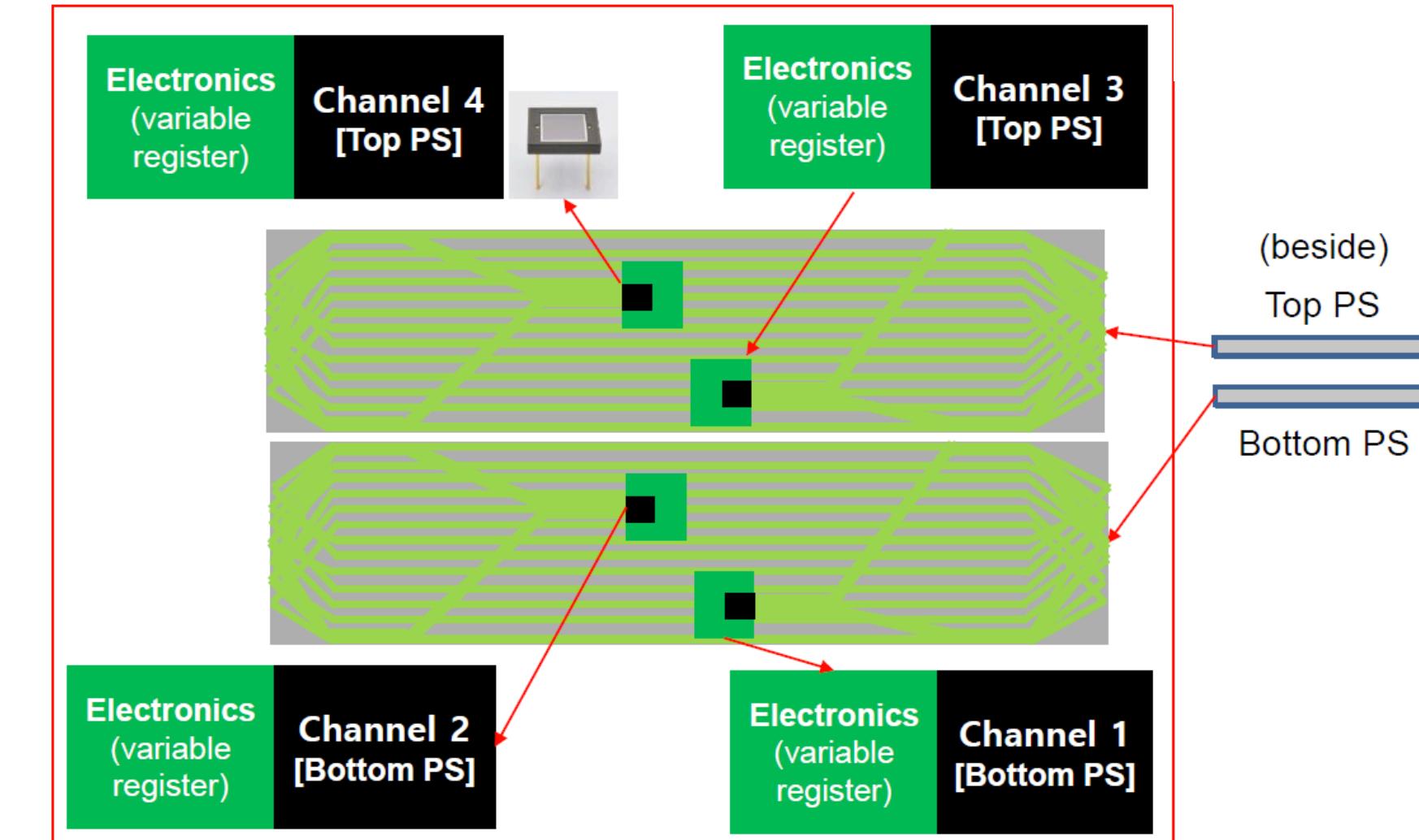
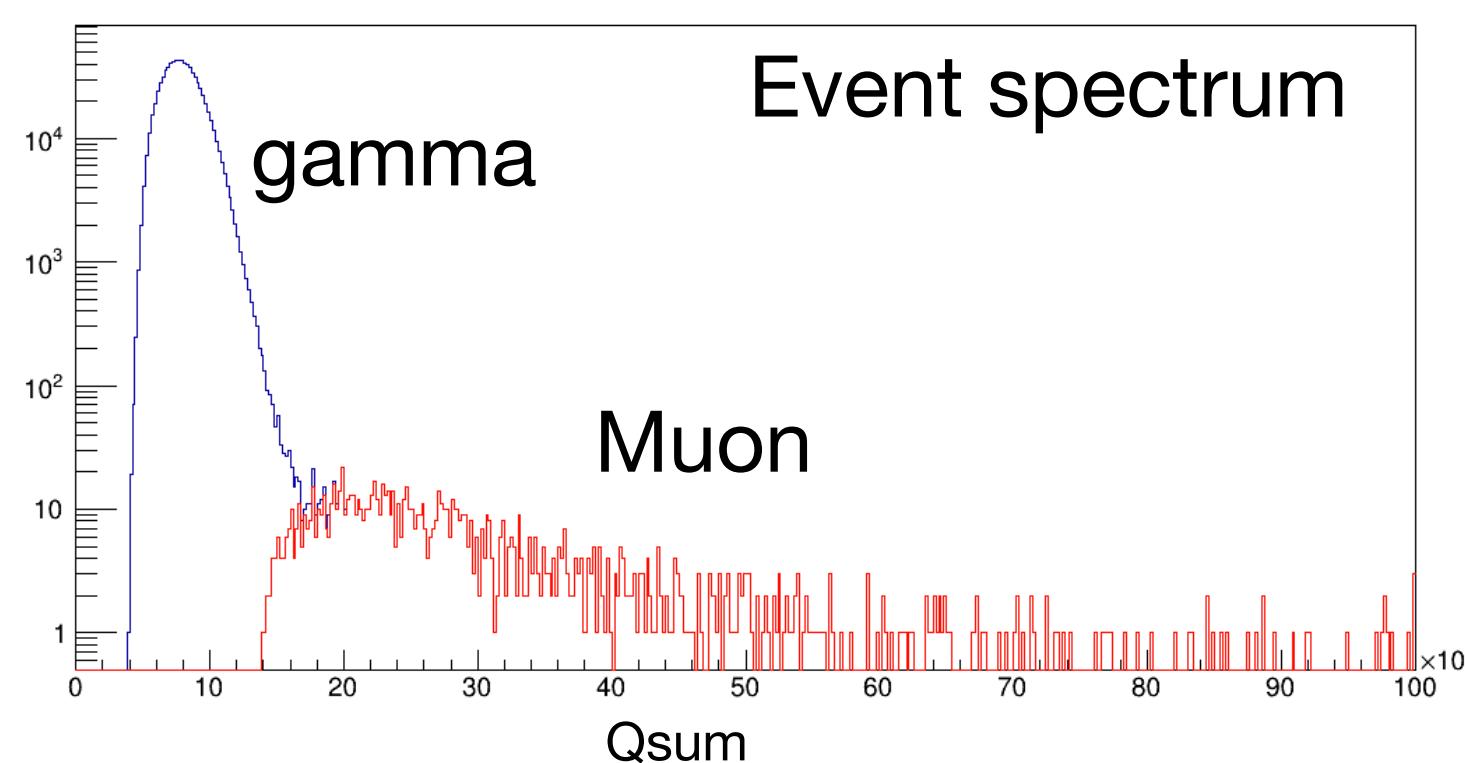
Tyvek

~60 ton of DI water including water door (electronics hut)  
Tyvek reflector inner surface  
Instrumented with 48 x PMTs ( 8 & 10 inch)  
Efficient neutron shield

Trigger with 10 PMTs multiplicity:  
 $9.2 \times 10^{-8}$  muons/cm<sup>2</sup>/sec  
(79 muons/m<sup>2</sup>/day)

# Muon veto detectors in commissioning

Plastic scintillator muon detector



Total 130 PSMDs

One PSMD:

2 extruded plastic scintillator panels  
( $30 \times 167 \times 1.5 \text{ cm}^3$ )  
+ 32 wavelength-shifting fiber  
+ 4 SiPMs, NIMA 1039 167123 (2022)

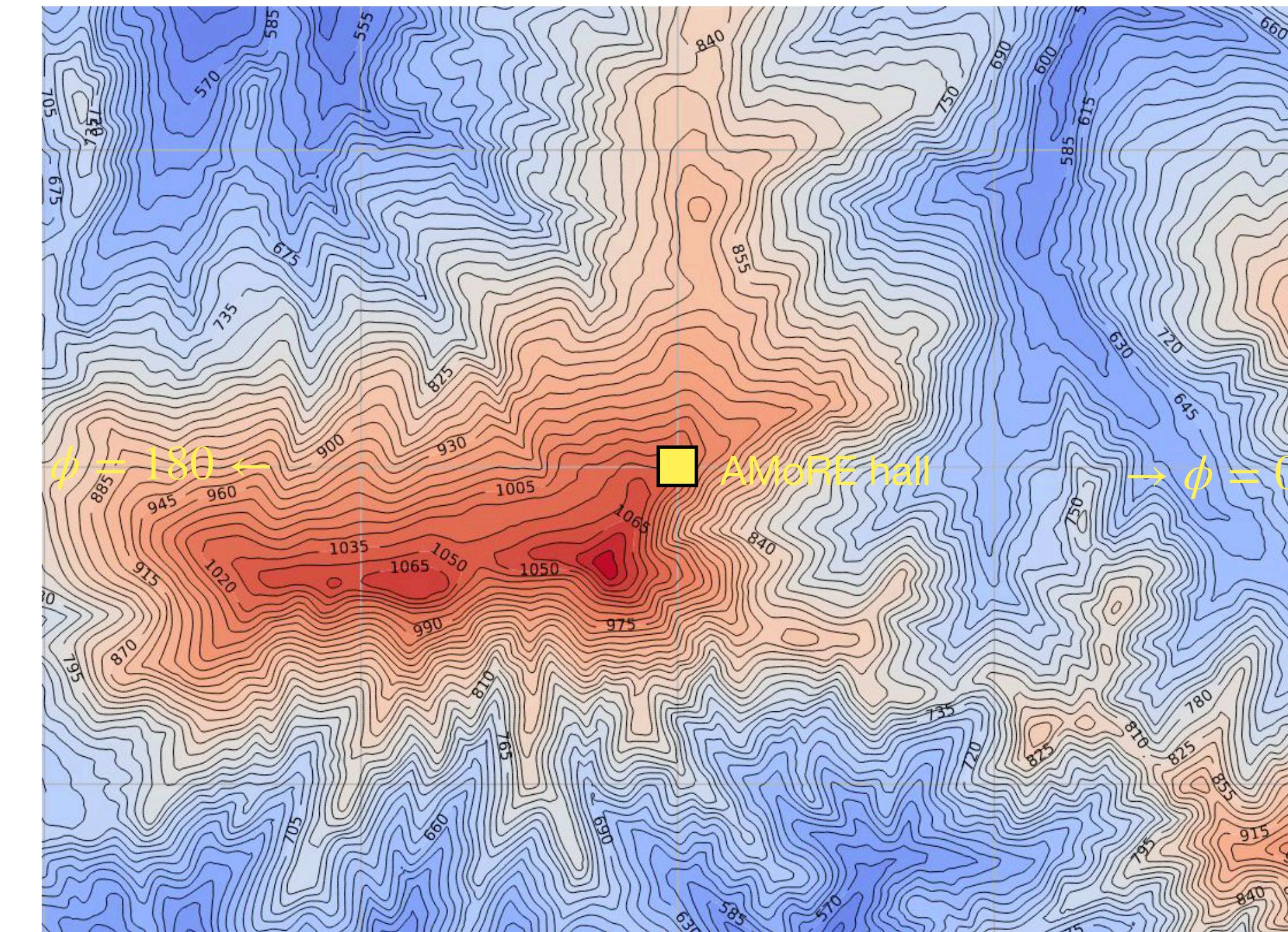
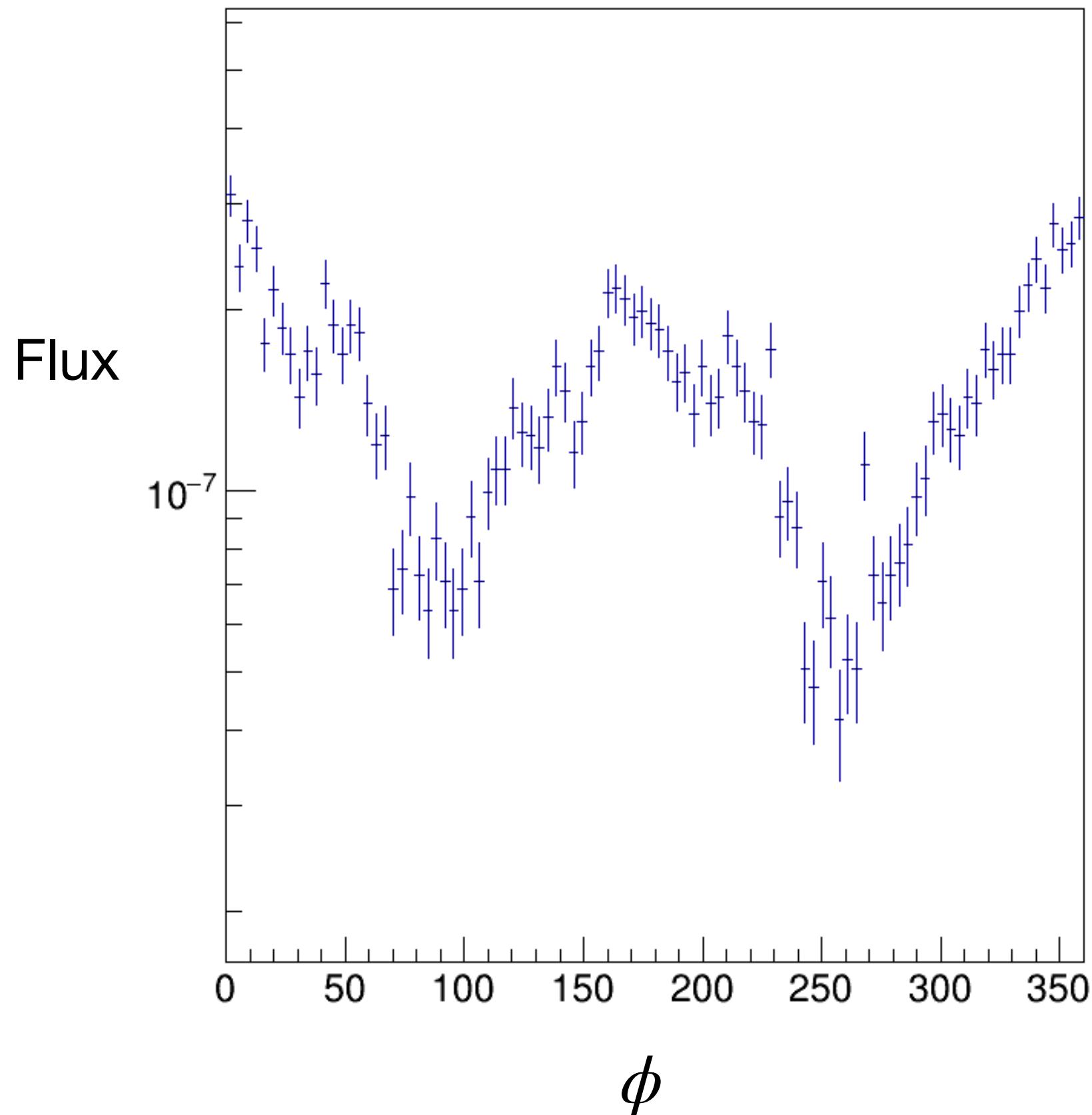
4 SiPM coincidence:

$8.6 \times 10^{-8} \text{ muons/cm}^2/\text{sec}$

# Muon angular distribution with PSMD

Position reconstruction from the signal asymmetry (preliminary)

Yemilab terrain  
from National Geographic Information Institute

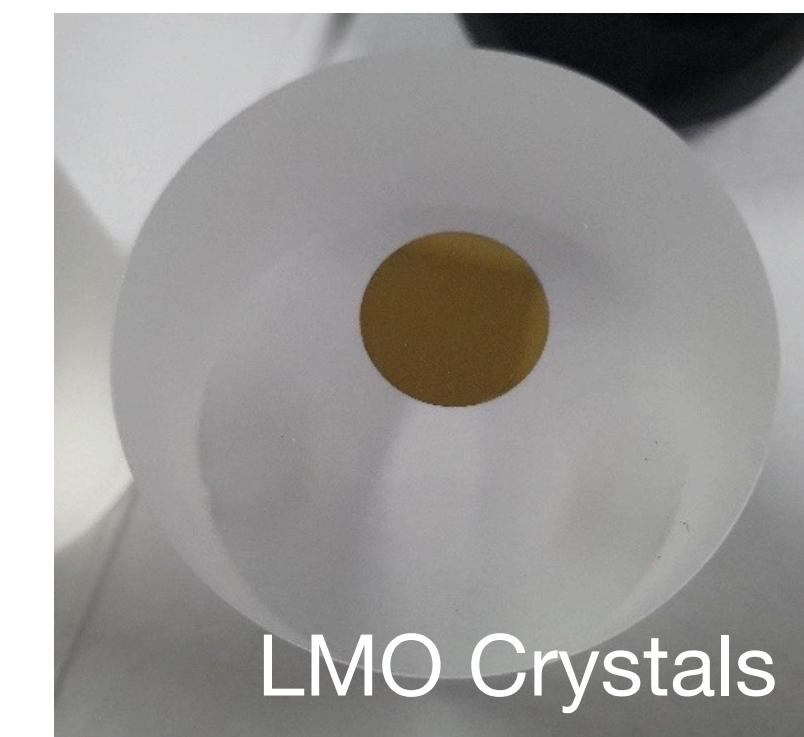


$\phi$  dependence seems to follow the terrain map

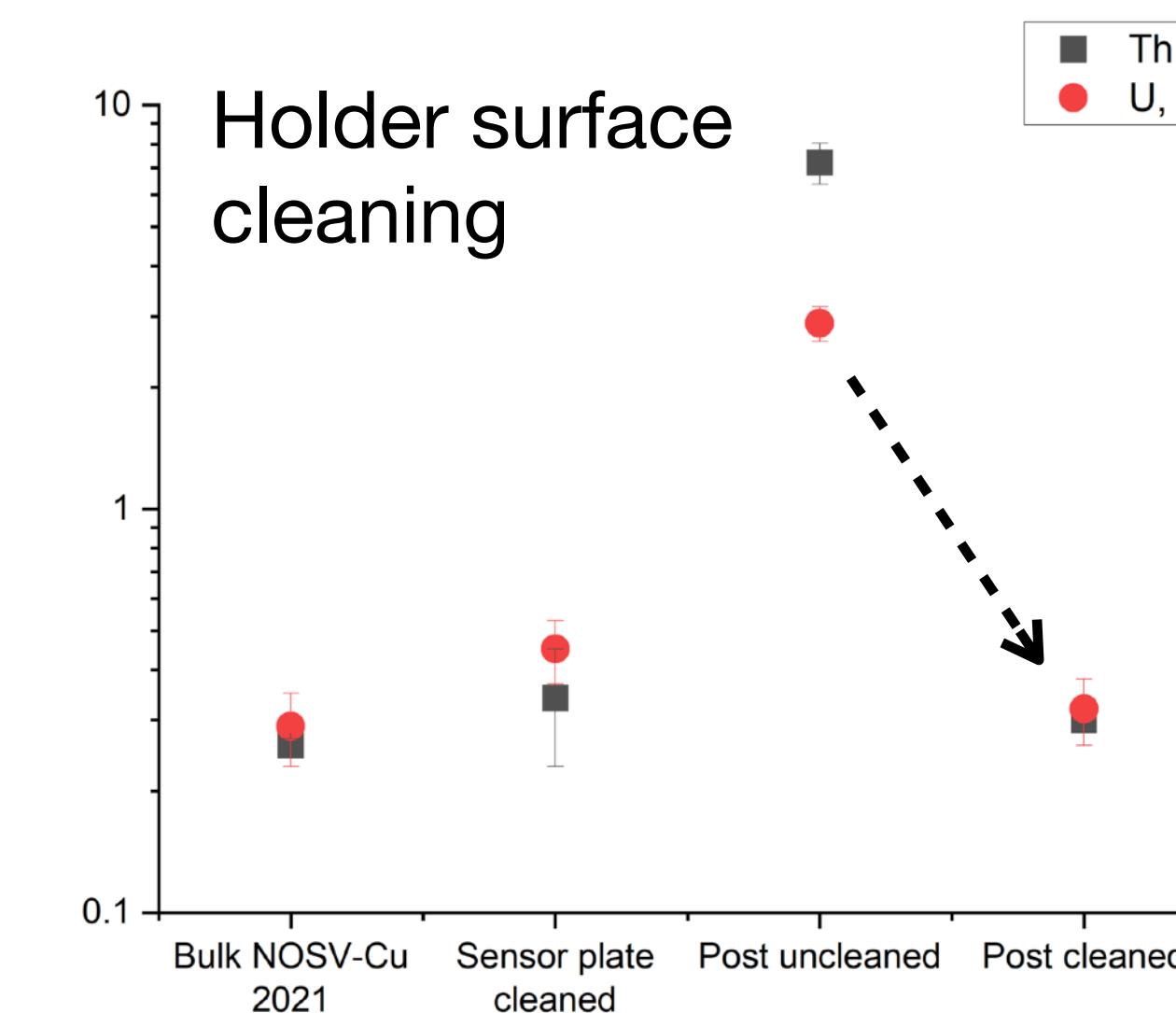
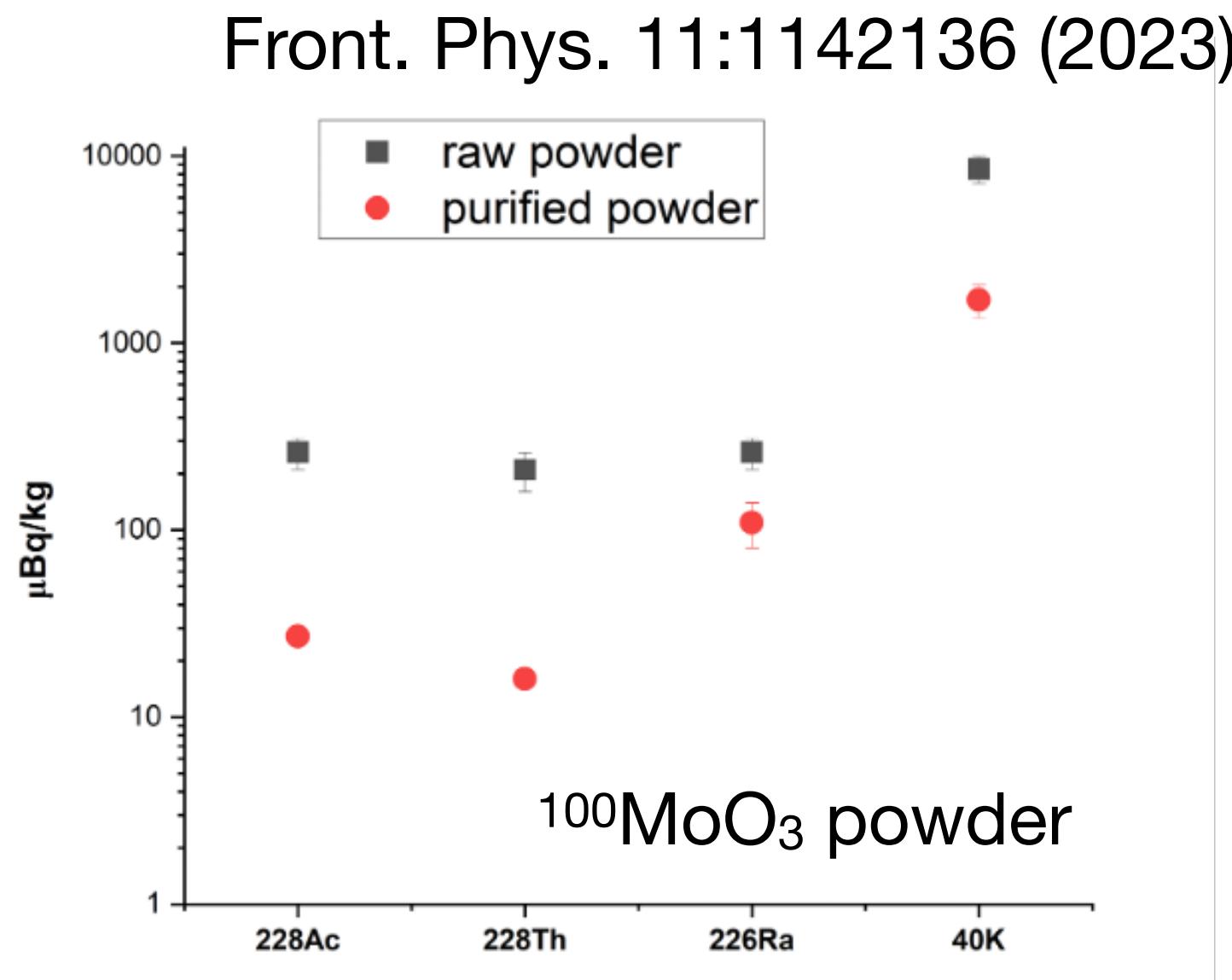
Comparison with simulation underway (MUSIC/MUTE)  
(See Jeewon Seo's poster)

# Background control

- Target background level at ROI:  
 $1 \times 10^{-4}$  cnts/keV/kg/year
- A lot of lessons from AMoRE-Pilot, AMoRE-I:  
 Already external source dominant
- Intensive selection/purification/cleaning of materials
- Enhanced radiation shielding:  
 Efficient design (neutron inelastic scattering) + pure material for innermost layer  
 Rn-less ( $\sim 10\text{Bq}/\text{m}^3$ ) / Rn-free ( $< 0.1\text{Bq}/\text{m}^3$ ) air in the experimental hall  
 Muon veto with water cherenkov detector + plastic scintillators  
 New 1000 m deep underground laboratory



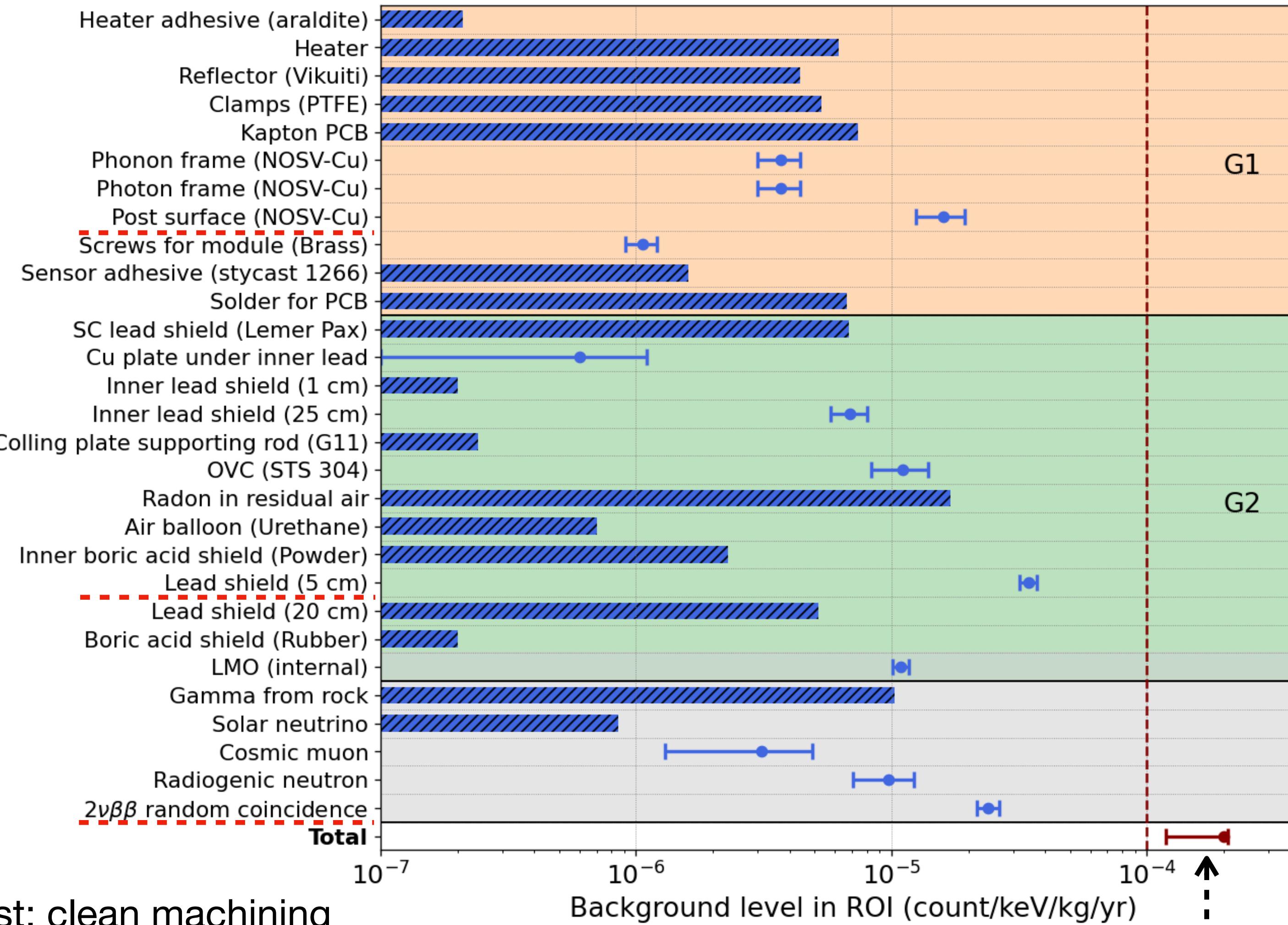
Crystal growing	Crystallization
CUP	Single Convent. Cz.
$\text{Li}_2^{100}\text{MoO}_4$ crystal purity	
K, ppb	<40 - 146
Ba, ppb	<3
Sr, ppt	<50
Pb, ppt	<200
Th, ppt	<6
U, ppt	<6



( See talks of  
Olga Gileva, Eunkyung Lee )

# Expected background from simulation

## Decomposing background in the ROI



Post: clean machining

Lead: survey of low background lead

$2\nu\beta\beta$  coincidence: inherent background

Eur. Phys. J. C 85:9 (2025)

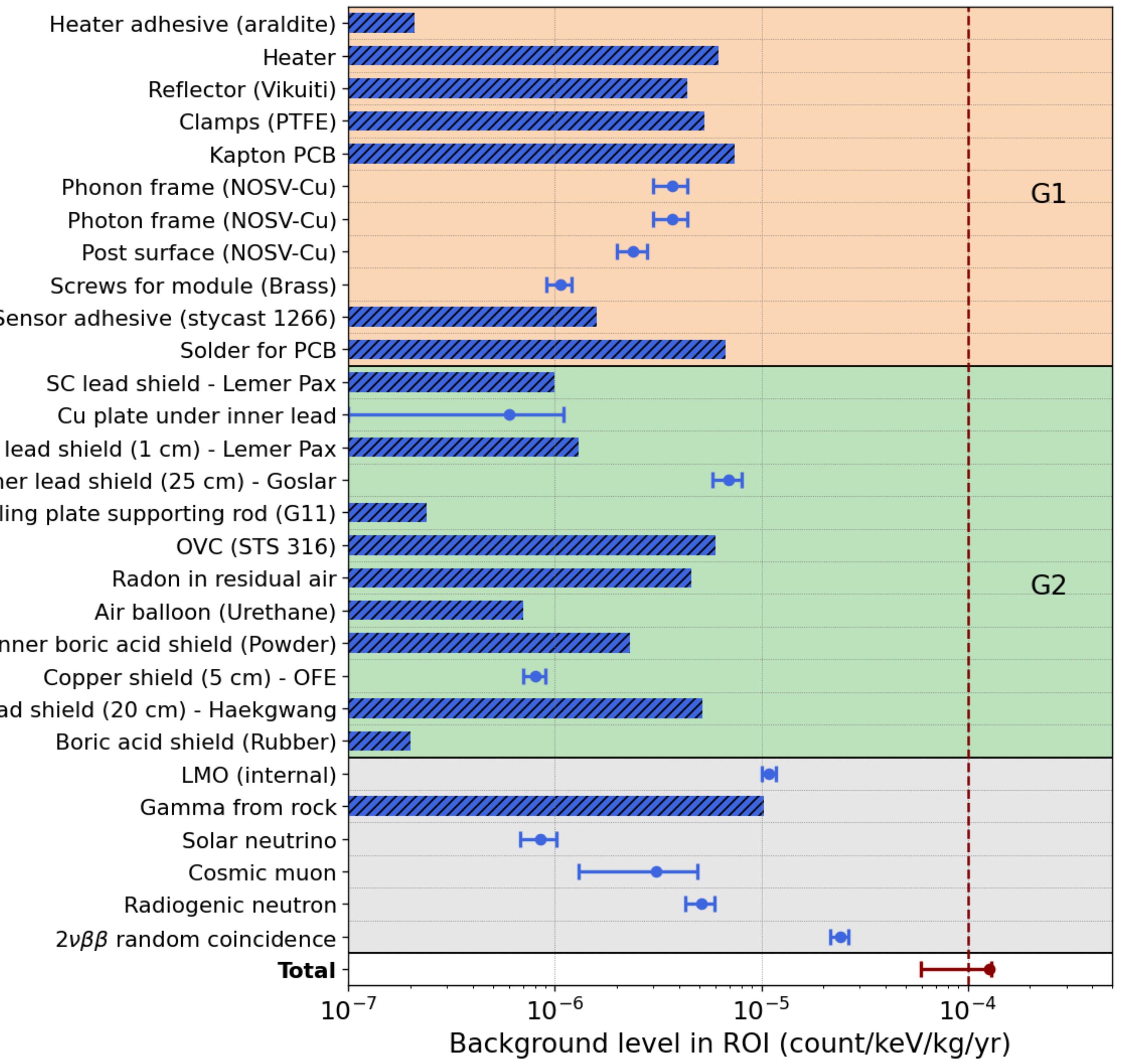
$(1 - 2) \times 10^{-4}$  cnts/keV/kg/year

# Expected background from simulation

New update:

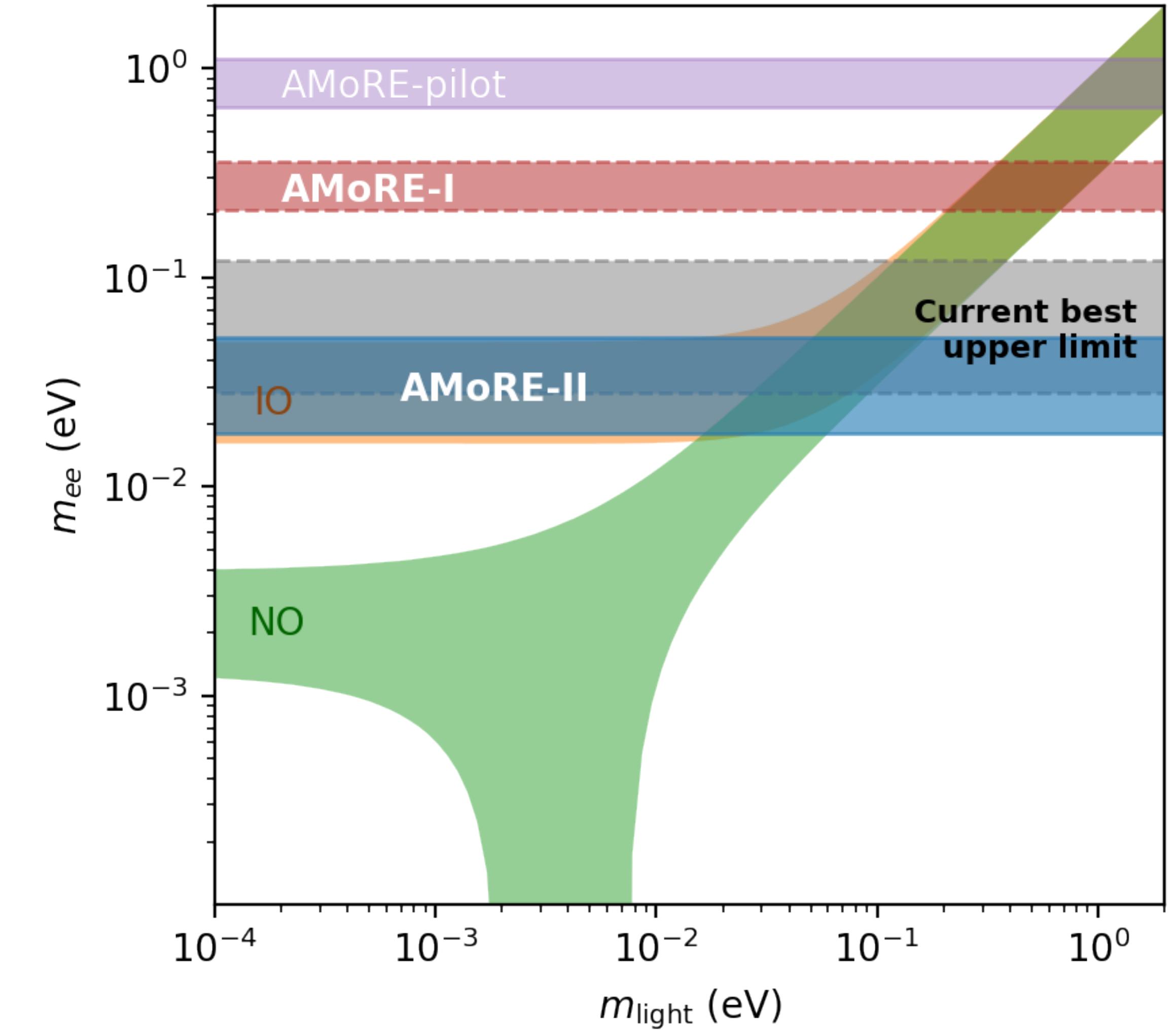
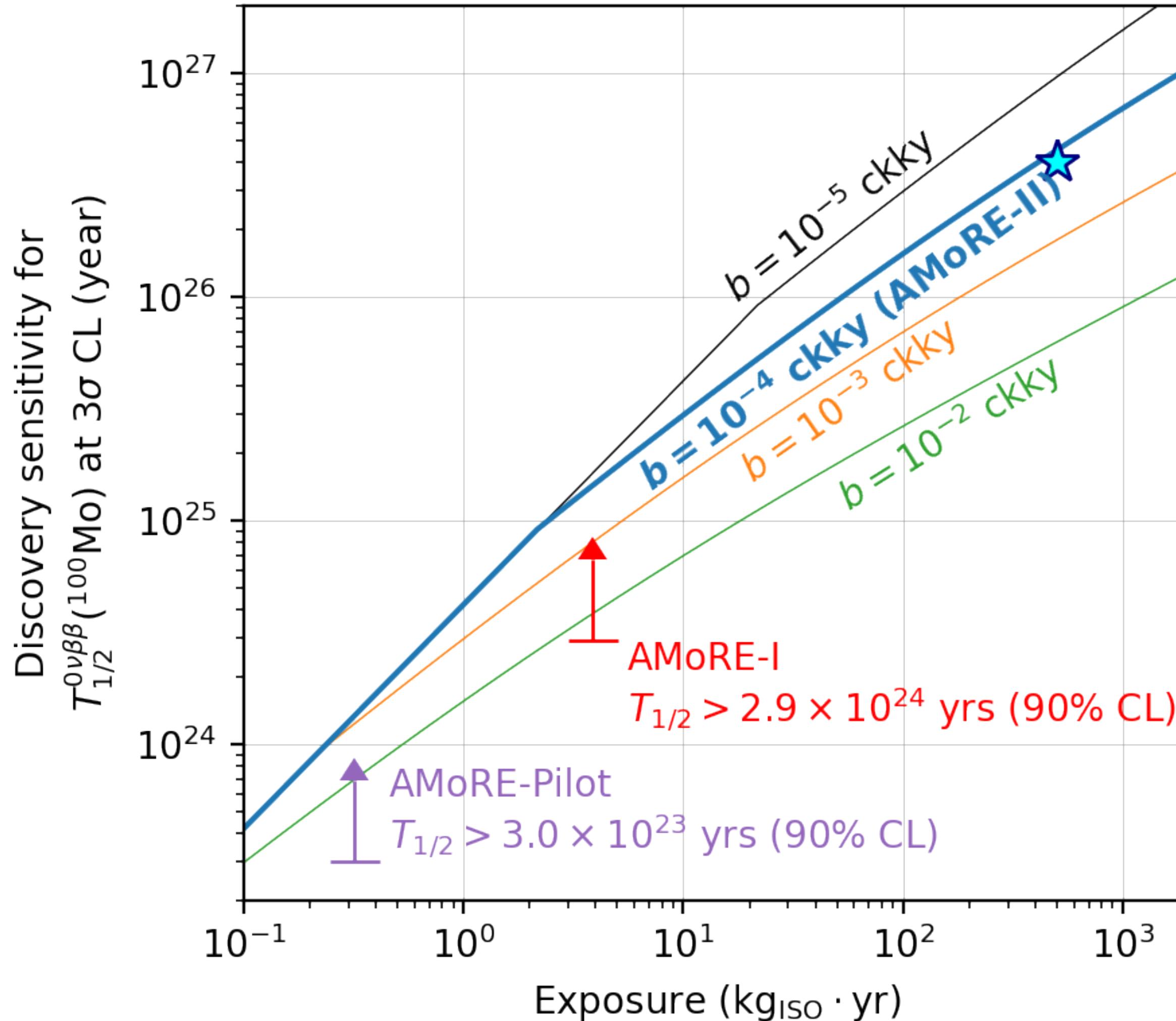
- Cleaner post machining
- Some Pb layer => OFE Cu
- New measurement for inner lead layer

Background  $< 10^{-4}$  cky  
seems to be reachable.



(See Eunju Jeon's talk)

# Sensitivity of AMoRE-II



Aiming at  $T_{1/2}^{0\nu} \sim 4 \times 10^{26}$  yrs,  $\langle m_{\beta\beta} \rangle \sim 18 - 52$  meV

# AMoRE-II is coming!

- AMoRE-I achieved the world best limit for  $0\nu\beta\beta$  from  $^{100}\text{Mo}$ :  
 $T_{1/2}^{0\nu} > 2.9 \times 10^{24}$  yrs (90% CL), PRL 134 082501 (2025)
- Rapidly moving towards AMoRE-II phase:  
Shielding, Muon veto, DAQ room in place  
Cryostat under commissioning  
Installing damping system, inner shielding
- AMoRE hall waiting for AMoRE-II detectors:  
Detector preparation room in operation  
Stage 1 installation by this Fall
- Starting to probe the region of  $T_{1/2}^{0\nu} \sim 10^{26} - 10^{27}$  years  
for  $^{100}\text{Mo}$  soon

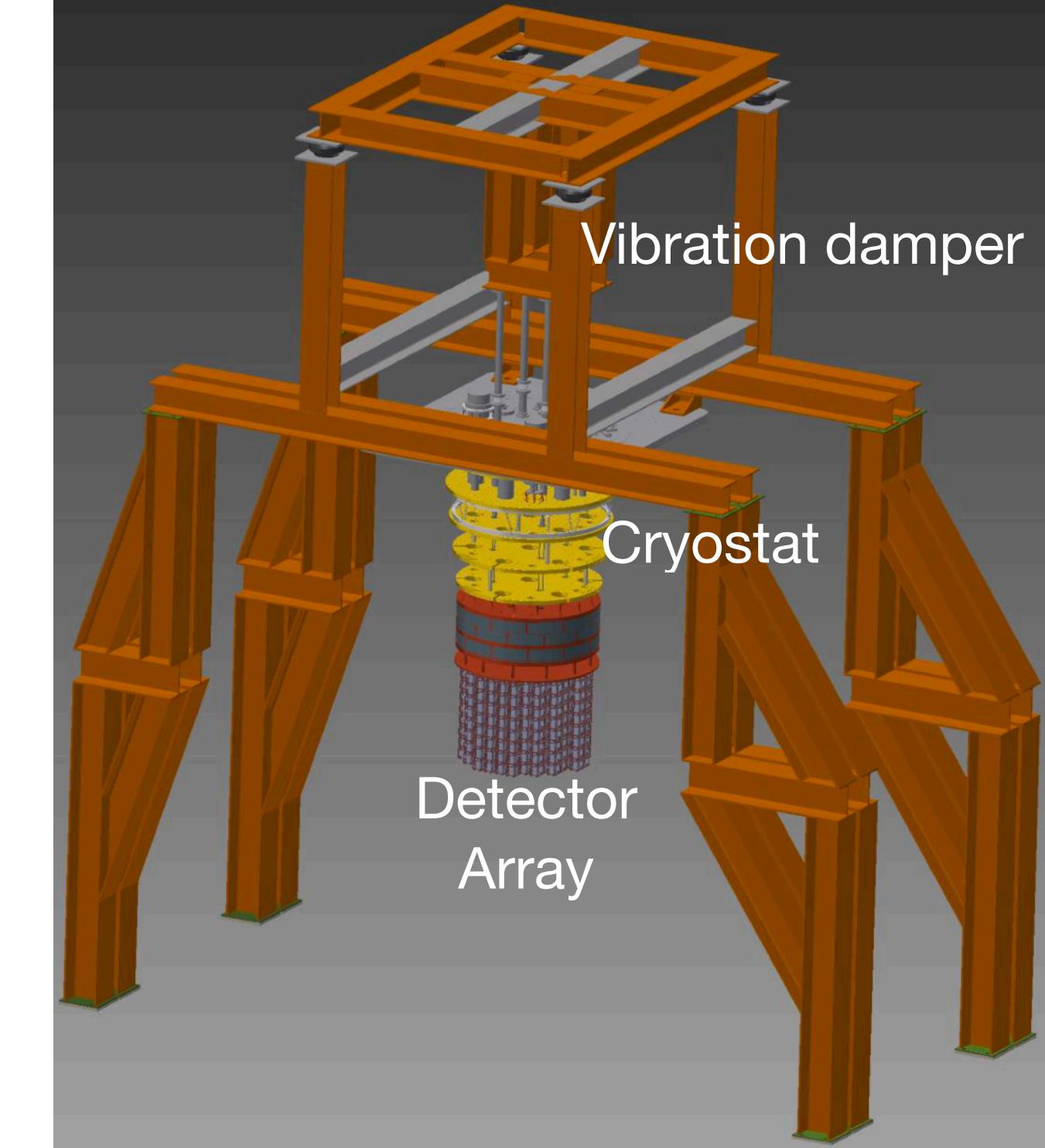
# Acknowledgement: AMoRE collaboration



Thank you~!

**EXTRA**

# AMoRE-II cryostat settled in Yemilab



## Vibration mitigation system:

- Cryostat soft contact with H-beam (anti-vibration pad)
- Soft PTR contact on the fridge (absorbing foam, Cu tapes)
- Internal vibration damper between 4K and still stage
- Kevlar strings suspending detector array in IVC

## Yemi Mountain profile

